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PANEL

# FINIPANEL

Finipanel is the perfect choice when a beautiful, light finish is desired without compromising excellent strength properties.

These premium plywood products make a good base for different surface treatments such as lacquering, varnishing and wood staining. Therefore they are ideal for visually demanding applications and uses, such as furniture and interior lining applications.

## Product

Finipanel is manufactured from birch veneers glued together in a cross-banded construction. Finipanel has surface veneer grain in long dimension. Finally, pre-finished with a 20% 3-coat gloss system, sealing edges as well. It is for interior use only.

## Bonding

Weather resistant gluing according to EN 314-2 class 3 Exterior or interior gluing according to EN 314-2 class 1 Interior.

Finipanel fulfills the requirements of EN 13986 E1 low formaldehyde emission class.

On request, deliveries according to TSCA Title VI.

## Surface

Face: Premium

Reverse side: BB

Face veneer quality Premium is specially designed to meet the highest requirements of light surface appearance. Face is manufactured of one single sheet, is free from veneer patches and shows light and unified outlook.

## Machining

Shapes, profiles and drillings according to customer's drawings available on request.

## Panel sizes

Standard panel sizes	1220/1250 x 1220/1250/2440/2500/3000/3050 1500/1525 x 1500/1525/2500/3000/3050 mm
Standard sizes LG	2440/2500 x 1220/1250 mm
Size tolerance (length/ width) Squareness	± 1 mm/1000 mm ± 1 mm/1000 mm
tolerance	



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### Thicknesses and weights

Nominal thickness (mm)	Numbers of plies	Min	Thickness (mm)	Max	Weight (kg/m <sup>2</sup> ) abt
6.5	5	6.1		6.9	4.4
9	7	8.8		9.5	6.1
12	9	11.5		12.5	8.2
15	11	14.3		15.3	10.2
18	13	17.1		18.1	12.2
21	15	20.0		20.9	14.3
24	17	22.9		23.7	16.3
27	19	25.2		26.8	18.4
30	21	28.1		29.9	20.4

Sizes and thicknesses relating to moisture content 8–12 %

Thicknesses and tolerances fulfill the requirements of EN 315 (Plywood - Tolerances for dimensions) and are in part stricter. Designed strength properties and thicknesses available on request.

### Storage instructions

Panels should be stored horizontally on a level surface in a dry, covered area.

### Installation instructions

The panels can have dimensional changes due to changes in air humidity. Please leave 1–2 mm/m expansion gaps between panels during installation. Panels can be processed with ordinary wood working tools. Panels can be surface treated, e.g. varnished, lacquered or stained.

### Environment

Finipanel is made from Birch sourced from Europe according to the strictest sustainability principles. By choosing WISA, our customers can have the confidence that their plywood and veneer come only from legal sources and conform to all relevant standards and regulations, including the European Union Timber Regulation (EUTR).

UPM leads the integration of bio and forest industries into a sustainable future characterised by innovation, responsibility and resource efficiency.

### Additional information

Wood being a living material, every panel is unique. So a photograph or a sample piece cannot represent all panels, colours, shades, graining, knots etc.

For further information on installation, maintenance, disposal, environmental matters etc. please contact your supplier or UPM.