

# MetalWorks Custom Capabilities



METALWORKS

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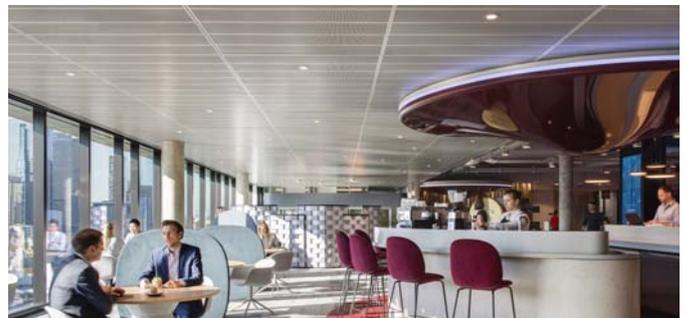
- 21 METALWORKS Island Ceilings  
D-CLIP  
D-H 700

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W-H 1000  
W-H 1100

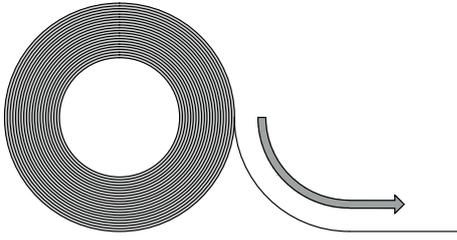
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- 27 Curved Panels



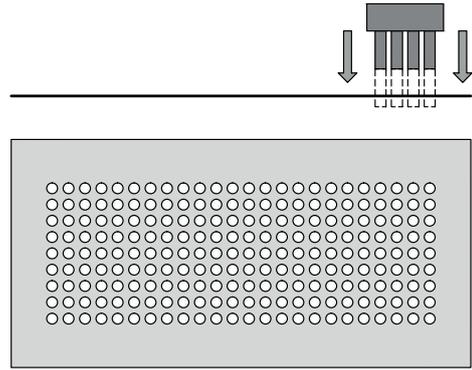
# Manufacturing Process

## 1 RAW MATERIAL FROM COIL



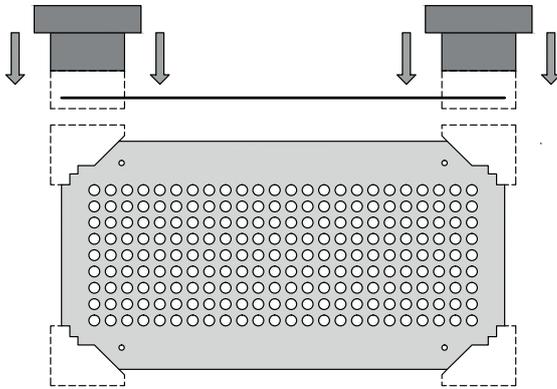
GALVANISED STEEL / OPTIONAL ALUMINIUM COIL WIDTH DEPENDING ON BLANK SIZE

## 2 PERFORATION



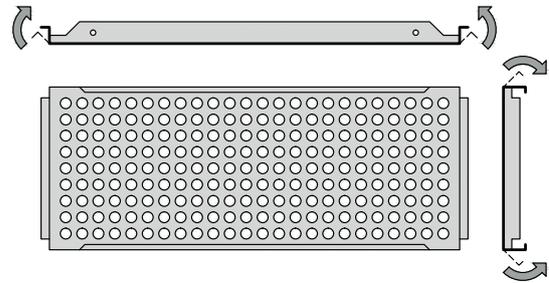
PERFORATED WITH PLAIN BORDER OR OVER BORDER PERFORATED BLANKS LEVELLED AFTERWARDS

## 3 NOTCHING



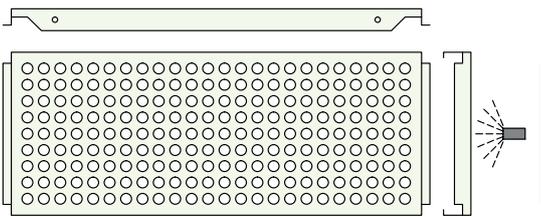
NOTCHING FOR STANDARD OR SPECIAL EXECUTIONS CUT-OUTS VENTILATION OR LOUDSPEAKER PERFORATIONS

## 4 BENDING



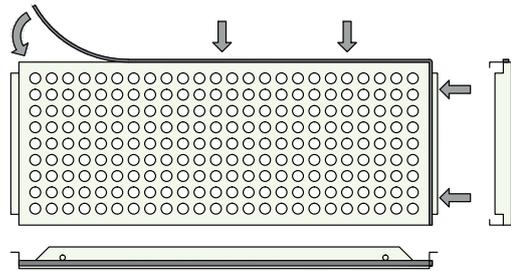
SQUARE & RECTANGULAR TILES FORMED BY FIXTOOL STANDARD RECTANGULAR PANELS BENT AUTOMATICAL SPECIAL PANELS BENT MANUAL

## 5 POWDER COATING



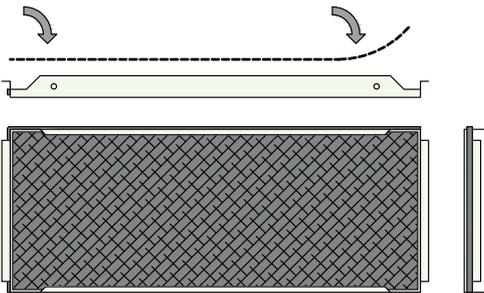
STANDARD PAINTED ON VISIBLE SIDE OPTIONAL ALL OVER PAINTED

## 6 GASKET & SPACERS



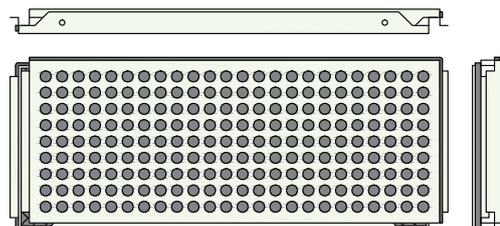
BLACK GASKET GLUED ON ONE, TWO OR THREE SIDES OPTIONAL PLASTIC SPACER

## 7 ACOUSTIC TREATMENT & FINISHING



STANDARD ACOUSTIC FLEECE GLUED IN / PRACOUSTIC PADS EMIUM B15 OR OP19 GLUED IN / ASSEMBLING (BRACKETS FOR SWING FUNCTION, ETC.)

## 8 PACKAGING



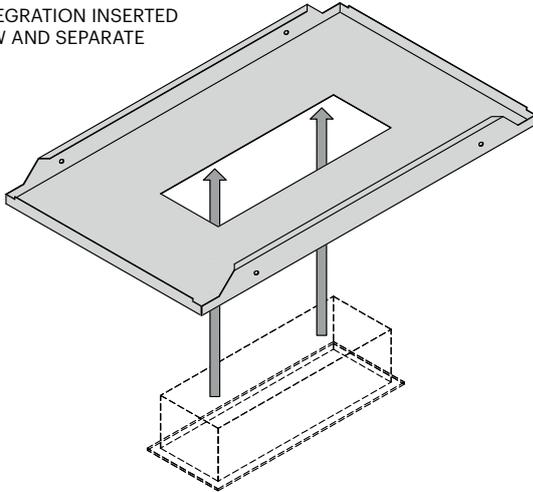
PANELS INTERLACED, TO REDUCE VOLUME PANELS WRAPPED INTO PLASTIC FOIL OR PACKAGED IN CARDBOARD BOXES

# Cut-outs for Service Integrations

## TYPE 1

### FLAT RECTANGULAR CUT-OUT

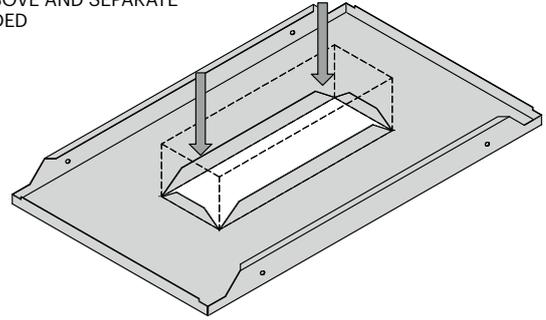
SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED



## TYPE 2

### BENT UP RECTANGULAR CUT-OUT

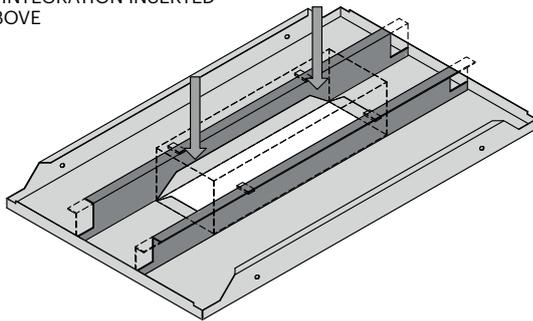
SERVICE INTEGRATION INSERTED FROM ABOVE AND SEPARATE SUSPENDED



## TYPE 3

### BENT UP RECTANGULAR CUT-OUT WITH WELDED REINFORCEMENT ANGLES

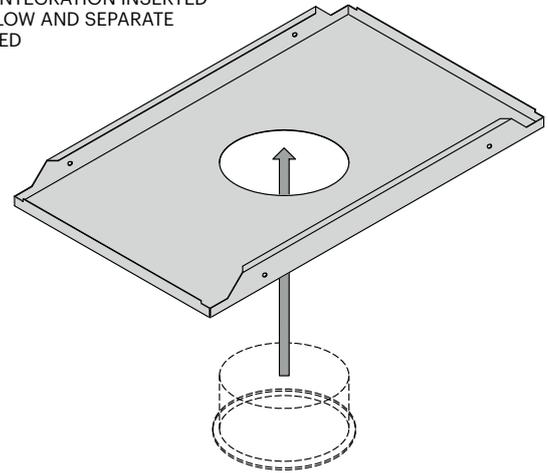
SERVICE INTEGRATION INSERTED FROM ABOVE



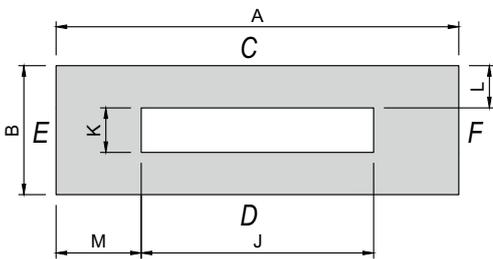
## TYPE 4

### FLAT ROUND CUT-OUT

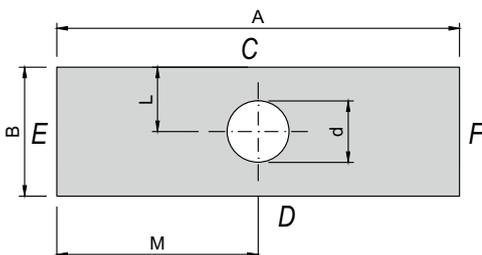
SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED



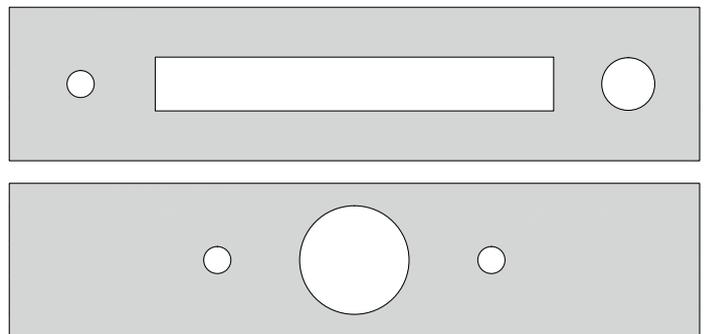
### PARAMETERS RECTANGULAR CUT-OUTS



### ROUND CUT-OUTS

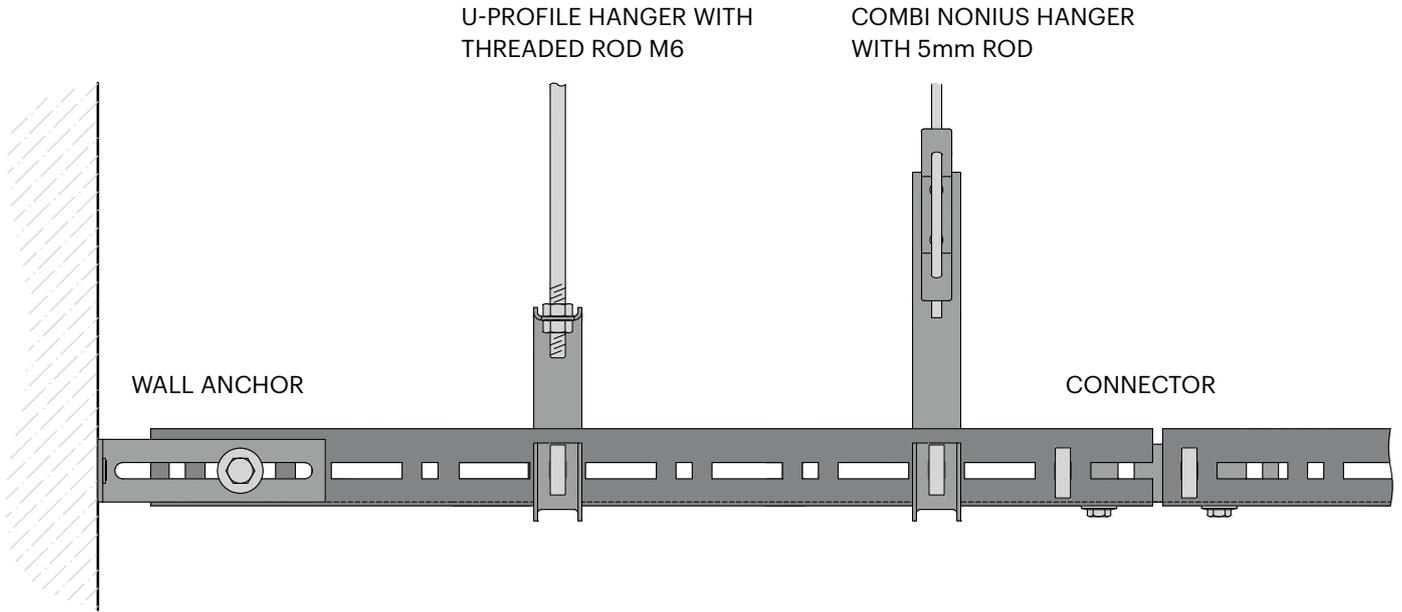


### OPTIONAL MULTIPLE CUT-OUTS

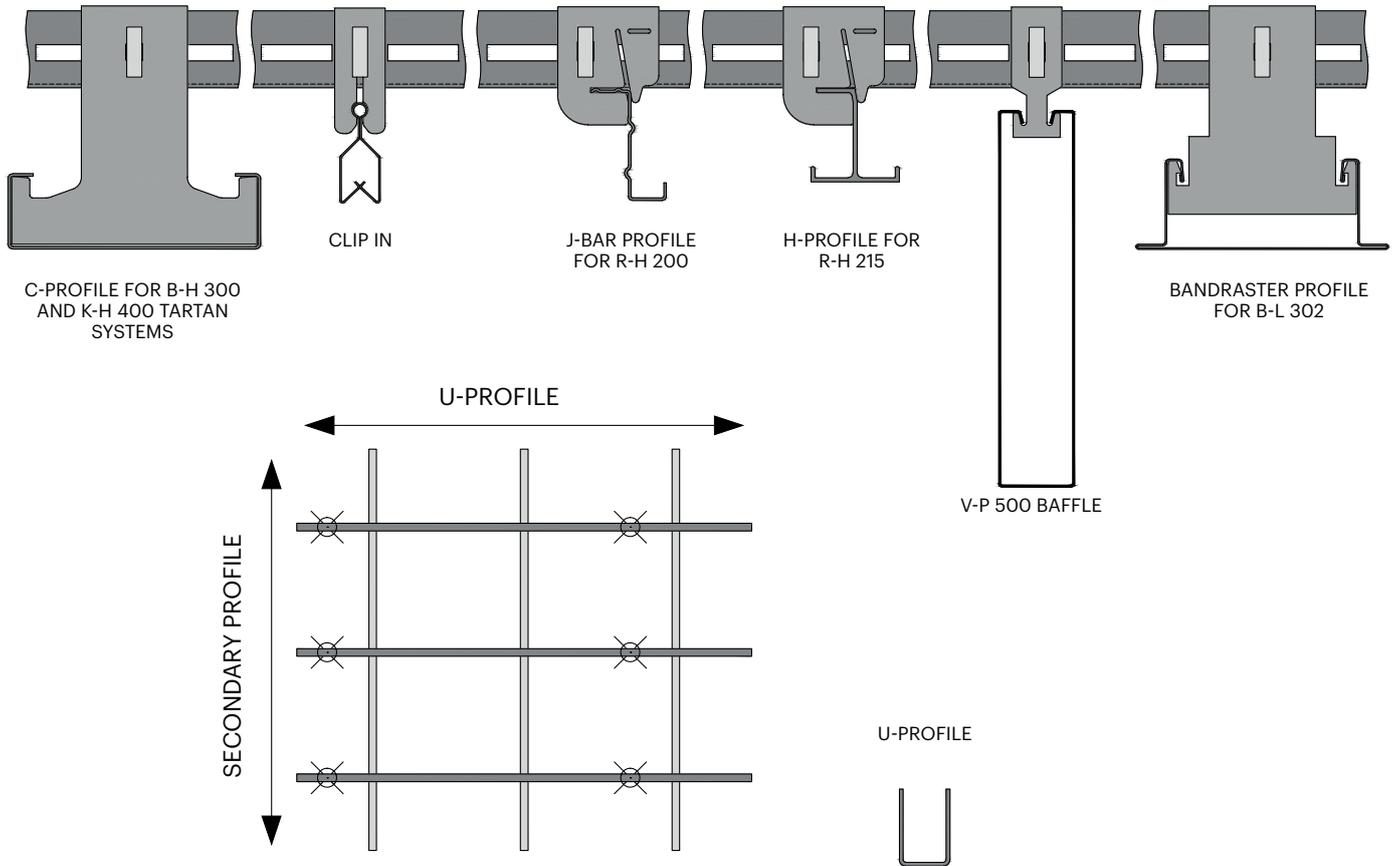


# U-Profile Structure

## SUSPENSION METHODS



## SECONDARY PROFILES

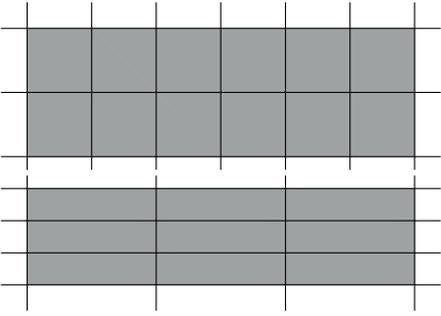


U-PROFILE TYPICALLY INSTALLED AT 1200MM CENTRES  
AND SUSPENDED AT 1200MM ALONG LENGTH. REFER TO  
INSTALLATION GUIDE FOR DETAILS.

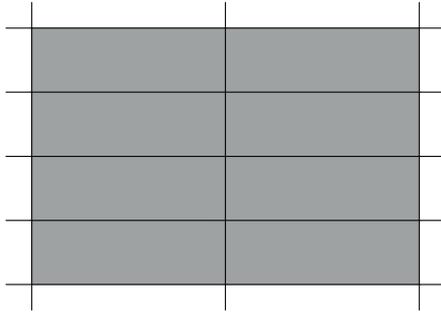
20X30X3750MM

# Ceiling System Range

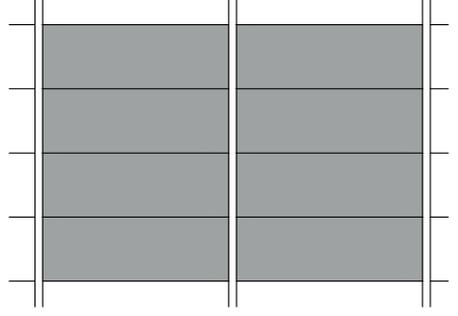
SQUARE & RECTANGULAR TILES



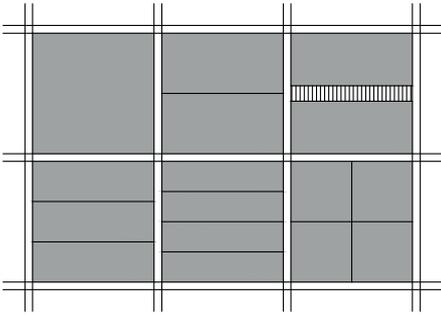
RECTANGULAR PANELS



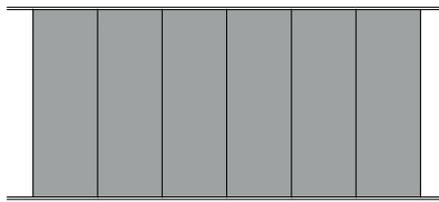
LINEAR GRID (ONE WAY)



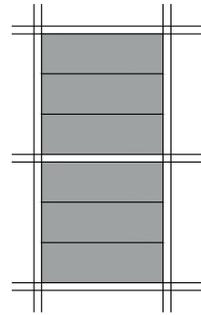
TARTAN GRID



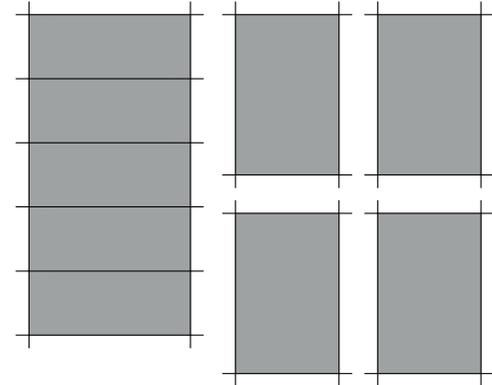
CORRIDOR CEILINGS



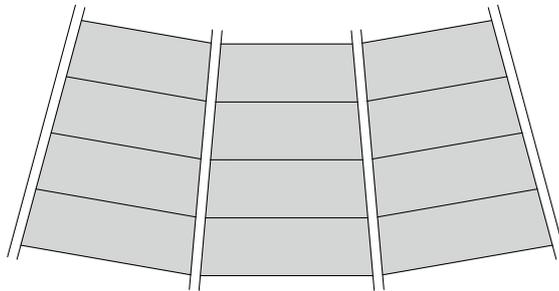
MODULAR



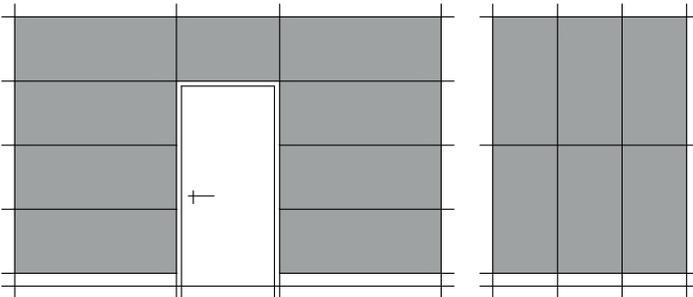
ISLAND CEILINGS



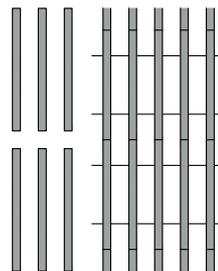
RADIAL CEILING

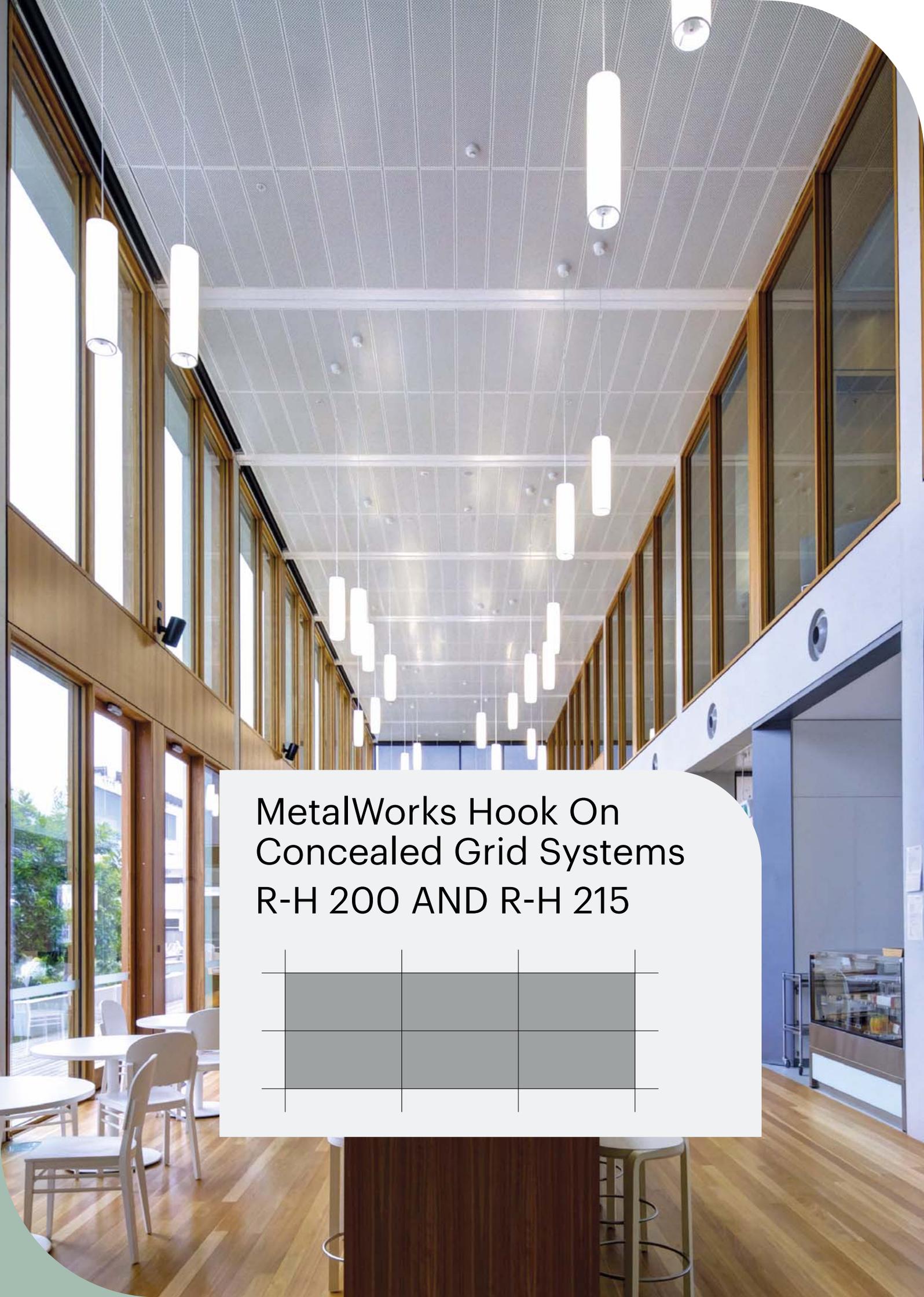


WALL CLADDING

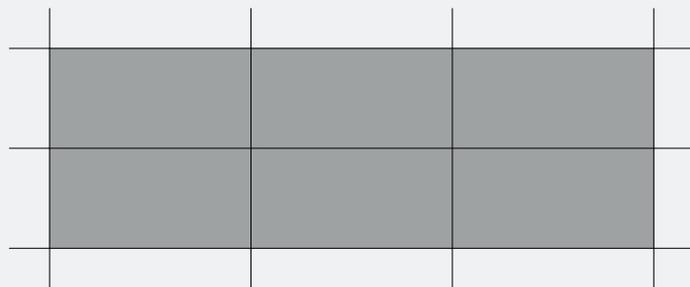


VERTICAL Baffles

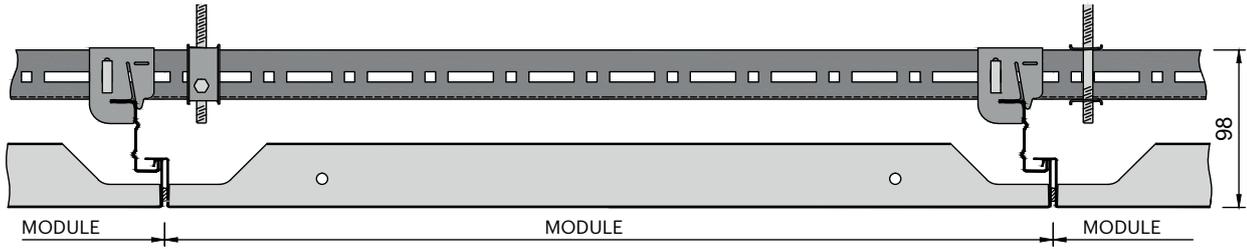




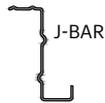
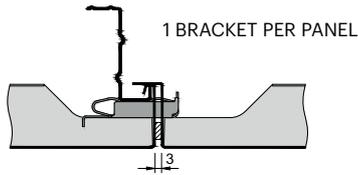
## MetalWorks Hook On Concealed Grid Systems R-H 200 AND R-H 215



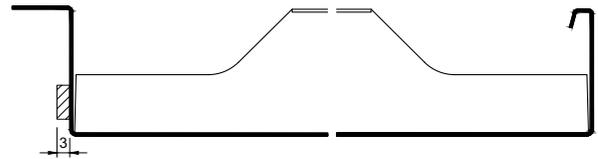
# R-H 200



## SECURITY BRACKET OPTION

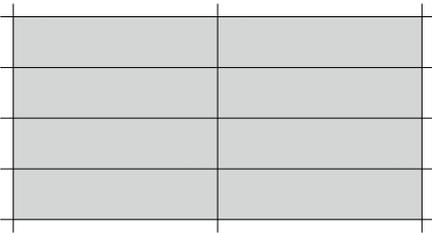


## EDGE DETAIL R-H 200

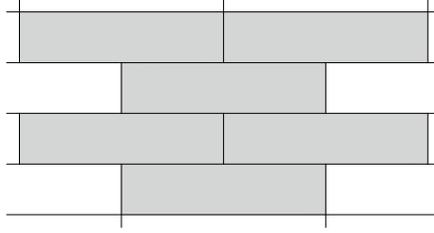


OPTION ONLY AVAILABLE FOR PANELS WITH  
STANDARD 3 MM GASKET  
EXTRACTION TOOL AVAILABLE

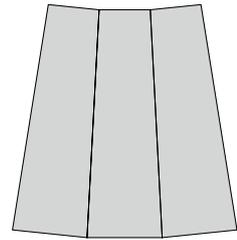
## STANDARD LAYOUT



## OPTIONAL LAYOUTS



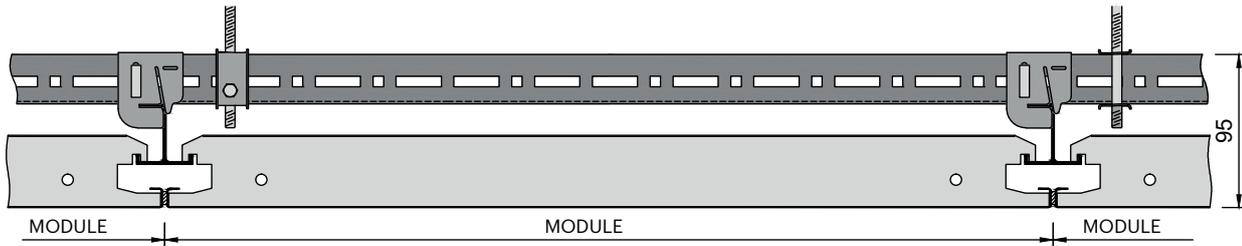
## RADIAL CEILING



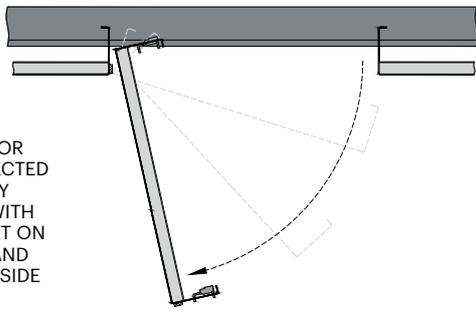
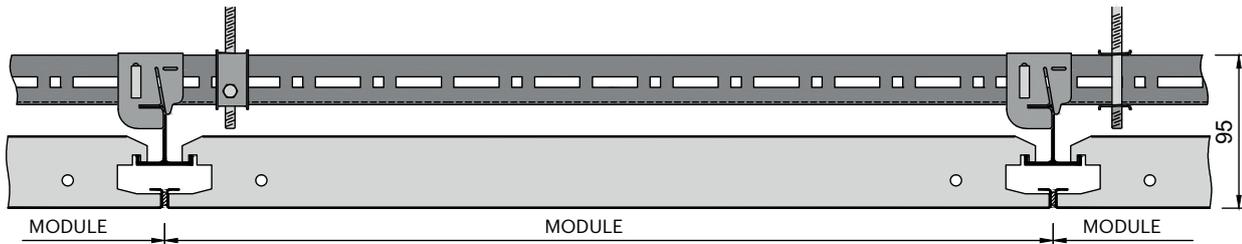
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET)
MODULES	1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH J-BAR
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	STAGGERED LAYOUT / RADIAL CEILINGS SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS CAN BE COMBINED WITH R-L 201
APPLICATION AREA	LARGE ROOMS

# R-H 215

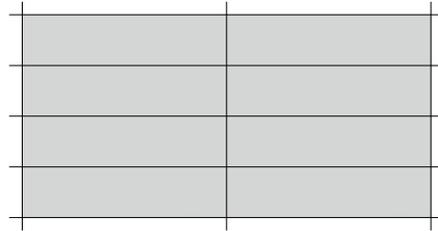


## OPTIONAL POWER SWING REVISION OPENING

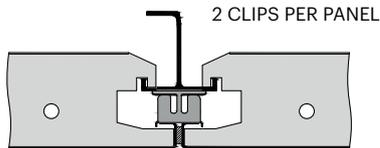


SOLUTION FOR SINGLE SELECTED PANELS ONLY AVAILABLE WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE

## STANDARD LAYOUT

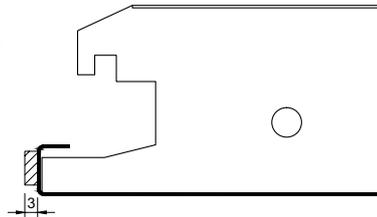


## SECURITY CLIP OPTION



H-PROFILE 35

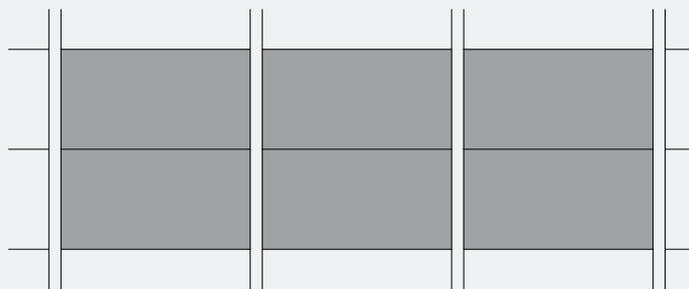
## EDGE DETAIL R-H 215



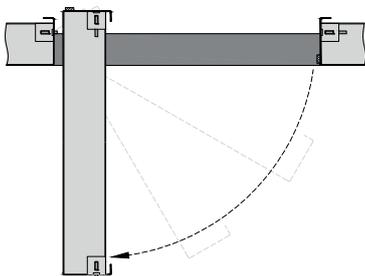
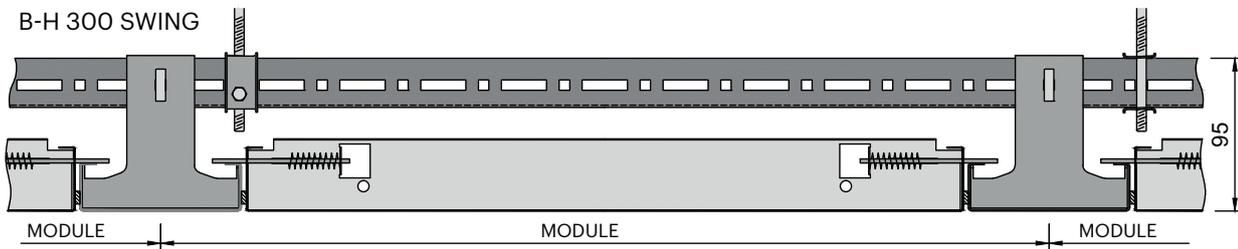
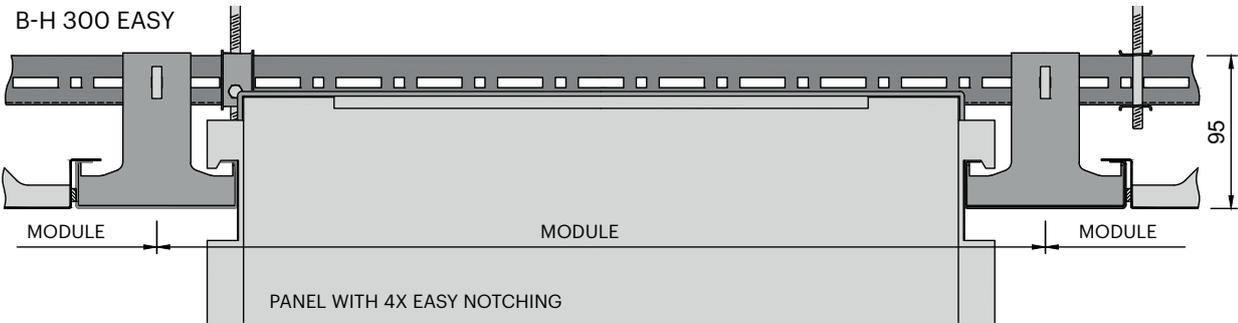
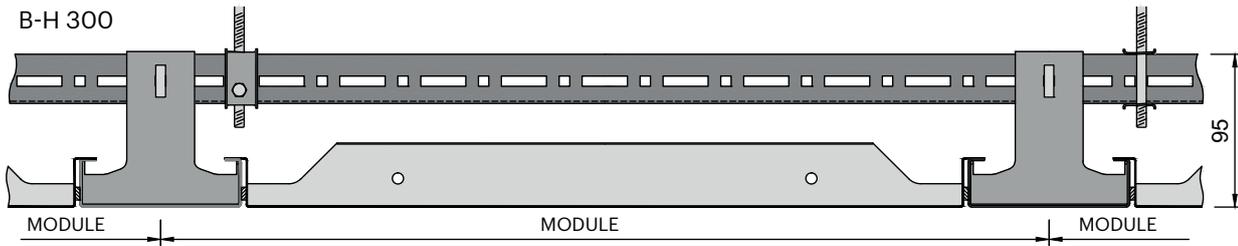
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET)
MODULES	1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH H-PROFILE 35
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTION POWER SWING (AS REVISION OPENING ONLY) SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	LARGE ROOMS

MetalWorks Linear Grid  
B-H 300, B-L 302



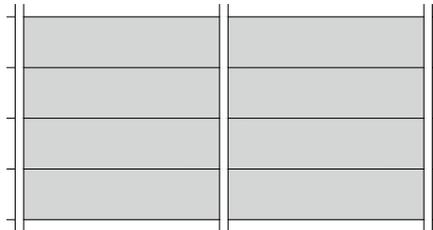
# B-H 300



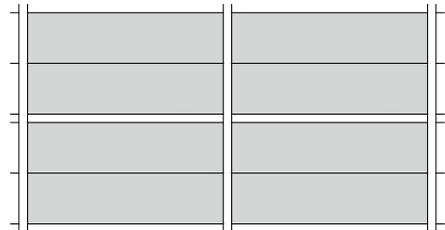
ONLY AVAILABLE WITH 3 MM GASKET



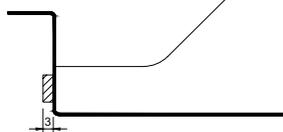
## STANDARD LAYOUT



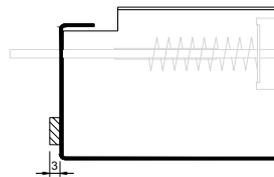
## OPTIONAL LAYOUT (CROSSING C-PROFILES)



## EDGE DETAIL B-H 300



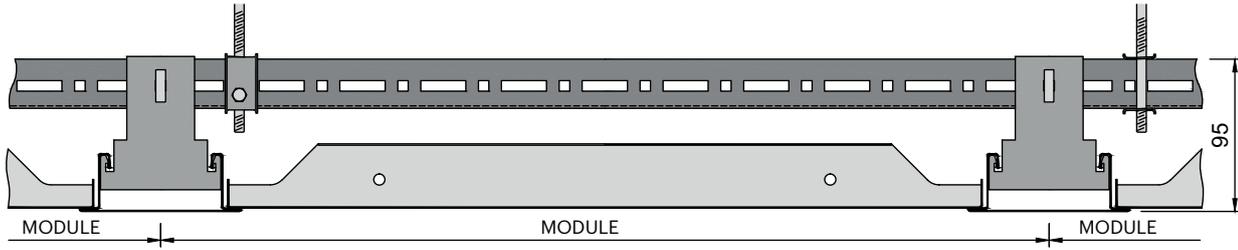
## EDGE DETAIL B-H 300 SWING



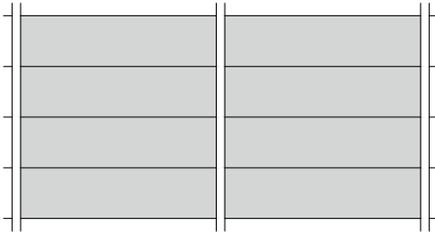
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH C-PROFILE 100 MM (OPTIONAL C-PROFILE 50 / 75 / 125 / 150 / 200 / 250 / 300 MM)
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTIONS EASY & SWING RADIAL CEILINGS
APPLICATION AREA	LARGE ROOMS

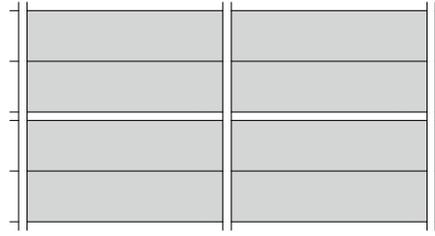
# B-L 302



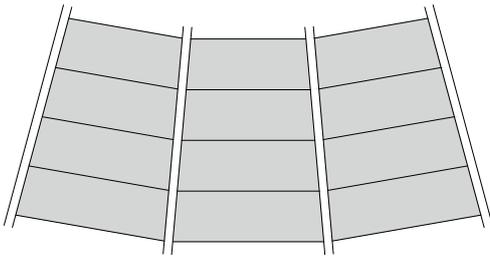
## STANDARD LAYOUT



## OPTIONAL LAYOUT (CROSSING BANDRASTER PROFILES)



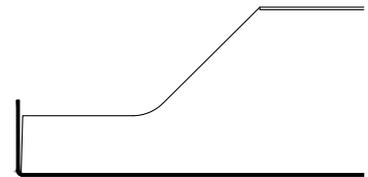
## RADIAL CEILING



BANDRASTER PROFILE

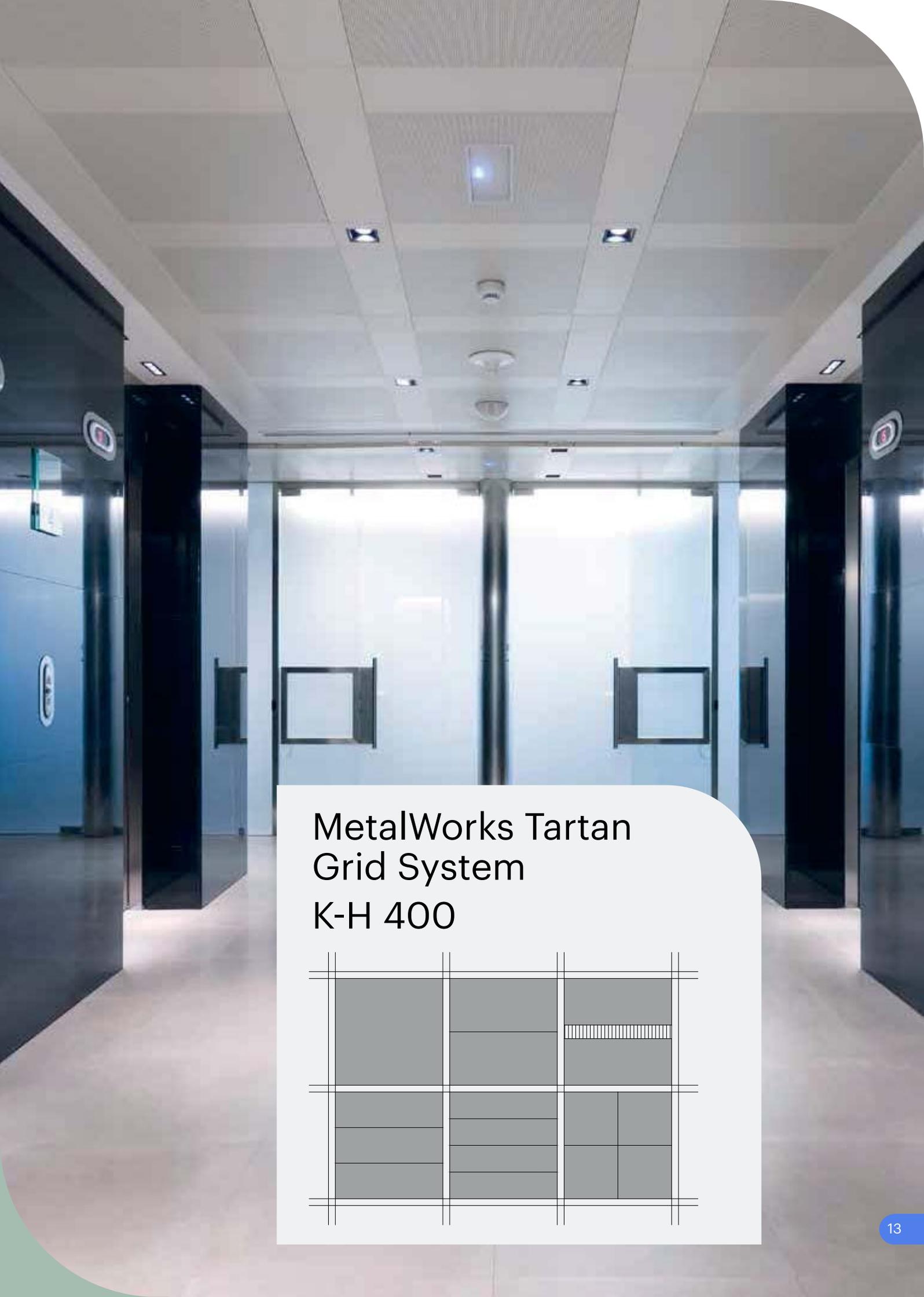


EDGE DETAIL B-L 302

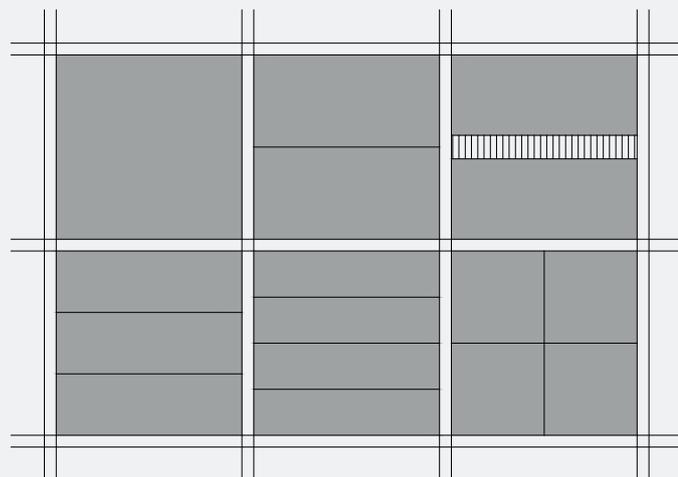


MAX. PANEL LENGTH & WIDTH  
DEPENDENT ON MACHINE AND PLANT

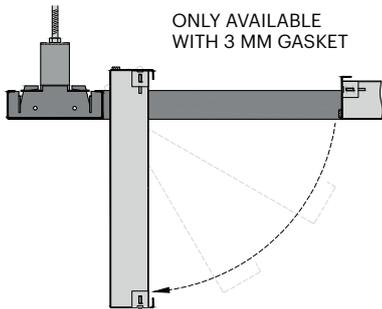
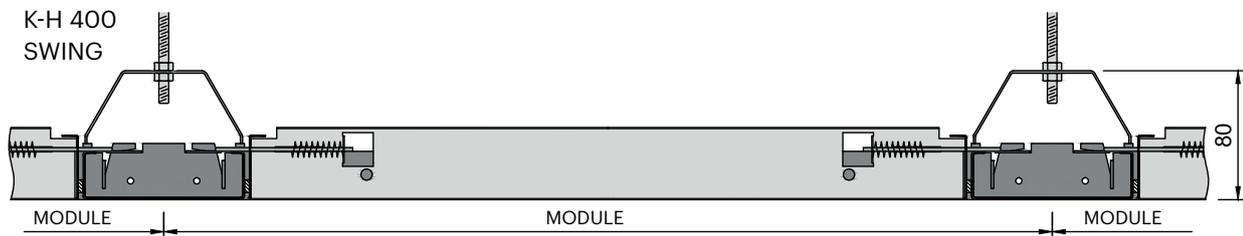
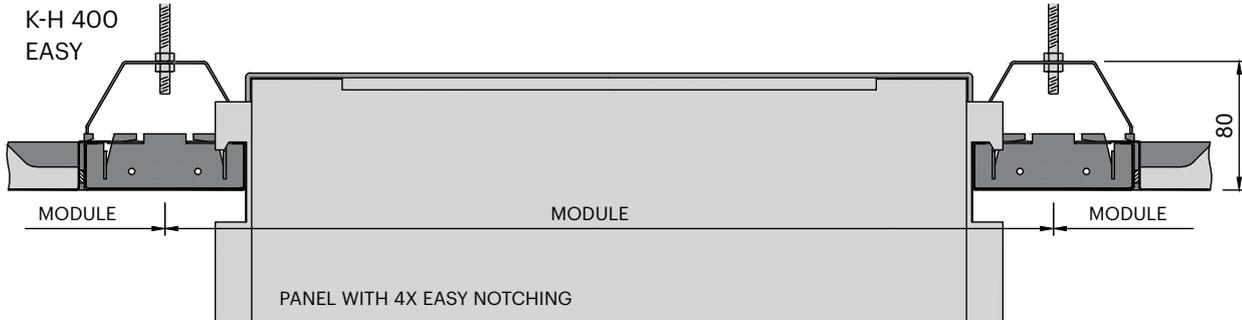
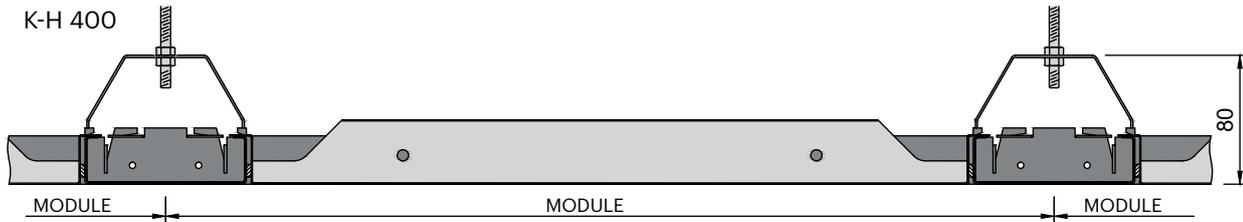
SYSTEM	LAY-IN RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH BANDRASTER PROFILE 100 MM
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	RADIAL CEILINGS
APPLICATION AREA	LARGE ROOMS



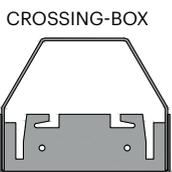
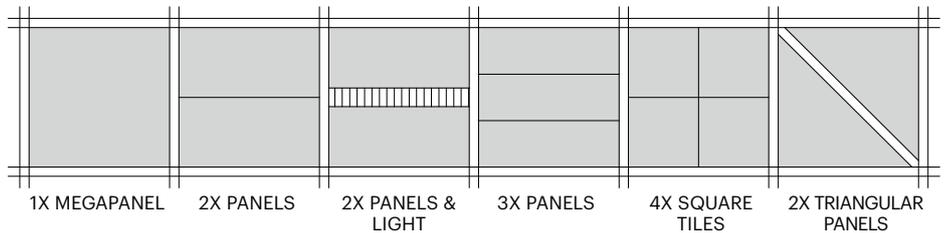
MetalWorks Tartan  
Grid System  
K-H 400



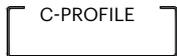
# K-H 400



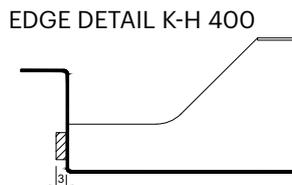
## STANDARD LAYOUTS



CROSSING-BOX

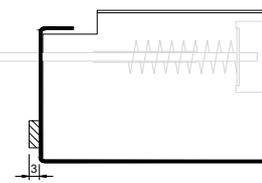


C-PROFILE



EDGE DETAIL K-H 400

EDGE DETAIL K-H 400 SWING



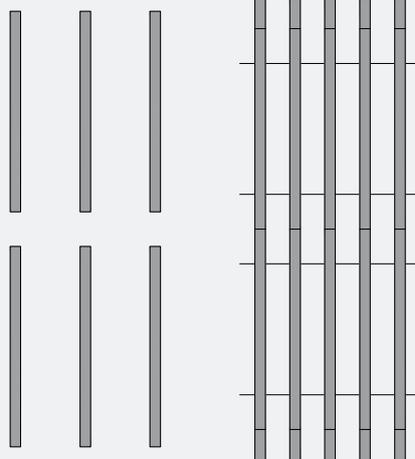
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	CROSSING-BOXES WITH C-PROFILES 100 MM (OPTIONAL WIDTH 70 / 75 / 125 / 150 / 200 / 250 / 300 MM)
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTIONS EASY & SWING
APPLICATION AREA	LARGE ROOMS

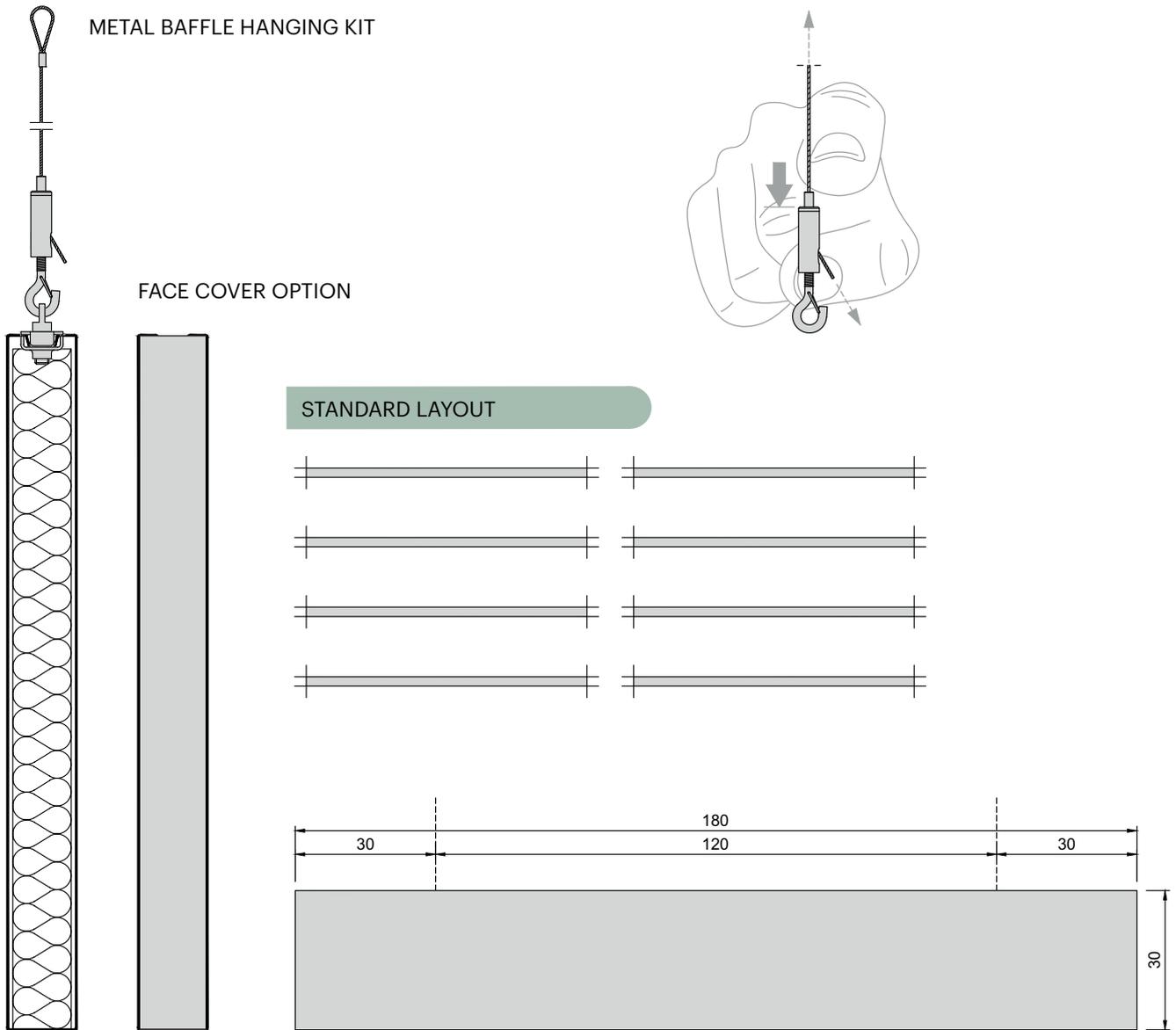


B

Metalworks  
Acoustic  
Baffles  
V-P 500

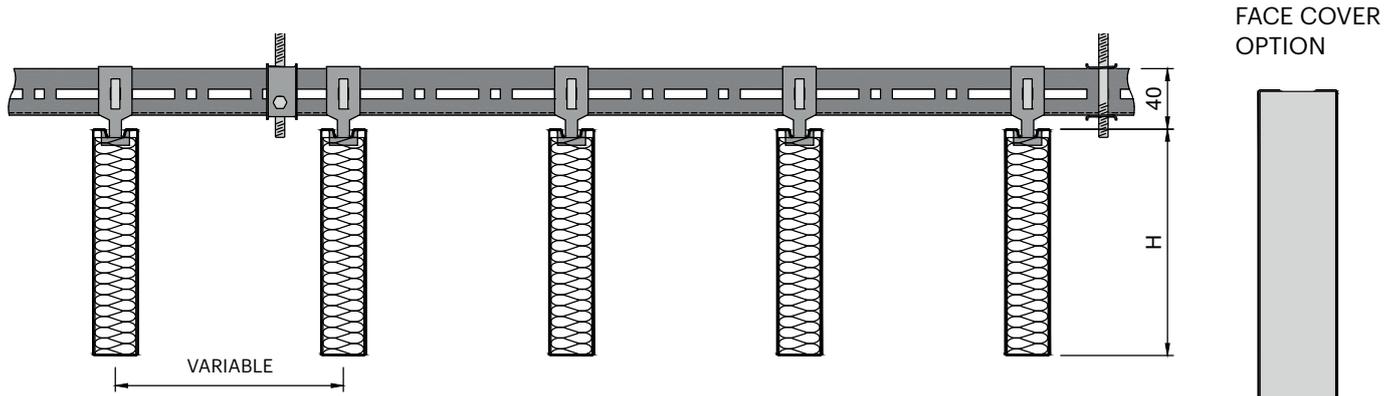


# V-P 500



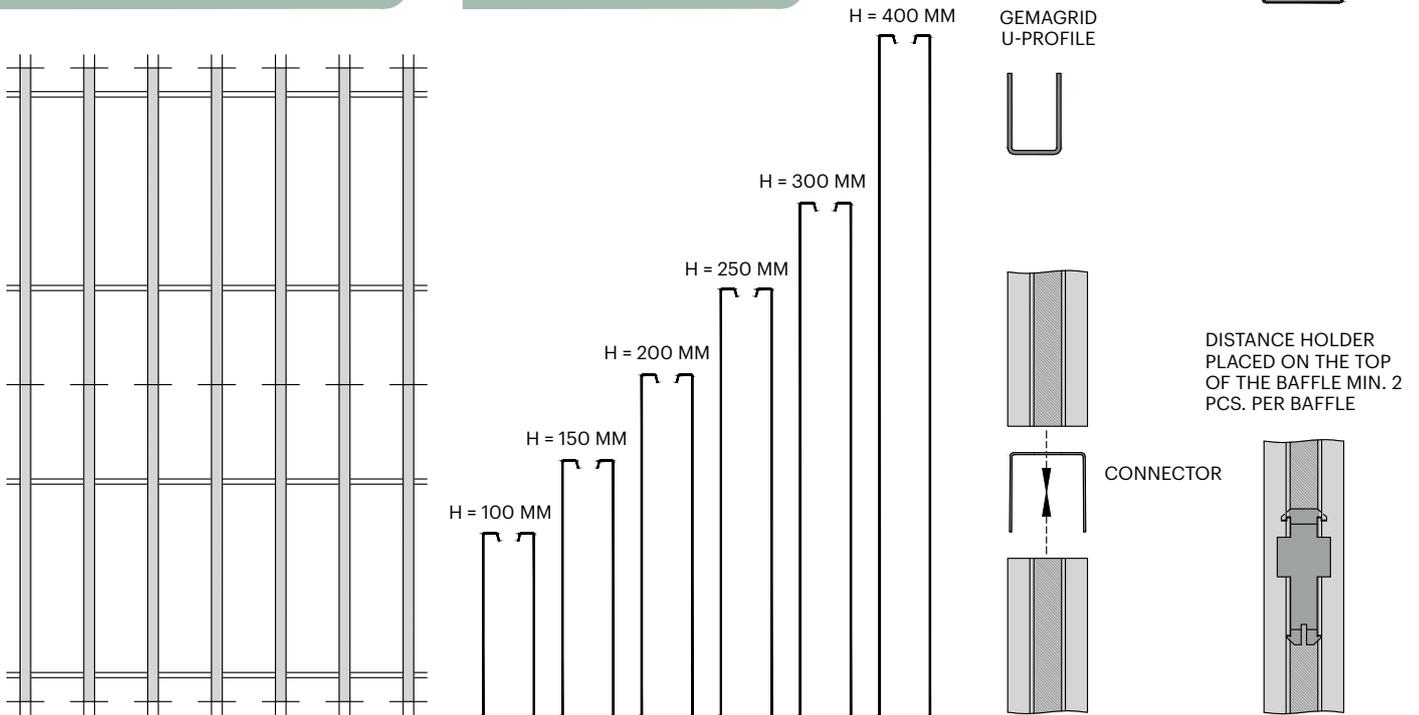
SYSTEM	VERTICAL BAFFLES DIRECT SUSPENDED	
PANEL MATERIAL	GALVANISED STEEL	
DIMENSIONS	HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM	HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM
SUSPENSION METHOD	METAL BAFFLE HANGING KIT SEPARATE ORDERED 2 x SUSPENSION POINTS PER BAFFLE	
COLOUR	RAL 9010 STANDARD WHITE	
PATTERN	Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE	
ACOUSTIC TREATMENT	ACOUSTIC PSAD 25 MM / 25 KG/M <sup>3</sup> WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES	
APPLICATION AREA	OPEN SPACES	

# V-P 500



STANDARD LAYOUT

BAFFLES



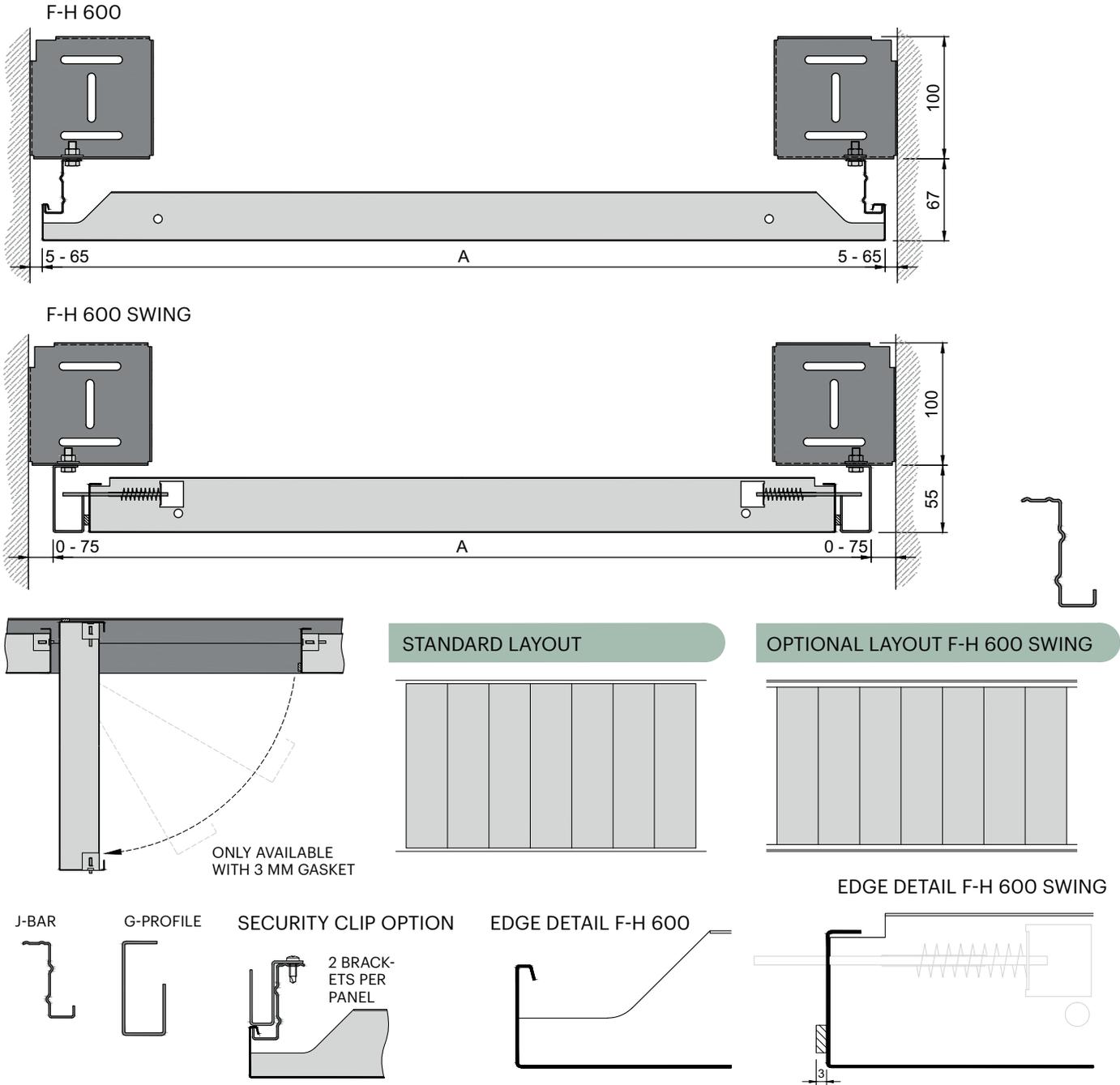
SYSTEM	HOOK-ON VERTICAL BAFFLES PARALLEL ALIGNED INSTALLED ON SEMI-EXPOSED GRID	
PANEL MATERIAL	GALVANISED STEEL	
DIMENSIONS	HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM	HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM
GRID SYSTEM	U-PROFILE	
COLOUR	RAL 9010 STANDARD WHITE	
PATTERN	Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE	
ACOUSTIC TREATMENT	ACOUSTIC PSAD 25 MM / 25 KG/M <sup>3</sup> WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES	
APPLICATION AREA	LARGE ROOMS	



MetalWorks  
Corridor  
Ceilings  
F-H 600  
F-L 601



# F-H 600



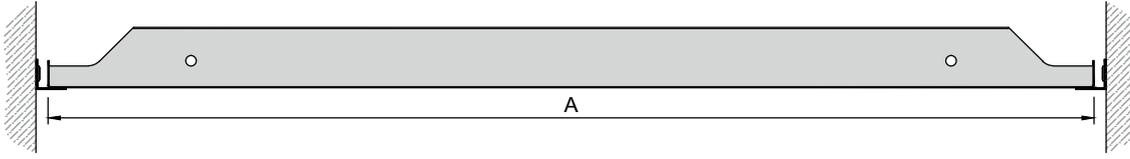
SYSTEM	HOOK-ON RECTANGULAR PANELS FIXED TO WALL
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	0 MM GAP, WITHOUT GASKET ON LONG SIDE SHADOW GAP TO WALL ON SHORT SIDE
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	J-BAR FIXED BY WALL BRACKET TO WALL SWING OPTION: G-PROFILE FIXED BY WALL BRACKET TO WALL
PERIMETER	VARIABLE SHADOW GAP
OPTIONS	HINGE-DOWN OPTION SWING INSTALLED ON G-PROFILE SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	CORRIDORS

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

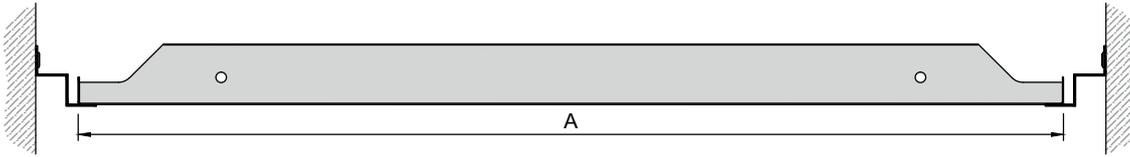
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# F-L 601

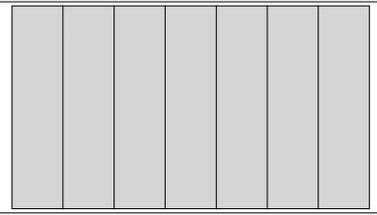
WITH PERIMETER TRIM



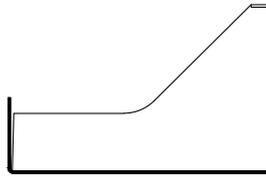
WITH PERIMETER SHADOWLINE TRIM



STANDARD LAYOUT

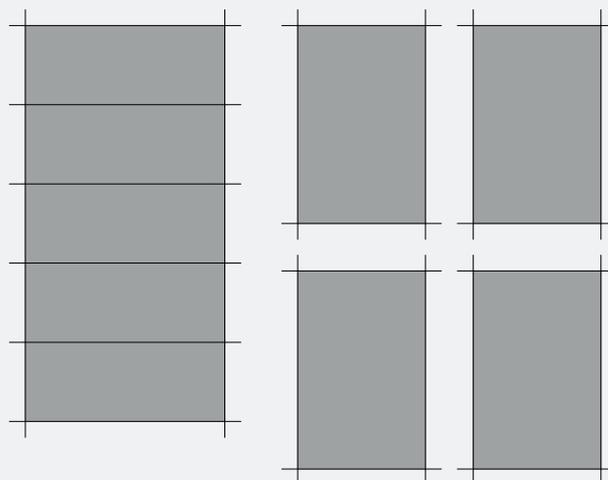


EDGE DETAIL F-L 601

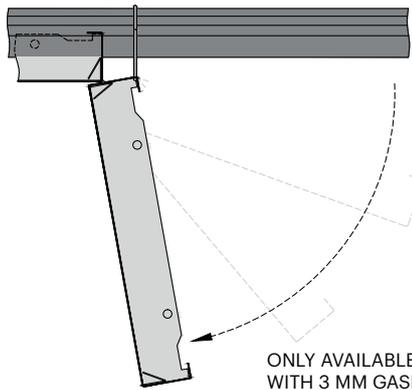
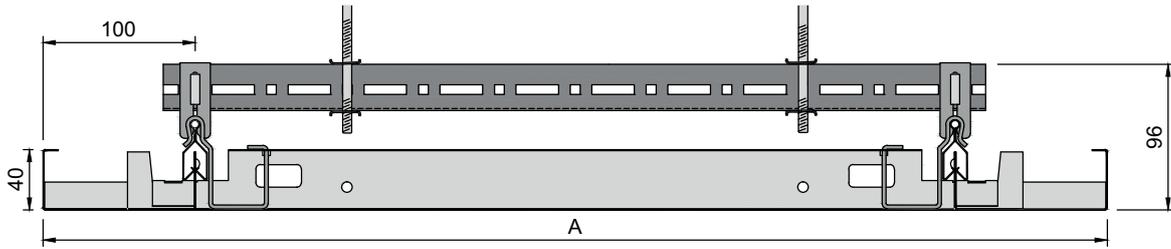


SYSTEM	LAY-IN RECTANGULAR PANELS
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
PERIMETER	RANGE OF PERIMETER TRIMS
APPLICATION AREA	CORRIDORS

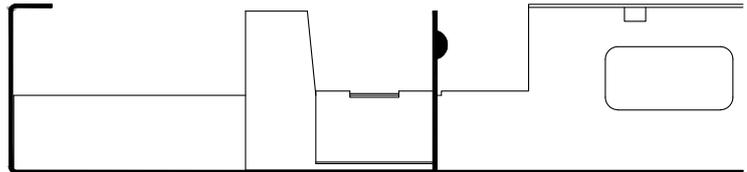
MetalWorks  
Island  
Ceilings  
D-CLIP  
D-H 700



# D-CLIP



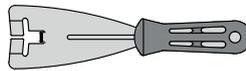
EDGE DETAIL D-CLIP



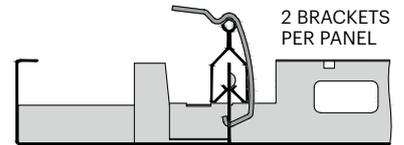
CLAMPING RAIL DP12



EXTRACTION TOOL



SECURITY CLIP OPTION

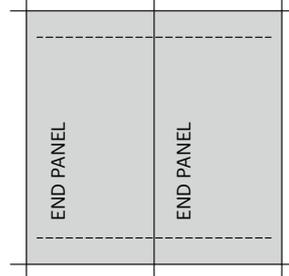


## STANDARD LAYOUT

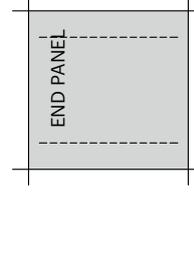
MULTIPLE ELEMENTS



DOUBLE ELEMENTS

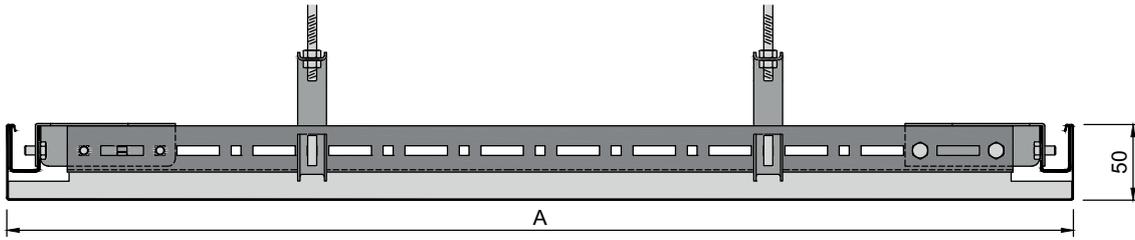


SINGLE ELEMENT

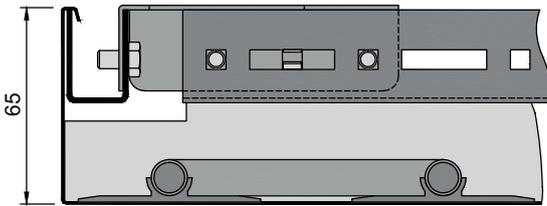


SYSTEM	CLIP-IN ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	0 MM GAP, WITHOUT GASKET
CONFIGURABLE	LENGTH (A): 600-2500 MM / WIDTH (B): 250-600 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH CLAMPING RAIL DP12
PERIMETER	VARIABLE SHADOW GAP
OPTIONS	SWING-DOWN OPTION ACCESS (ADDITIONAL BRACKET) SECURITY CLIP, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	OPEN SPACES

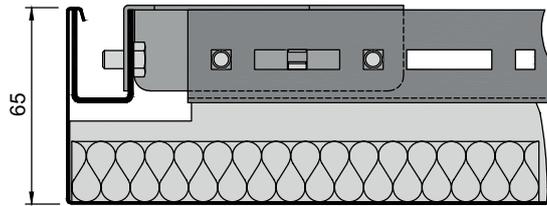
# D-H 700



D-H 700 SPECIAL



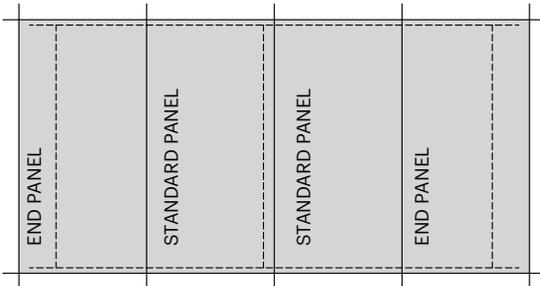
FOR CHILLED CEILINGS



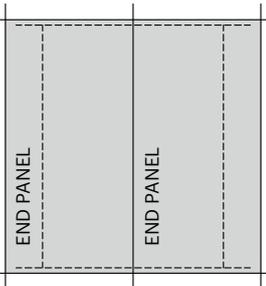
WITH ACOUSTIC PAD

## STANDARD LAYOUT

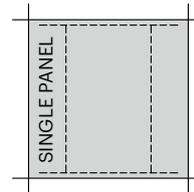
MULTIPLE ELEMENTS



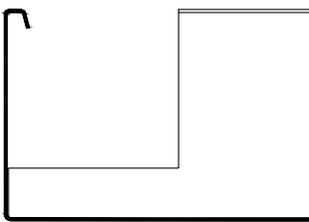
DOUBLE ELEMENTS



SINGLE ELEMENT



EDGE DETAIL D-H 700

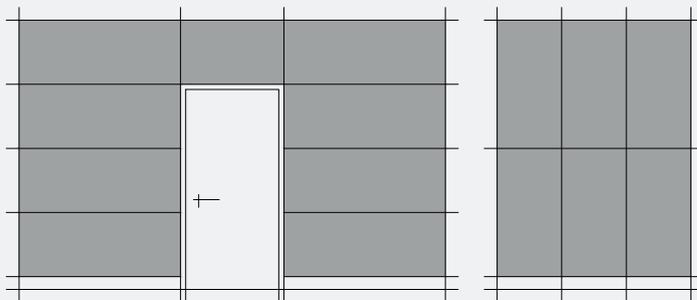


U-PROFILE



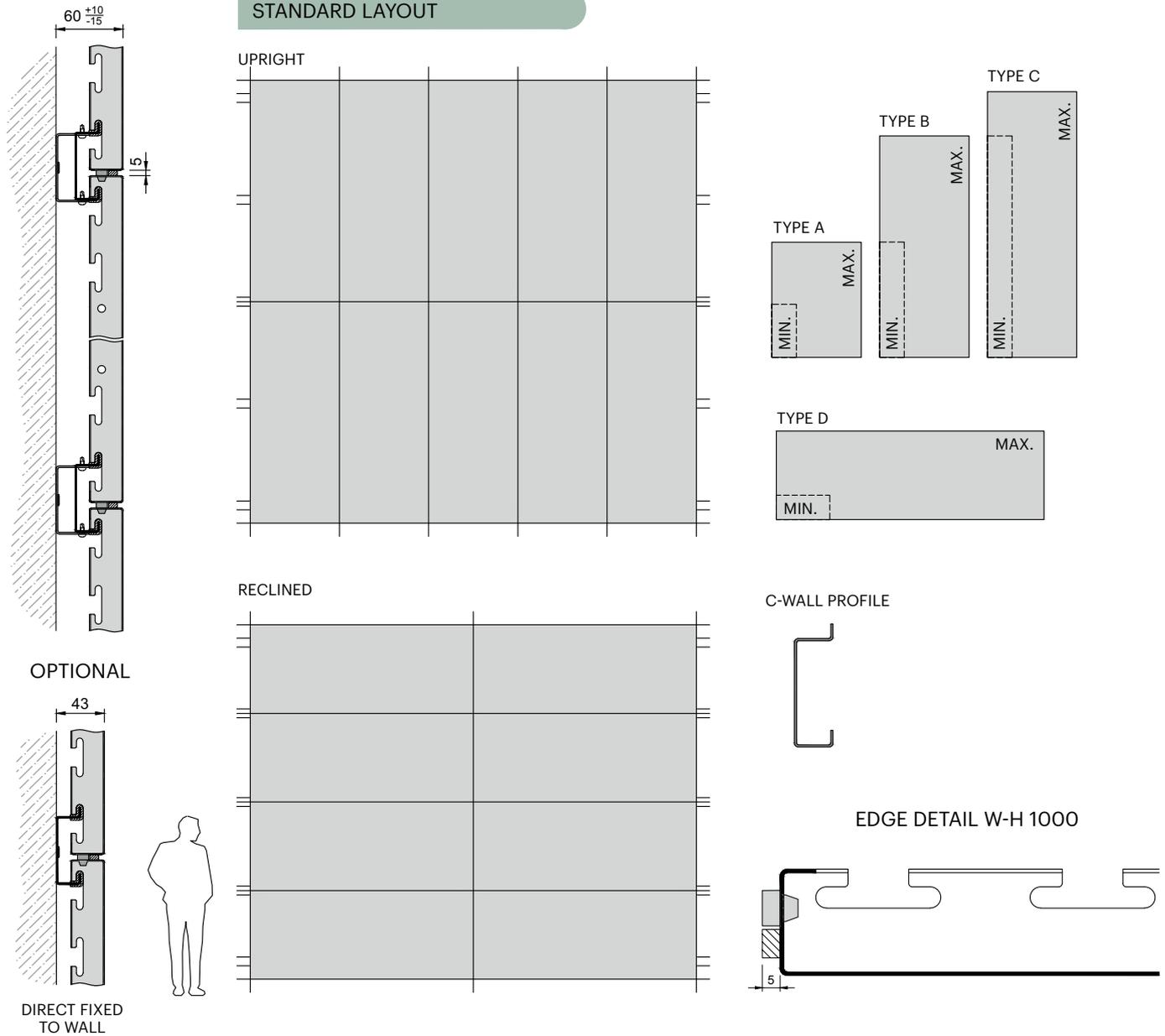
SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	0 MM GAP, WITHOUT GASKET
CONFIGURABLE	LENGTH (A): 600-2750 MM (IN STEPS OF 25 MM) / WIDTH (B): 250-600 MM (IN STEPS OF 25 MM)
GRID SYSTEM	U-PROFILE CROSS-CONNECTED
OPTIONS	SPECIAL HEIGHT OF 65 MM FOR CHILLED CEILINGS OR ADDITIONAL ACOUSTIC PADS
APPLICATION AREA	OPEN SPACES

## MetalWorks Wall Cladding W-H 1000, W-H 1100



# W-H 1000

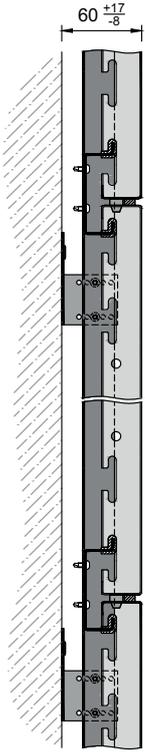
## STANDARD LAYOUT



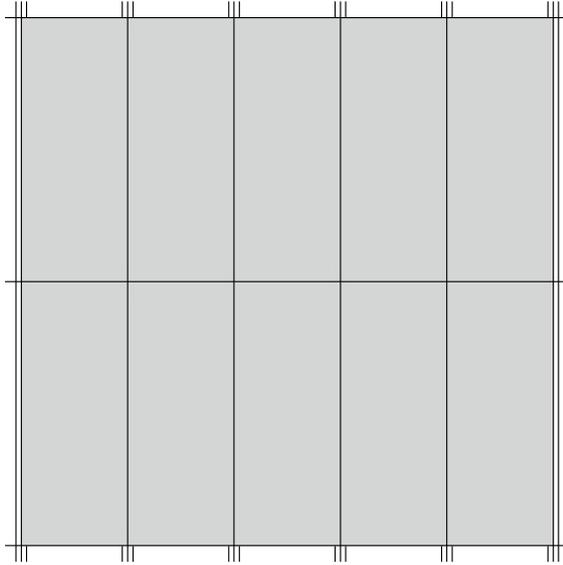
SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	5 MM GAP, WITH 5 MM GASKET AND SPACERS
CONFIGURABLE	LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS)
GRID SYSTEM	C-WALL PROFILE FIXED BY WALL ANCHOR TO WALL
OPTIONS	COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS DIRECT FIXING TO WALL WITHOUT WALL BRACKET
APPLICATION AREA	LARGE ROOMS / OPEN SPACES / CORRIDORS

# W-H 1100

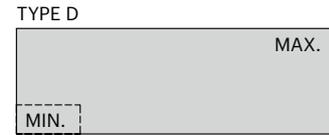
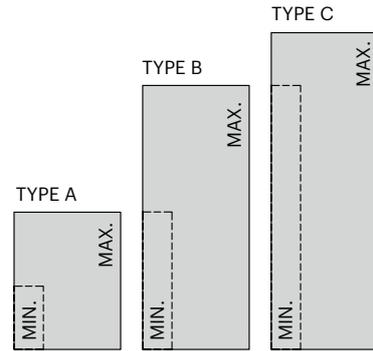
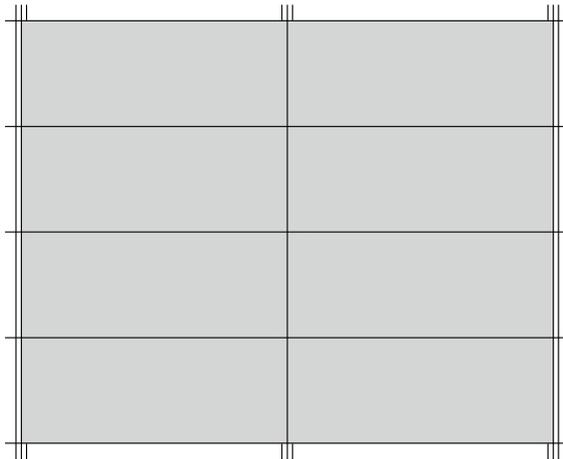
## STANDARD LAYOUT



UPRIGHT



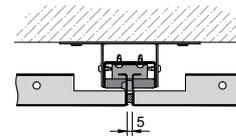
RECLINED



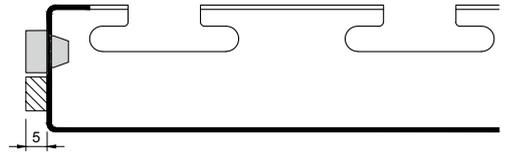
C-WALL PROFILE



HORIZONTAL SECTION

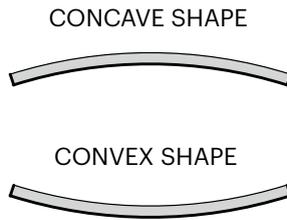
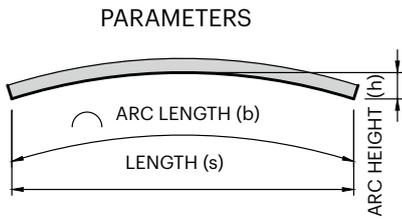


EDGE DETAIL W-H 1100



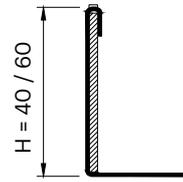
SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	5 MM GAP, WITH 5 MM GASKET AND SPACERS
CONFIGURABLE	LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS)
GRID SYSTEM	U-WALL PROFILE FIXED BY WALL ANCHOR TO WALL
OPTIONS	COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS
APPLICATION AREA	LARGE ROOMS / OPEN SPACES / CORRIDORS

# Curved Panels

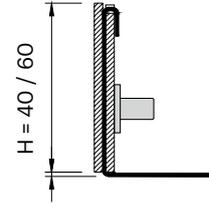


**LONG SIDE EXECUTION**

**NON VISIBLE**

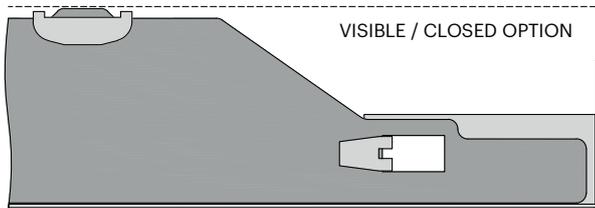


**VISIBLE OPTION WITH ADDITIONAL COVER**



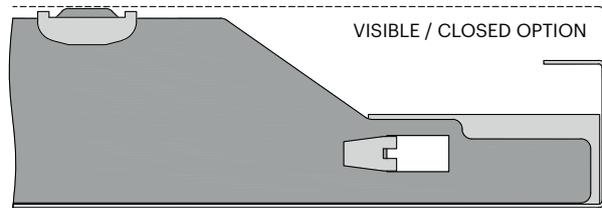
**SHORT SIDE EXECUTIONS**

**FALL 1**



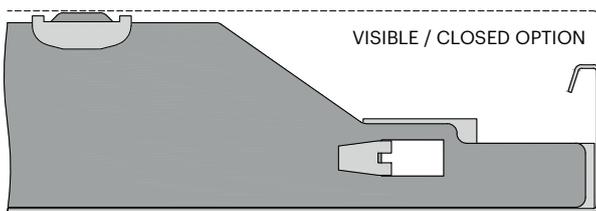
HOOK-ON

**FALL 2**



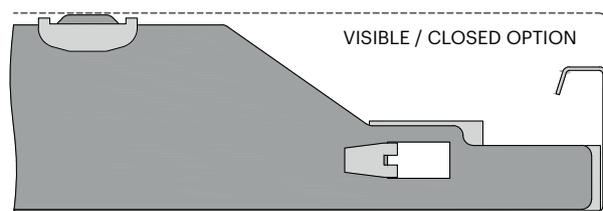
ISLAND SOLUTION

**FALL 4**



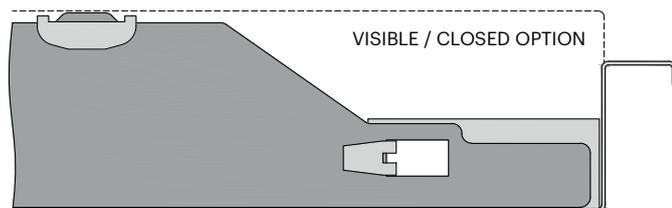
HOOK-ON

**FALL 4A**



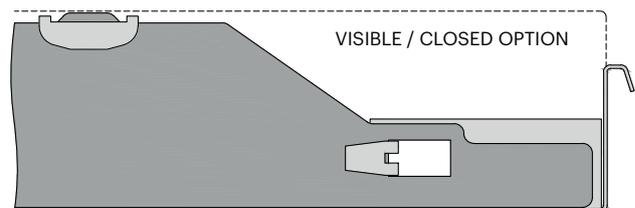
HOOK-ON

**FALL 5**



HOOK-ON

**FALL 9**



HOOK-ON

MATERIAL	GALVANISED STEEL
CONFIGURABLE	LENGTH (s): UP TO 3000 MM / WIDTH (B): UP TO 800 MM* *DEPENDING ON LENGTH (s) AND ARC HEIGHT (h)
STANDARD COLOUR	RAL 9010 STANDARD WHITE
OPTIONAL COLOURS	GLOBAL WHITE / RAL 9006 / RAL 9007 FURTHER RAL & NCS COLOURS ON REQUEST



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