

MetalWorks Custom Capabilities



METALWORKS

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R-H 200 and R-H 215

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K-H 400

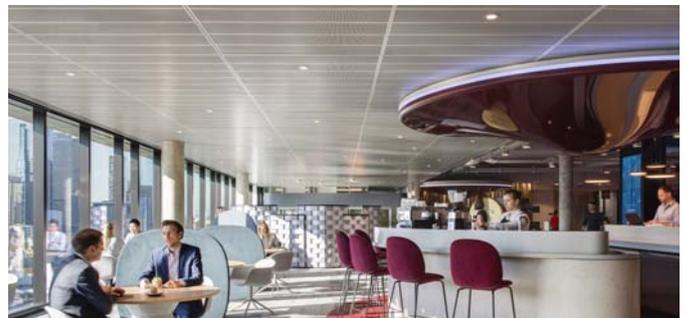
- 15 Metalworks Acoustic Baffles
V-P 500

- 18 METALWORKS Corridor Ceilings
F-H 600
F-L 601

- 21 METALWORKS Island Ceilings
D-CLIP
D-H 700

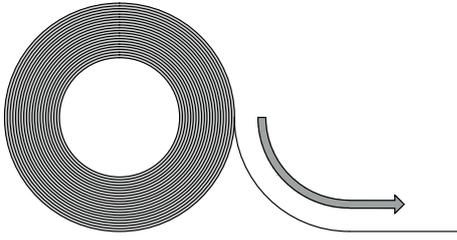
- 24 METALWORKS Wall Cladding
W-H 1000
W-H 1100

- 27 Curved Panels



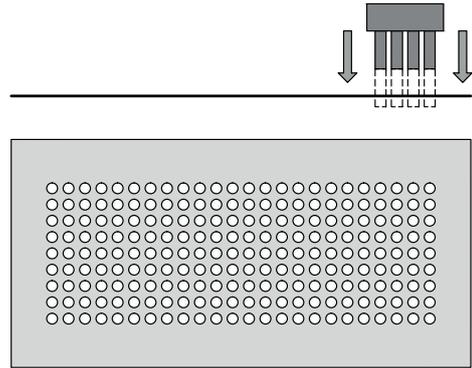
Manufacturing Process

1 RAW MATERIAL FROM COIL



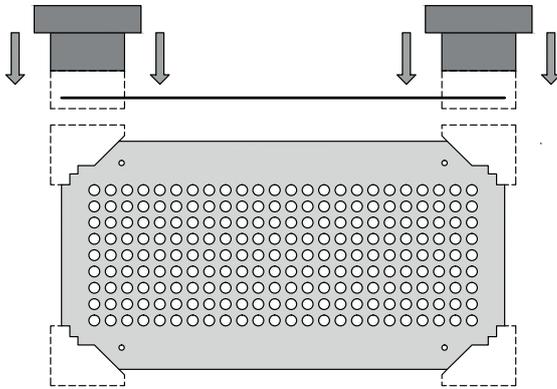
GALVANISED STEEL / OPTIONAL ALUMINIUM COIL WIDTH DEPENDING ON BLANK SIZE

2 PERFORATION



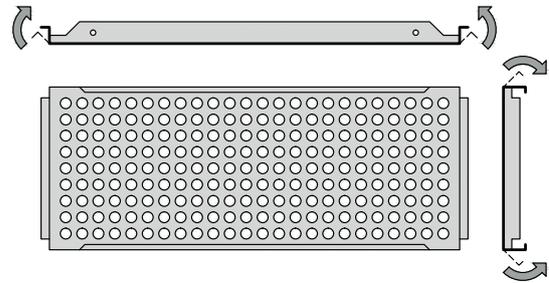
PERFORATED WITH PLAIN BORDER OR OVER BORDER PERFORATED BLANKS LEVELLED AFTERWARDS

3 NOTCHING



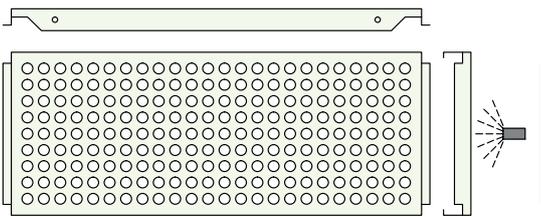
NOTCHING FOR STANDARD OR SPECIAL EXECUTIONS CUT-OUTS VENTILATION OR LOUDSPEAKER PERFORATIONS

4 BENDING



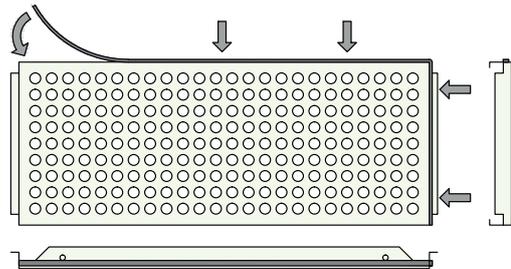
SQUARE & RECTANGULAR TILES FORMED BY FIXTOOL STANDARD RECTANGULAR PANELS BENT AUTOMATICAL SPECIAL PANELS BENT MANUAL

5 POWDER COATING



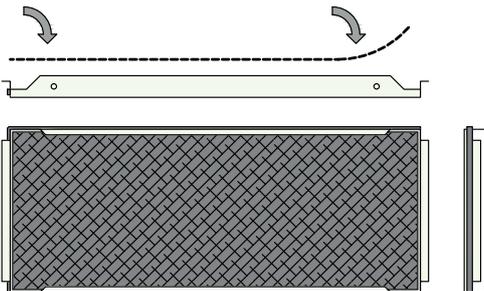
STANDARD PAINTED ON VISIBLE SIDE OPTIONAL ALL OVER PAINTED

6 GASKET & SPACERS



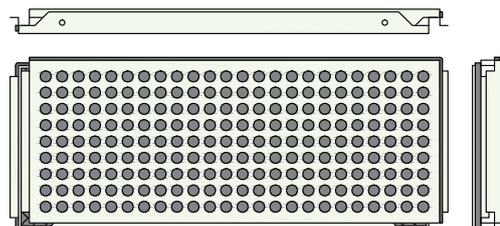
BLACK GASKET GLUED ON ONE, TWO OR THREE SIDES OPTIONAL PLASTIC SPACER

7 ACOUSTIC TREATMENT & FINISHING



STANDARD ACOUSTIC FLEECE GLUED IN / PRACOUSTIC PADS EMIUM B15 OR OP19 GLUED IN / ASSEMBLING (BRACKETS FOR SWING FUNCTION, ETC.)

8 PACKAGING



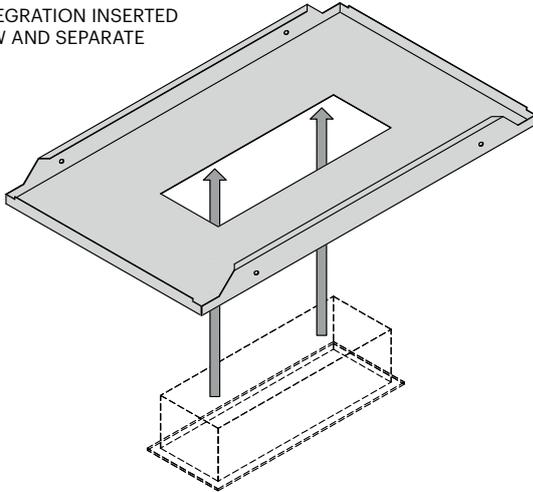
PANELS INTERLACED, TO REDUCE VOLUME PANELS WRAPPED INTO PLASTIC FOIL OR PACKAGED IN CARDBOARD BOXES

Cut-outs for Service Integrations

TYPE 1

FLAT RECTANGULAR CUT-OUT

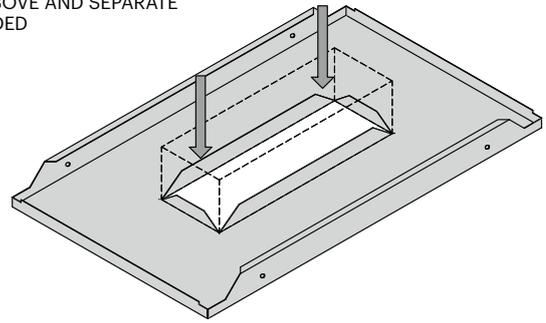
SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED



TYPE 2

BENT UP RECTANGULAR CUT-OUT

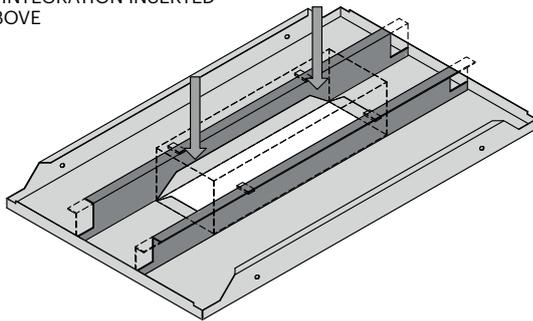
SERVICE INTEGRATION INSERTED FROM ABOVE AND SEPARATE SUSPENDED



TYPE 3

BENT UP RECTANGULAR CUT-OUT WITH WELDED REINFORCEMENT ANGLES

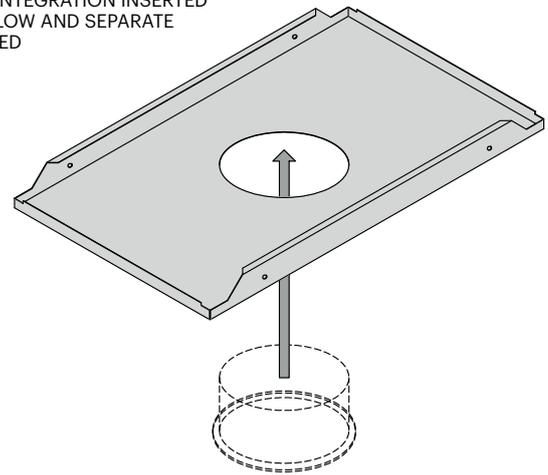
SERVICE INTEGRATION INSERTED FROM ABOVE



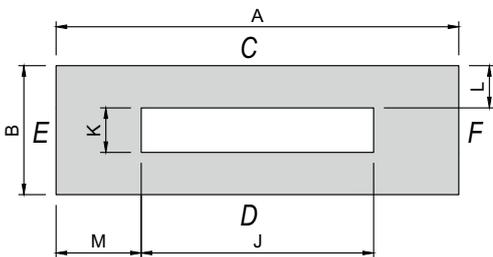
TYPE 4

FLAT ROUND CUT-OUT

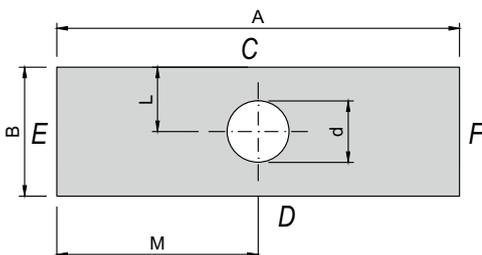
SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED



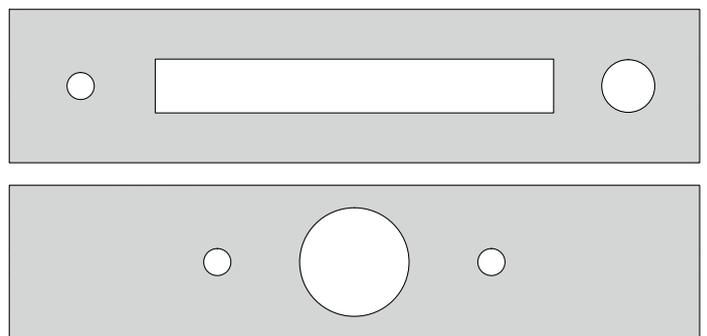
PARAMETERS RECTANGULAR CUT-OUTS



ROUND CUT-OUTS

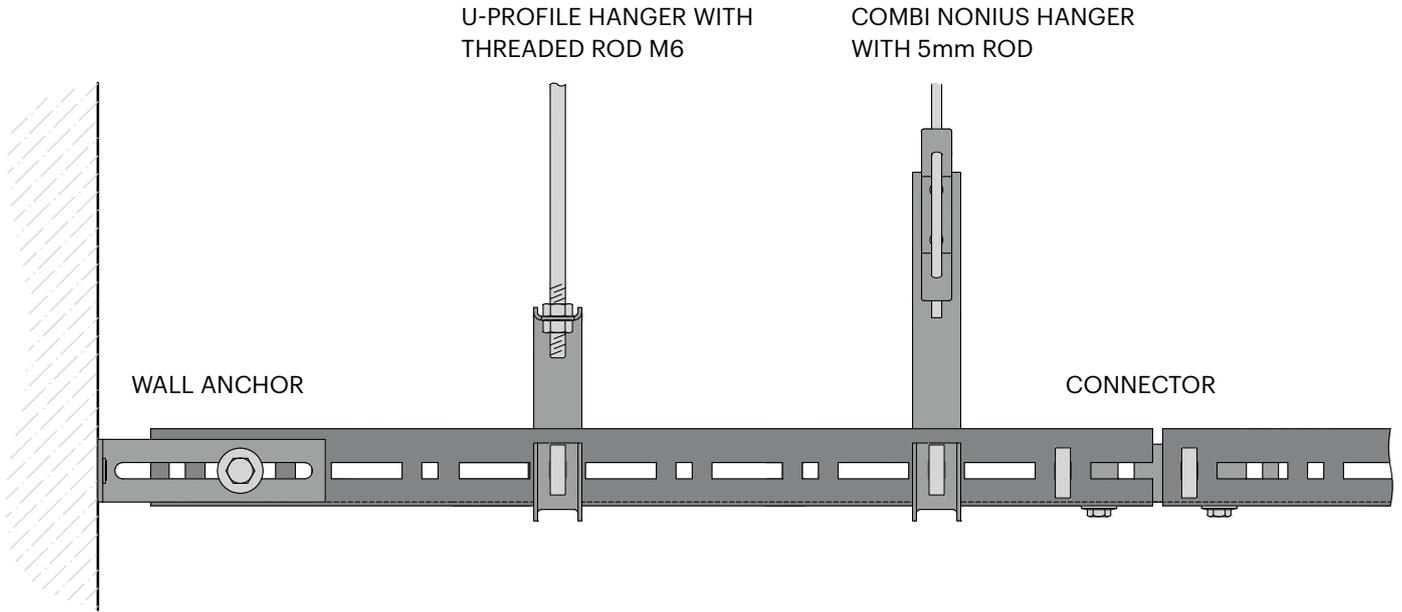


OPTIONAL MULTIPLE CUT-OUTS

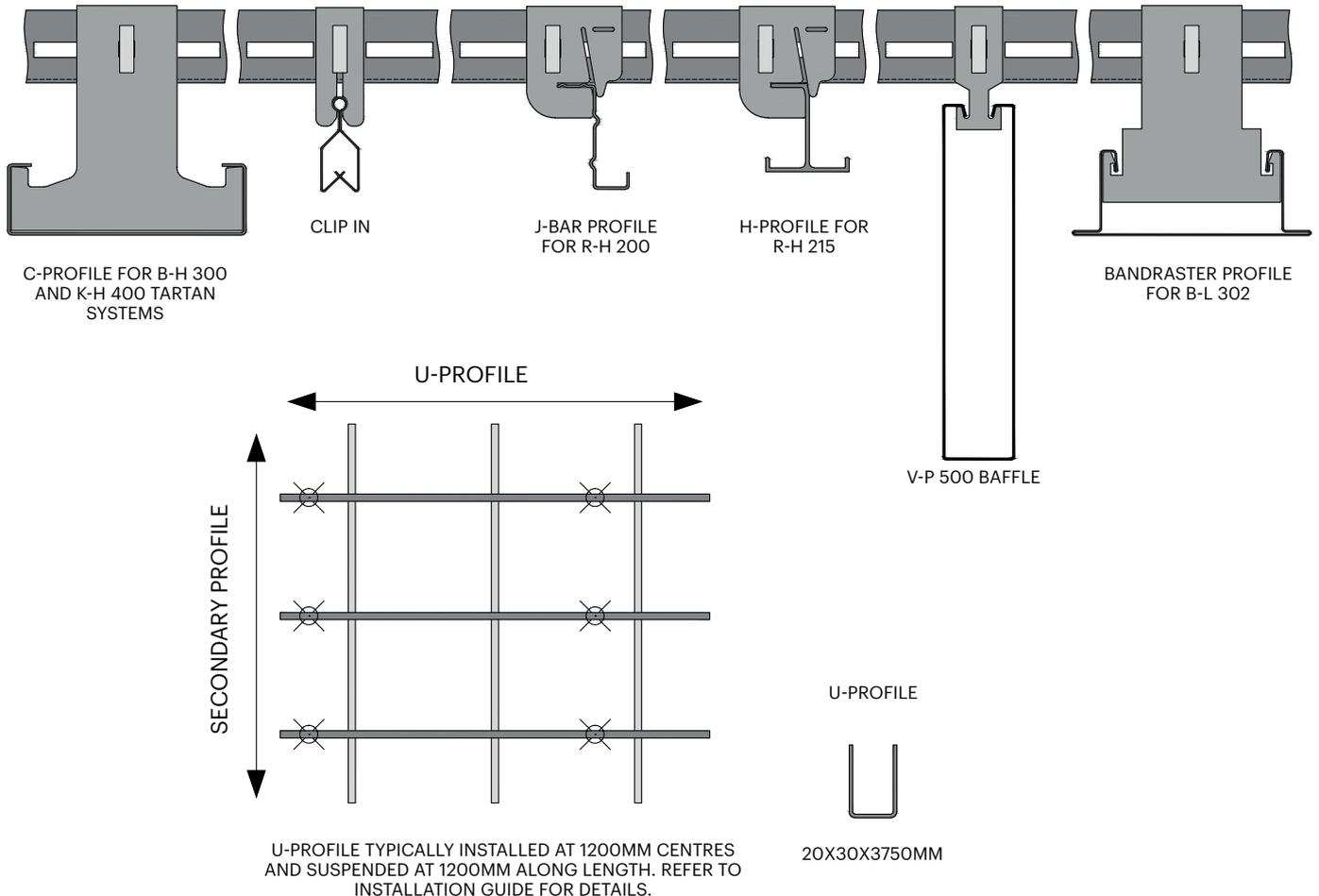


U-Profile Structure

SUSPENSION METHODS

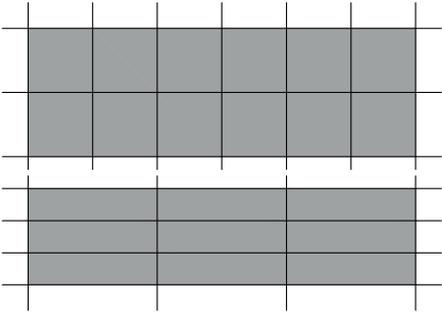


SECONDARY PROFILES

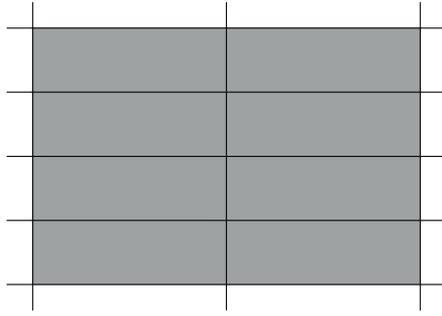


Ceiling System Range

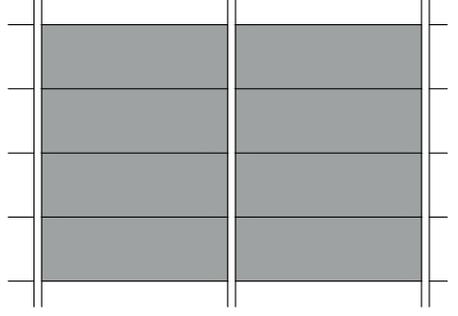
SQUARE & RECTANGULAR TILES



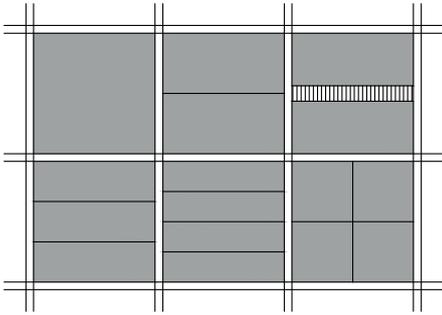
RECTANGULAR PANELS



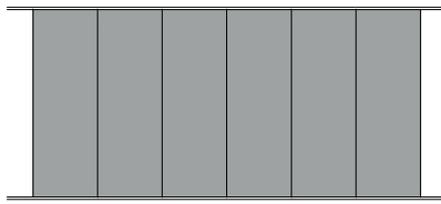
LINEAR GRID (ONE WAY)



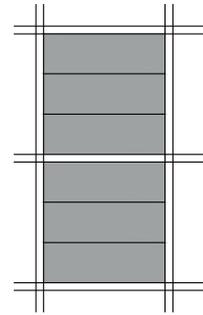
TARTAN GRID



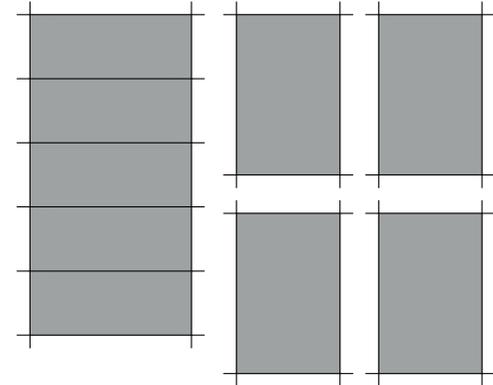
CORRIDOR CEILINGS



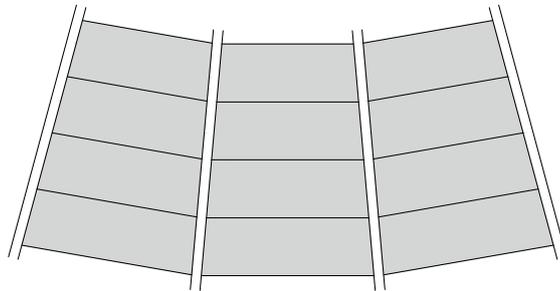
MODULAR



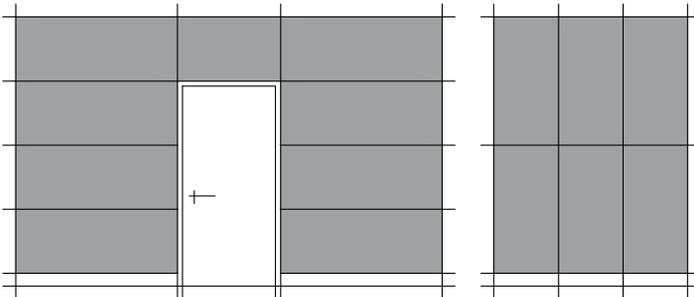
ISLAND CEILINGS



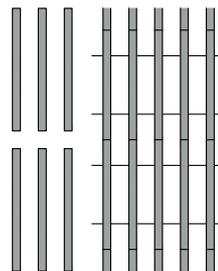
RADIAL CEILING

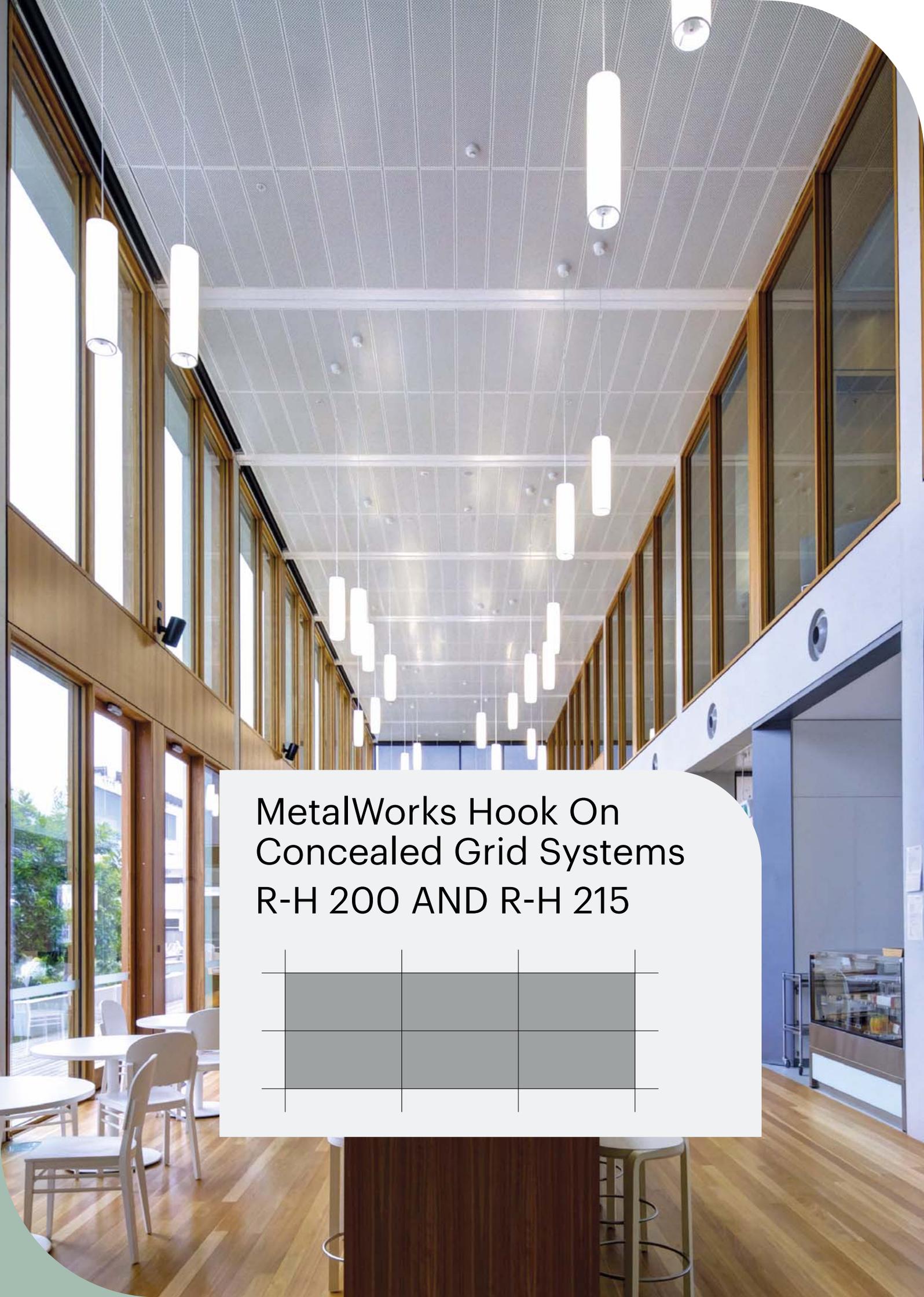


WALL CLADDING

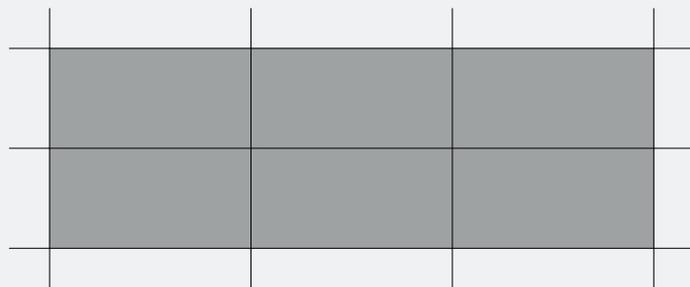


VERTICAL BAFFLES

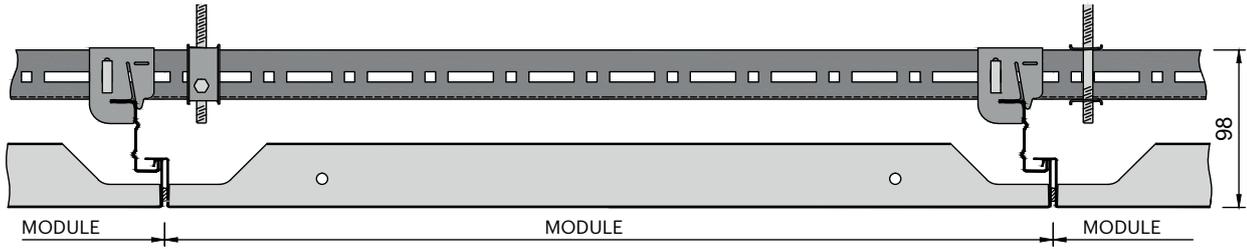




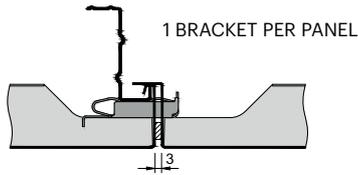
MetalWorks Hook On
Concealed Grid Systems
R-H 200 AND R-H 215



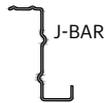
R-H 200



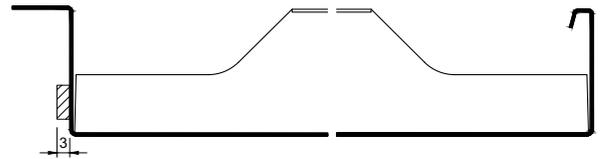
SECURITY BRACKET OPTION



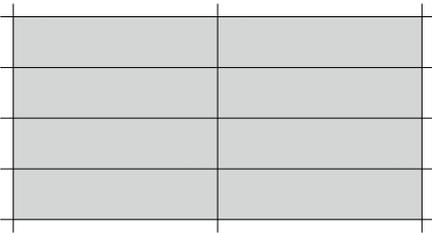
OPTION ONLY AVAILABLE FOR PANELS WITH
STANDARD 3 MM GASKET
EXTRACTION TOOL AVAILABLE



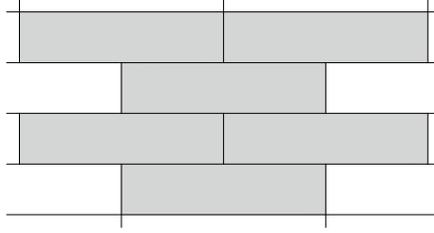
EDGE DETAIL R-H 200



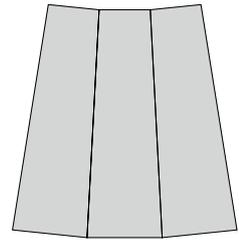
STANDARD LAYOUT



OPTIONAL LAYOUTS



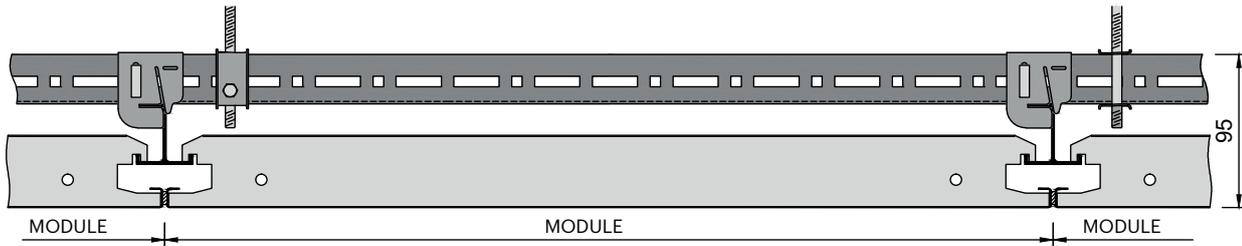
RADIAL CEILING



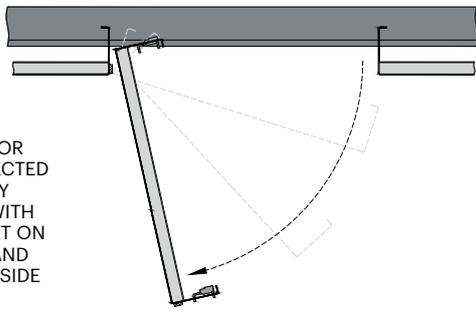
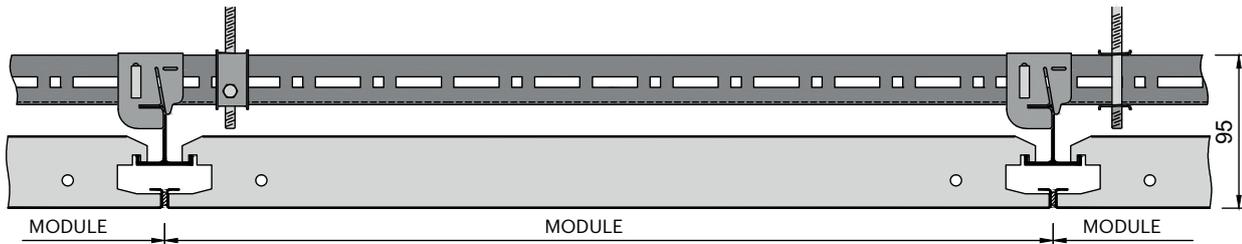
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET)
MODULES	1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH J-BAR
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	STAGGERED LAYOUT / RADIAL CEILINGS SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS CAN BE COMBINED WITH R-L 201
APPLICATION AREA	LARGE ROOMS

R-H 215

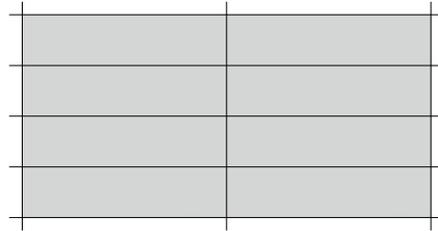


OPTIONAL POWER SWING REVISION OPENING

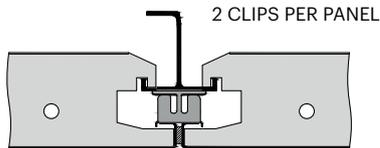


SOLUTION FOR SINGLE SELECTED PANELS ONLY AVAILABLE WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE

STANDARD LAYOUT



SECURITY CLIP OPTION

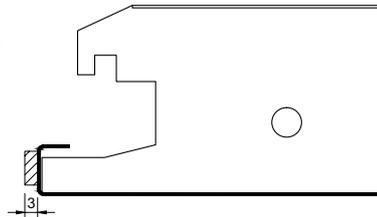


MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

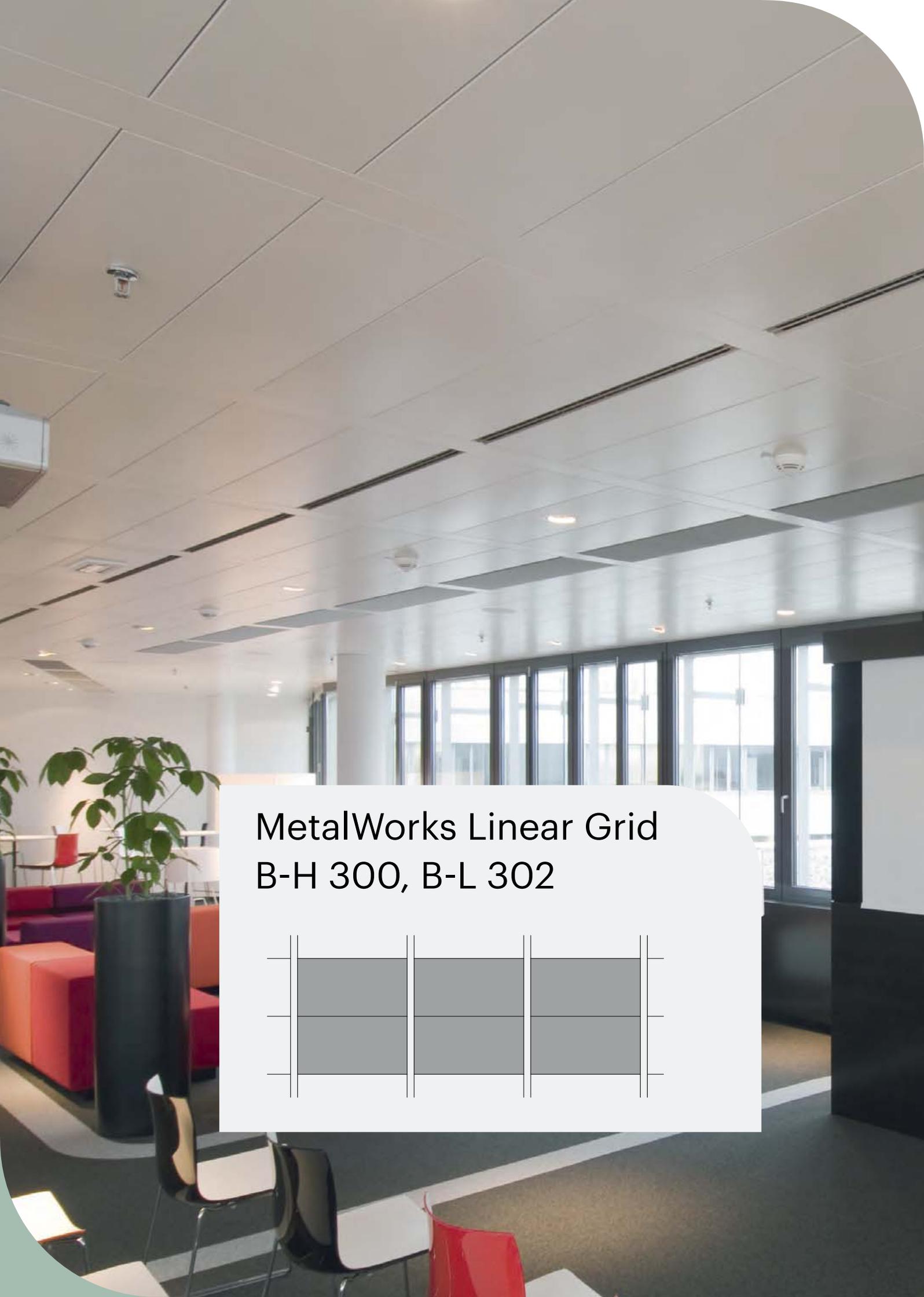


H-PROFILE 35

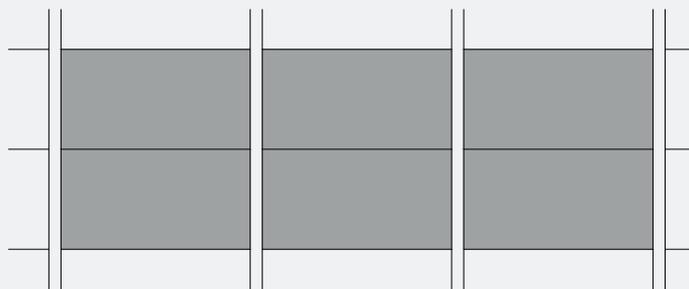
EDGE DETAIL R-H 215



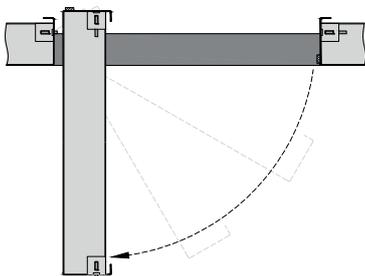
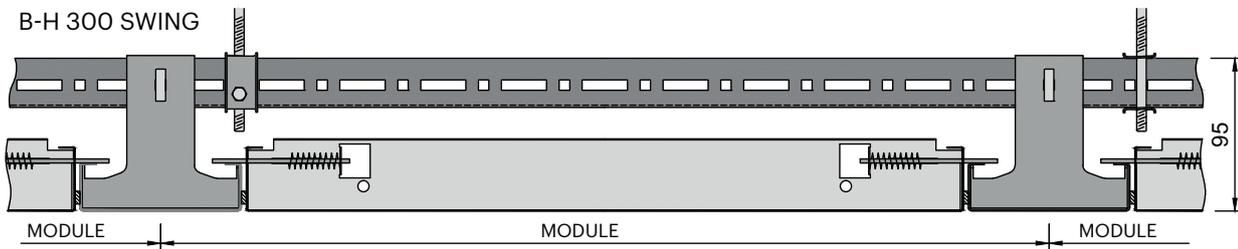
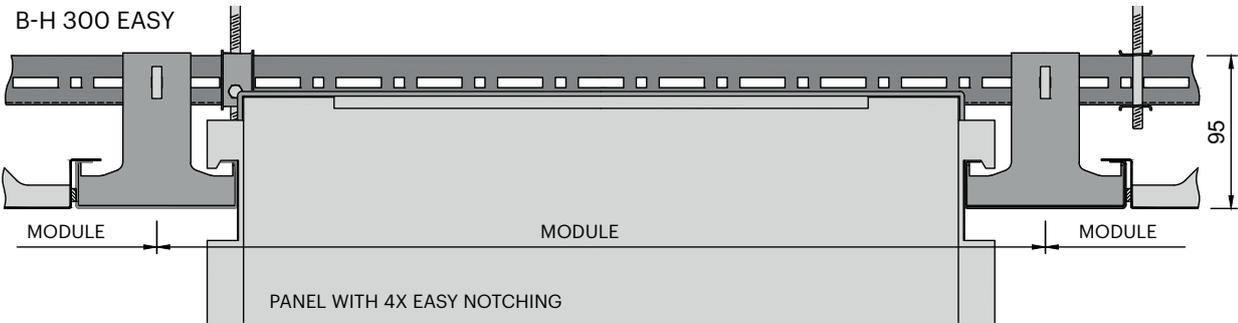
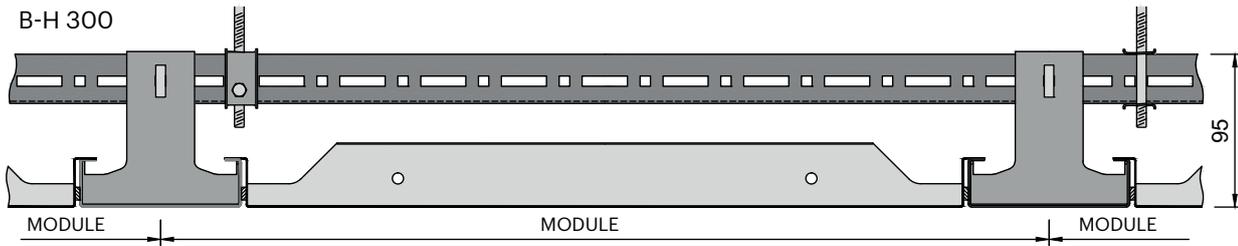
SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET)
MODULES	1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH H-PROFILE 35
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTION POWER SWING (AS REVISION OPENING ONLY) SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	LARGE ROOMS



MetalWorks Linear Grid
B-H 300, B-L 302



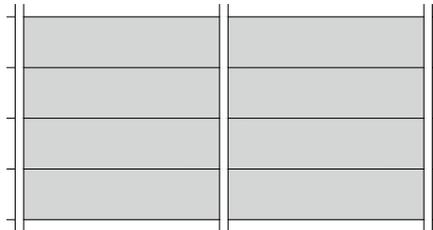
B-H 300



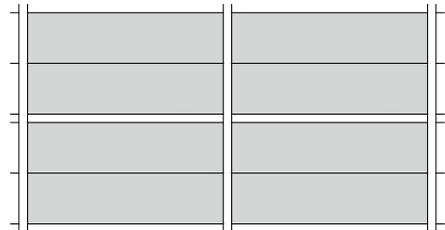
ONLY AVAILABLE WITH 3 MM GASKET



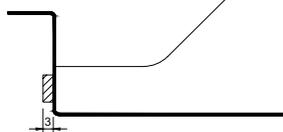
STANDARD LAYOUT



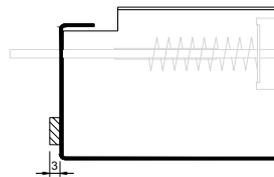
OPTIONAL LAYOUT (CROSSING C-PROFILES)



EDGE DETAIL B-H 300



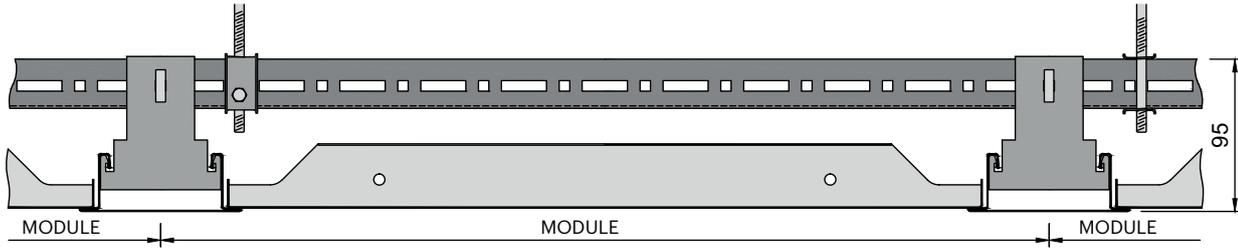
EDGE DETAIL B-H 300 SWING



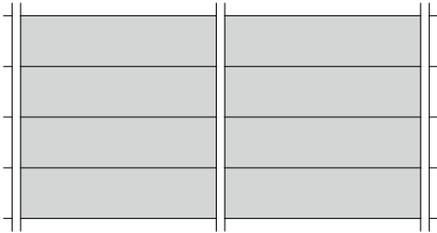
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH C-PROFILE 100 MM (OPTIONAL C-PROFILE 50 / 75 / 125 / 150 / 200 / 250 / 300 MM)
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTIONS EASY & SWING RADIAL CEILINGS
APPLICATION AREA	LARGE ROOMS

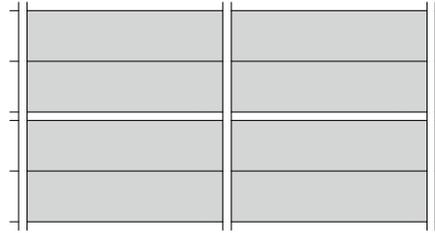
B-L 302



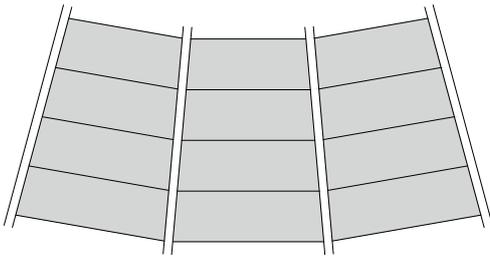
STANDARD LAYOUT



OPTIONAL LAYOUT (CROSSING BANDRASTER PROFILES)



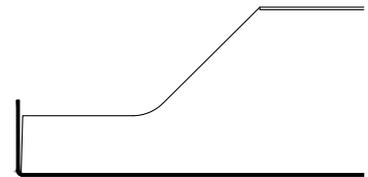
RADIAL CEILING



BANDRASTER PROFILE

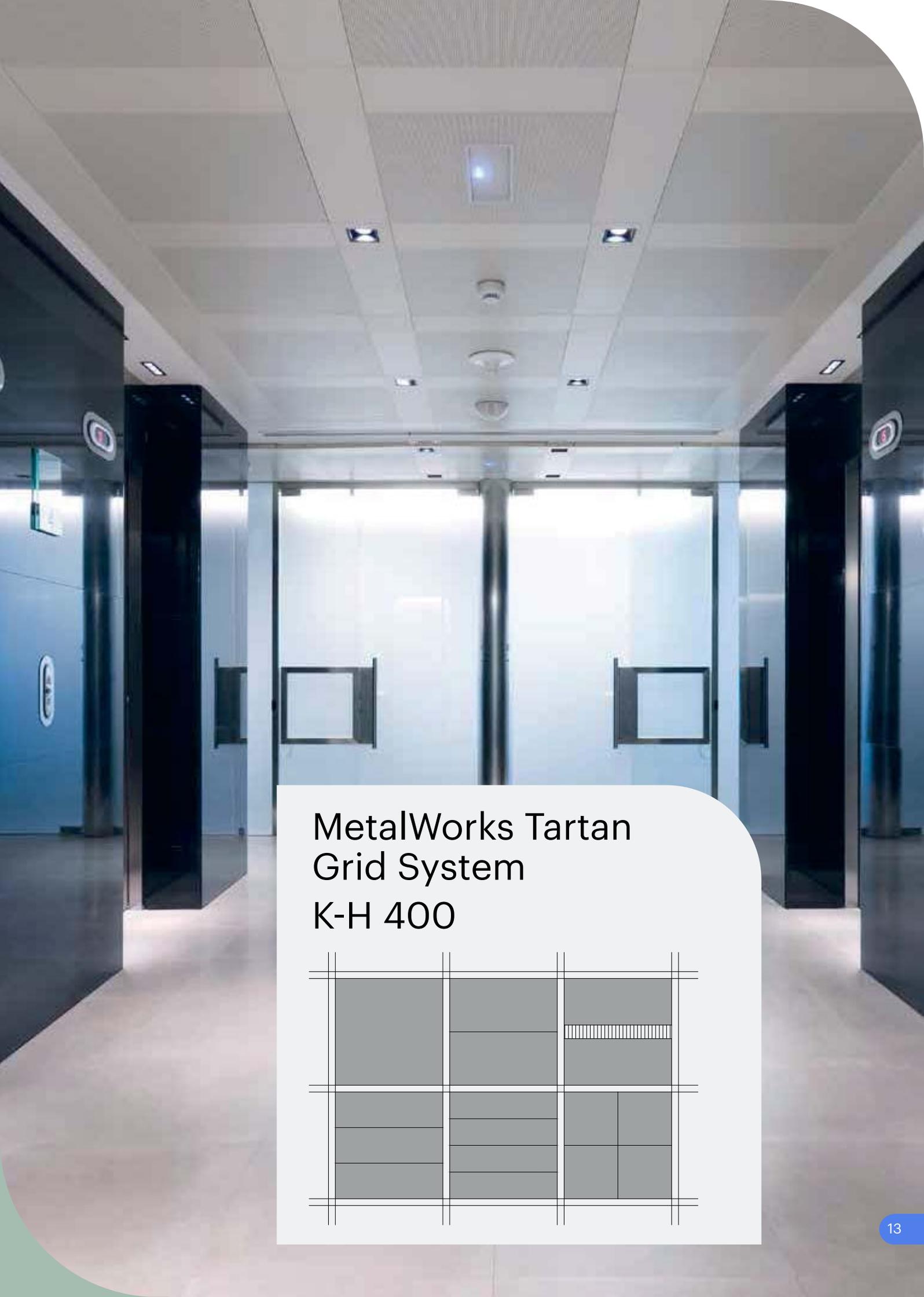


EDGE DETAIL B-L 302

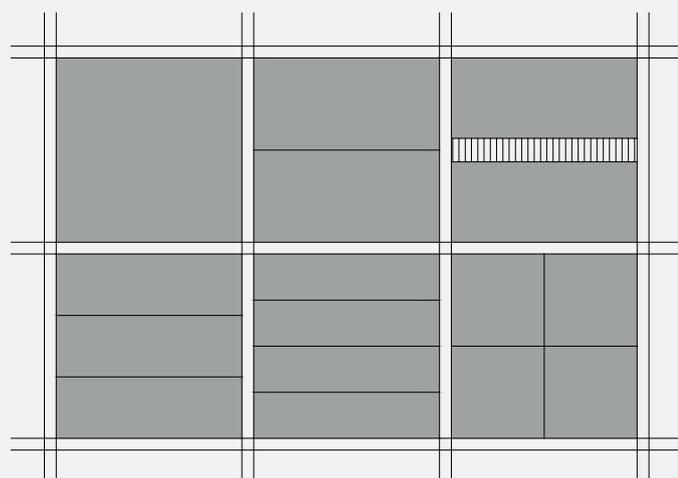


MAX. PANEL LENGTH & WIDTH
DEPENDING ON MACHINE AND PLANT

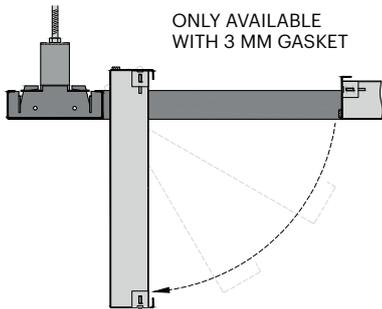
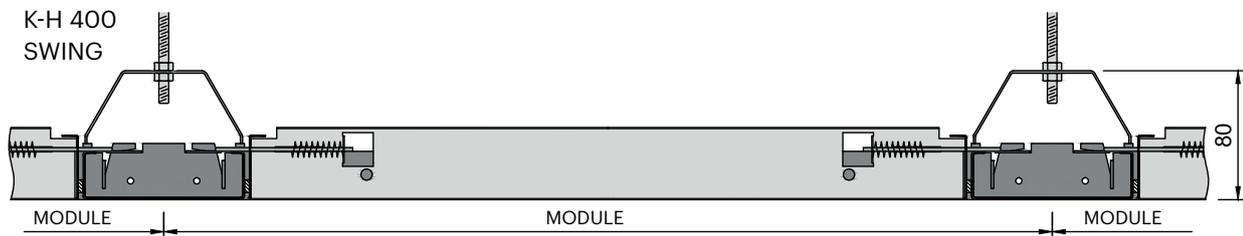
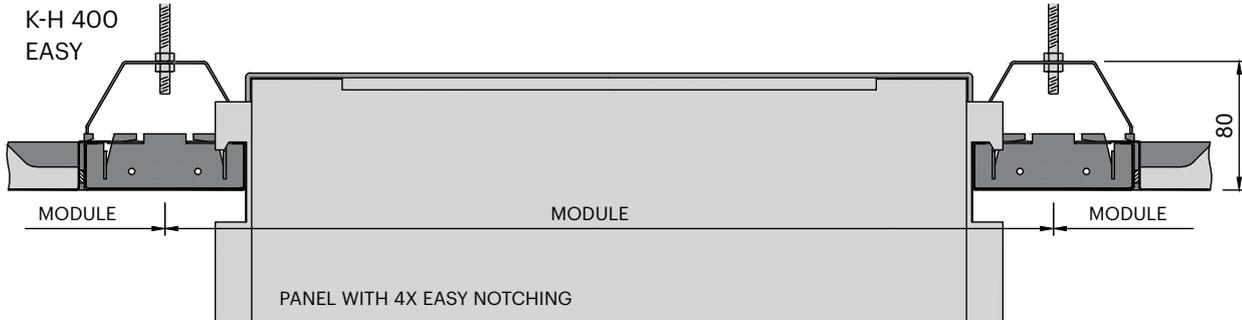
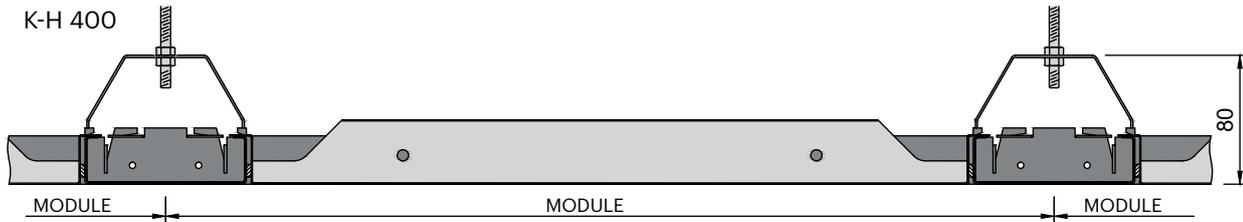
SYSTEM	LAY-IN RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH BANDRASTER PROFILE 100 MM
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	RADIAL CEILINGS
APPLICATION AREA	LARGE ROOMS



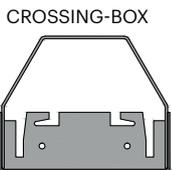
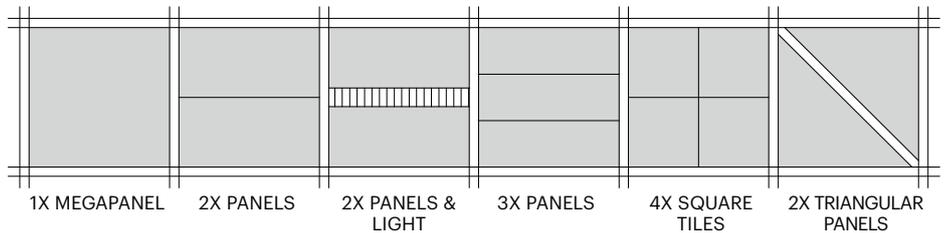
MetalWorks Tartan Grid System K-H 400



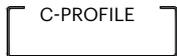
K-H 400



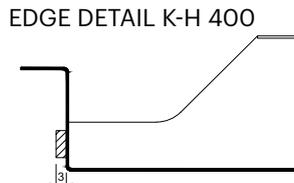
STANDARD LAYOUTS



CROSSING-BOX

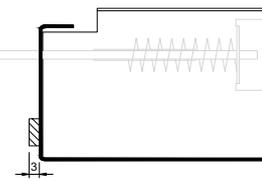


C-PROFILE



EDGE DETAIL K-H 400

EDGE DETAIL K-H 400 SWING



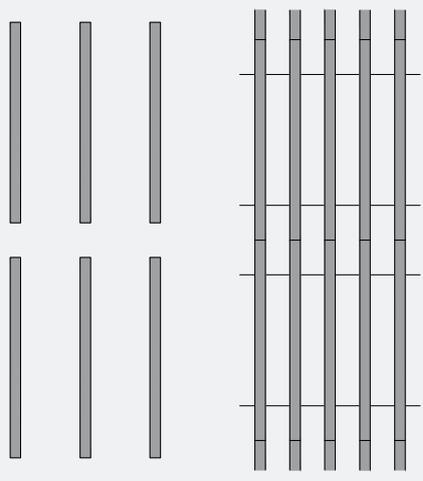
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	CROSSING-BOXES WITH C-PROFILES 100 MM (OPTIONAL WIDTH 70 / 75 / 125 / 150 / 200 / 250 / 300 MM)
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTIONS EASY & SWING
APPLICATION AREA	LARGE ROOMS

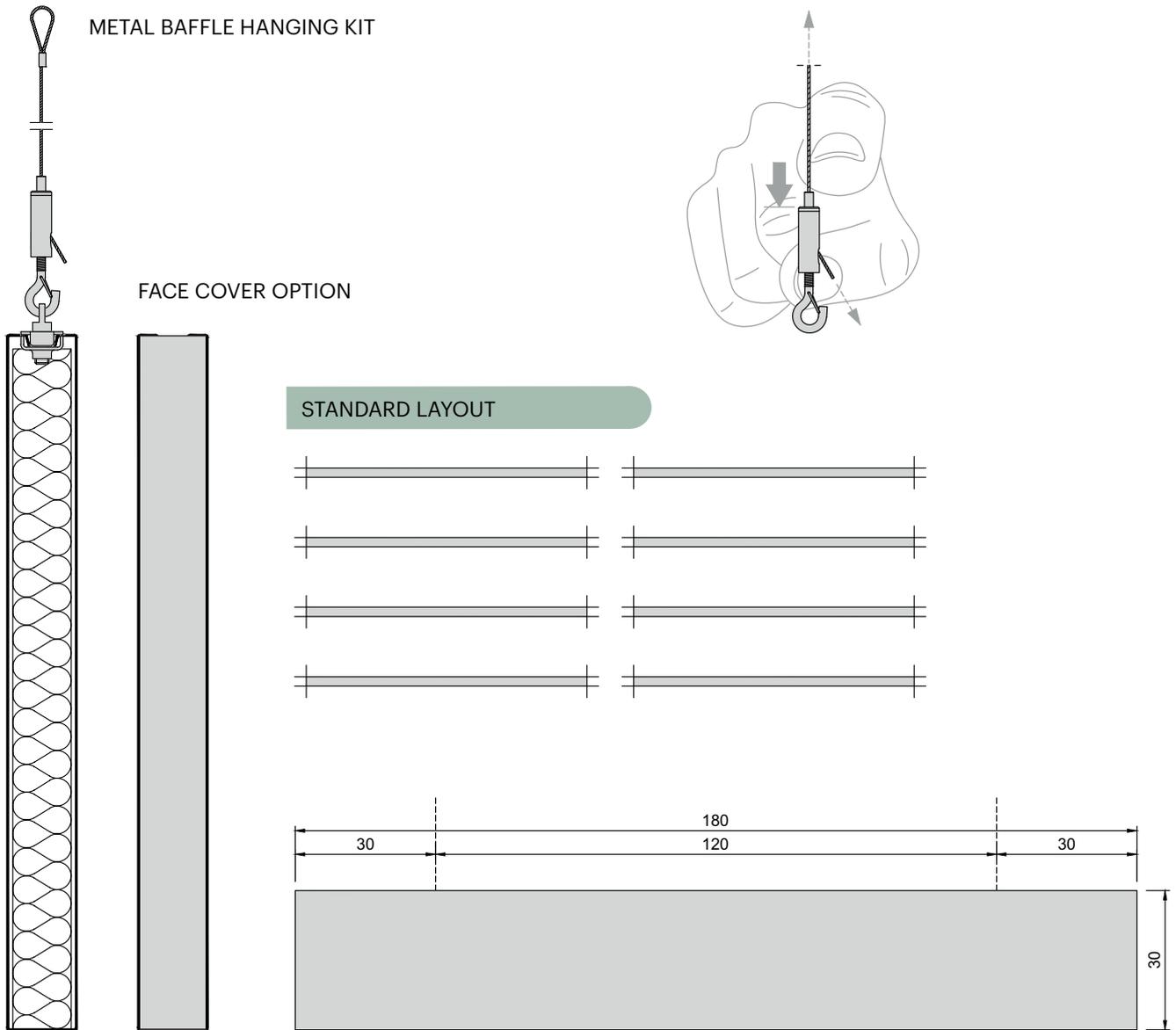


B

Metalworks
Acoustic
Baffles
V-P 500

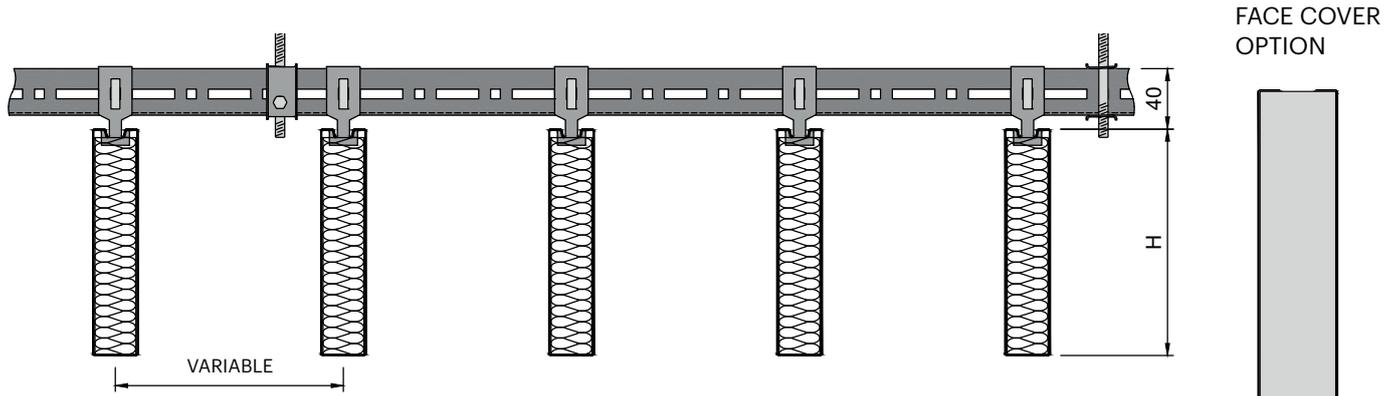


V-P 500



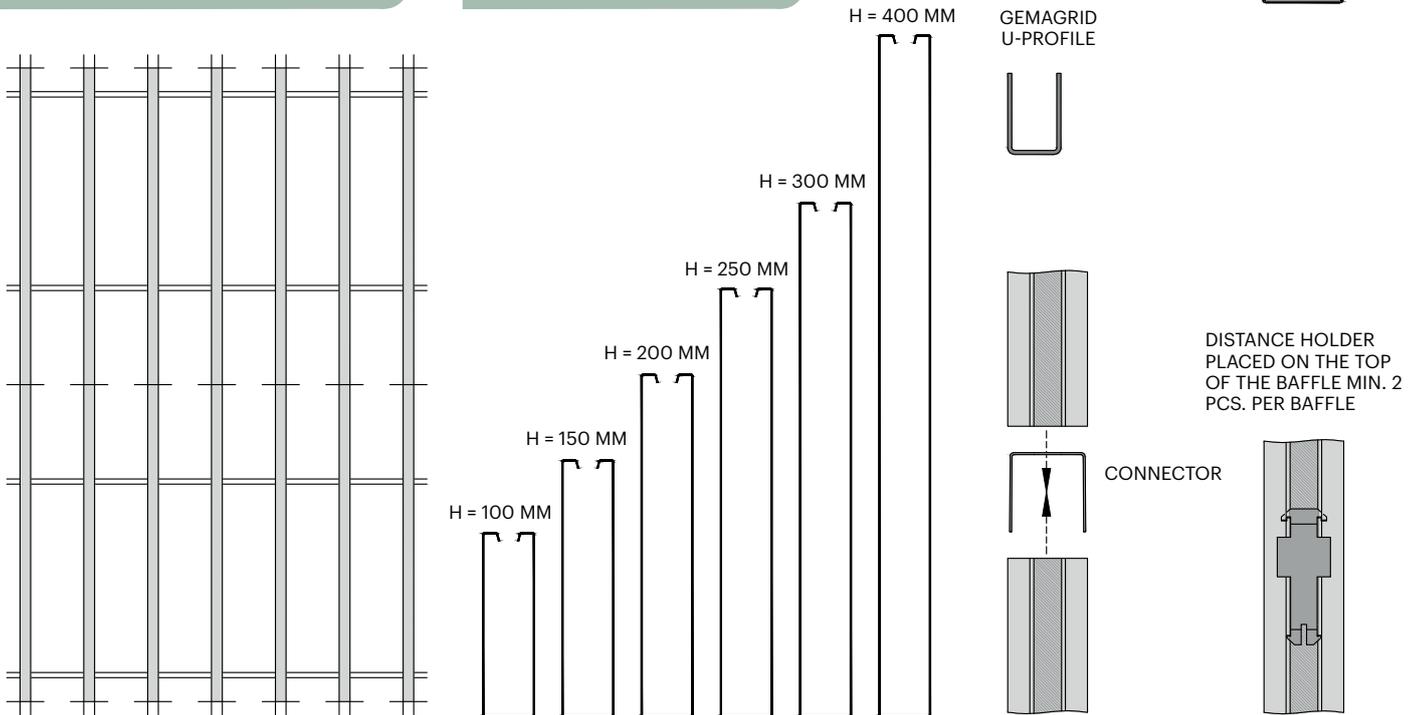
SYSTEM	VERTICAL BAFFLES DIRECT SUSPENDED	
PANEL MATERIAL	GALVANISED STEEL	
DIMENSIONS	HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM	HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM
SUSPENSION METHOD	METAL BAFFLE HANGING KIT SEPARATE ORDERED 2 x SUSPENSION POINTS PER BAFFLE	
COLOUR	RAL 9010 STANDARD WHITE	
PATTERN	Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE	
ACOUSTIC TREATMENT	ACOUSTIC PSAD 25 MM / 25 KG/M ³ WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES	
APPLICATION AREA	OPEN SPACES	

V-P 500



STANDARD LAYOUT

BAFFLES

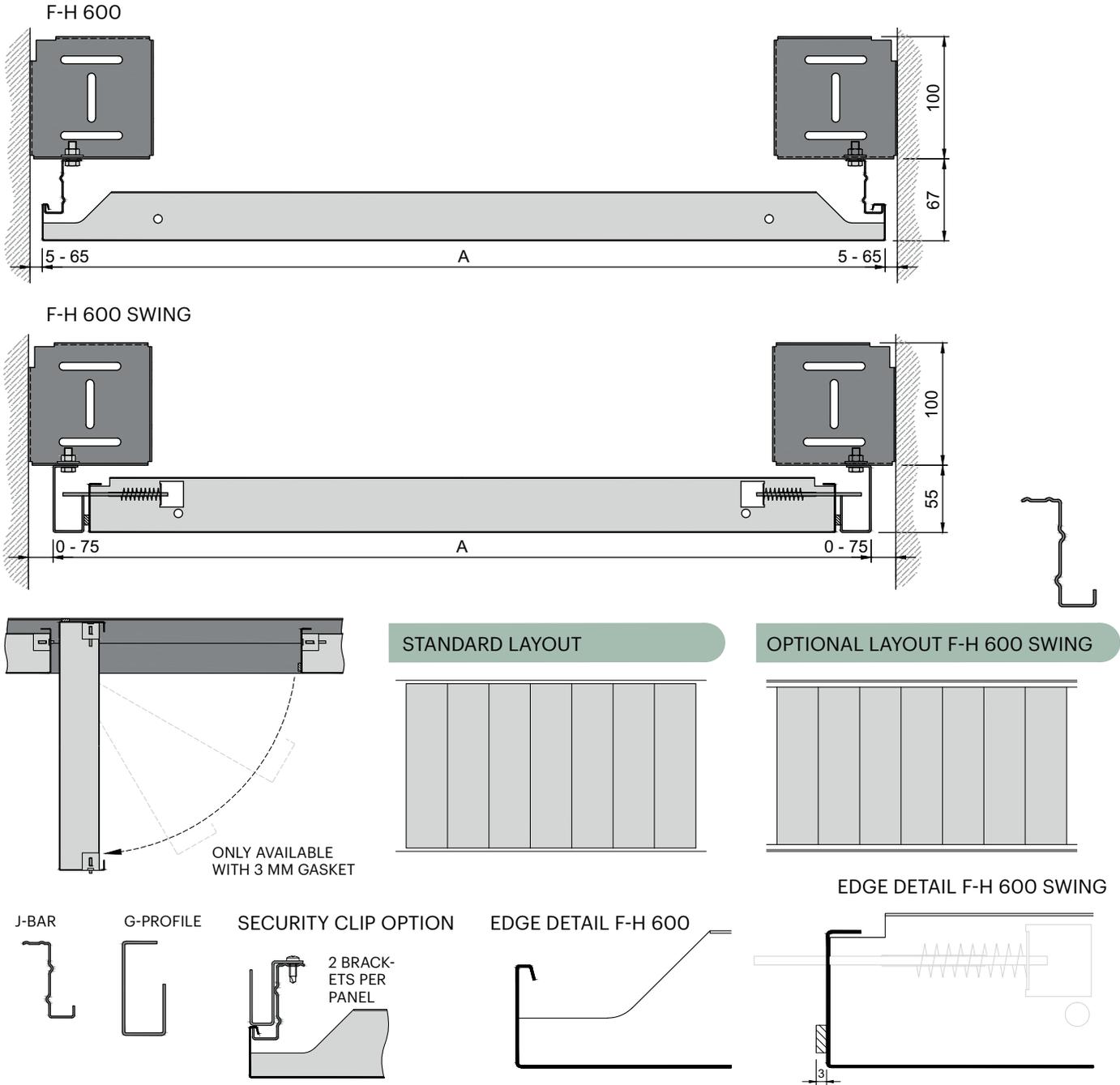


SYSTEM	HOOK-ON VERTICAL BAFFLES PARALLEL ALIGNED INSTALLED ON SEMI-EXPOSED GRID	
PANEL MATERIAL	GALVANISED STEEL	
DIMENSIONS	HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM	HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM
GRID SYSTEM	U-PROFILE	
COLOUR	RAL 9010 STANDARD WHITE	
PATTERN	Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE	
ACOUSTIC TREATMENT	ACOUSTIC PSAD 25 MM / 25 KG/M ³ WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES	
APPLICATION AREA	LARGE ROOMS	

MetalWorks
Corridor
Ceilings
F-H 600
F-L 601



F-H 600



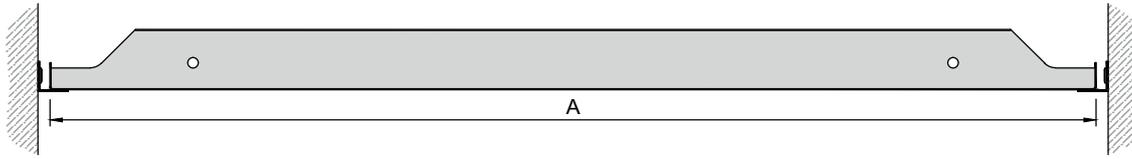
SYSTEM	HOOK-ON RECTANGULAR PANELS FIXED TO WALL
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	0 MM GAP, WITHOUT GASKET ON LONG SIDE SHADOW GAP TO WALL ON SHORT SIDE
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	J-BAR FIXED BY WALL BRACKET TO WALL SWING OPTION: G-PROFILE FIXED BY WALL BRACKET TO WALL
PERIMETER	VARIABLE SHADOW GAP
OPTIONS	HINGE-DOWN OPTION SWING INSTALLED ON G-PROFILE SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	CORRIDORS

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

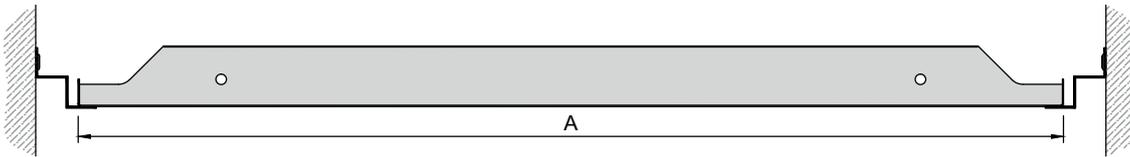
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F-L 601

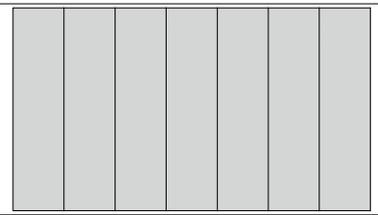
WITH PERIMETER TRIM



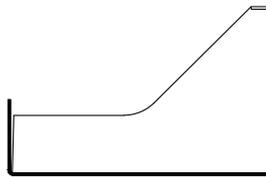
WITH PERIMETER SHADOWLINE TRIM



STANDARD LAYOUT

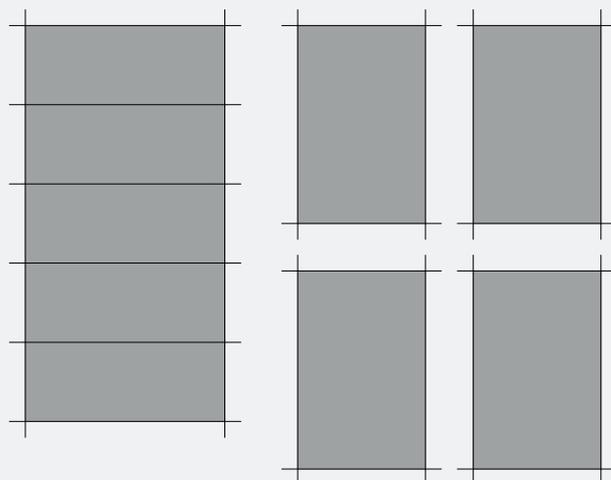


EDGE DETAIL F-L 601

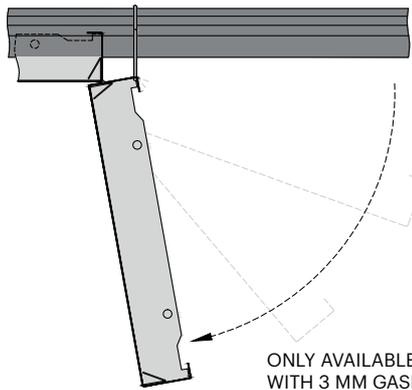
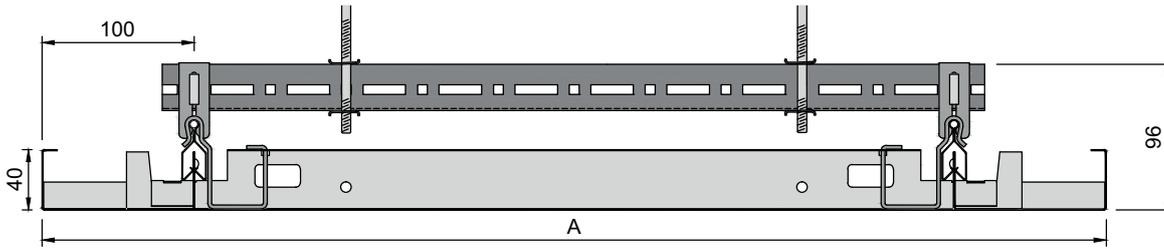


SYSTEM	LAY-IN RECTANGULAR PANELS
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
PERIMETER	RANGE OF PERIMETER TRIMS
APPLICATION AREA	CORRIDORS

MetalWorks
Island
Ceilings
D-CLIP
D-H 700

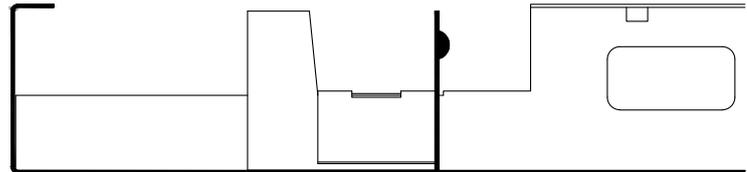


D-CLIP

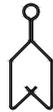


ONLY AVAILABLE WITH 3 MM GASKET

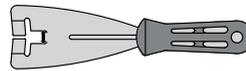
EDGE DETAIL D-CLIP



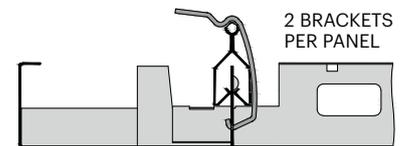
CLAMPING RAIL DP12



EXTRACTION TOOL



SECURITY CLIP OPTION

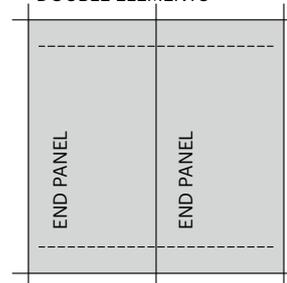


STANDARD LAYOUT

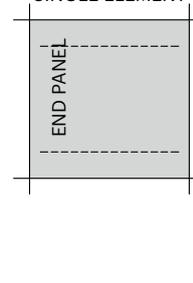
MULTIPLE ELEMENTS



DOUBLE ELEMENTS

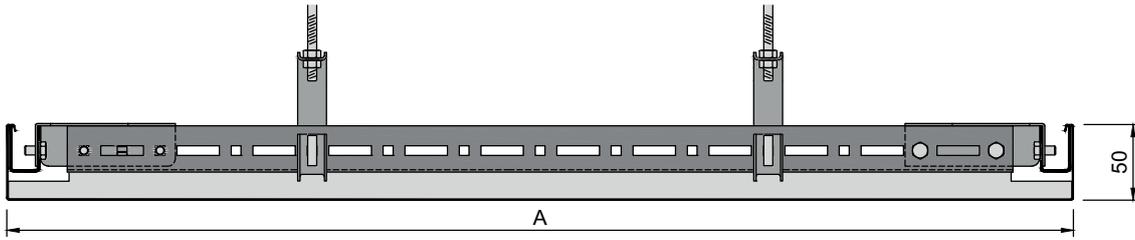


SINGLE ELEMENT

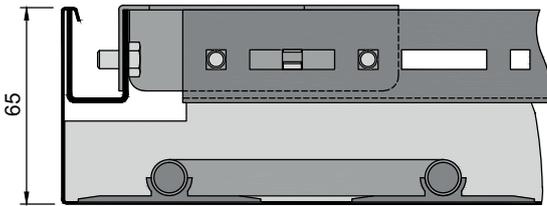


SYSTEM	CLIP-IN ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	0 MM GAP, WITHOUT GASKET
CONFIGURABLE	LENGTH (A): 600-2500 MM / WIDTH (B): 250-600 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH CLAMPING RAIL DP12
PERIMETER	VARIABLE SHADOW GAP
OPTIONS	SWING-DOWN OPTION ACCESS (ADDITIONAL BRACKET) SECURITY CLIP, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	OPEN SPACES

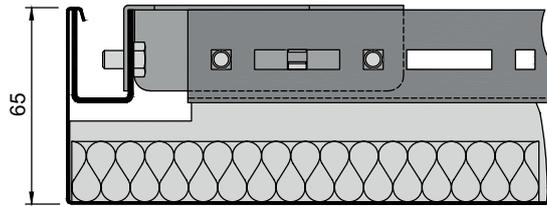
D-H 700



D-H 700 SPECIAL



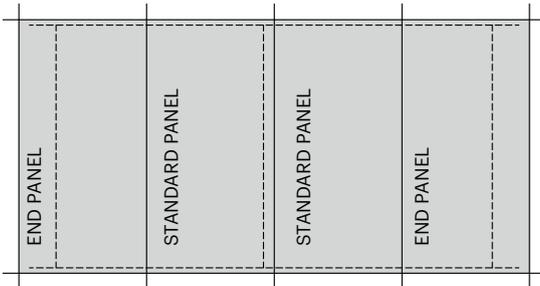
FOR CHILLED CEILINGS



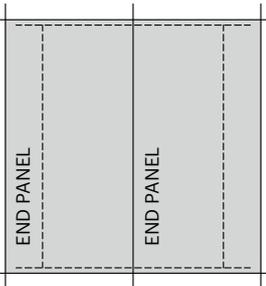
WITH ACOUSTIC PAD

STANDARD LAYOUT

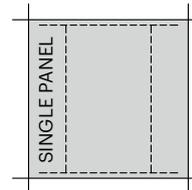
MULTIPLE ELEMENTS



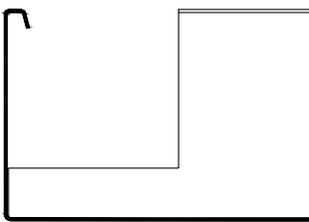
DOUBLE ELEMENTS



SINGLE ELEMENT



EDGE DETAIL D-H 700

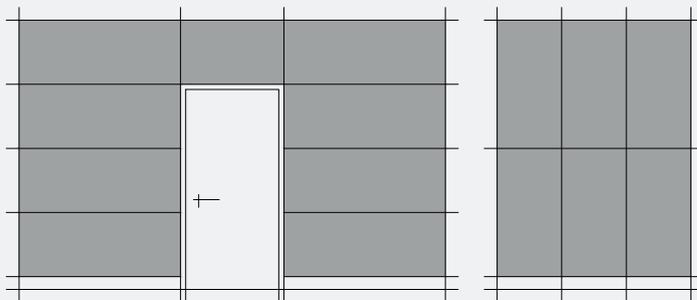


U-PROFILE



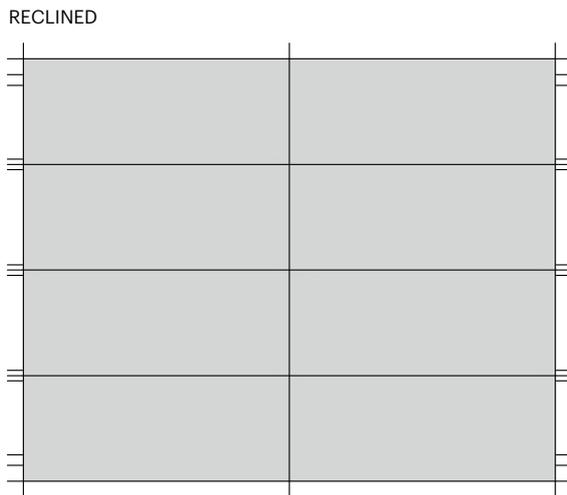
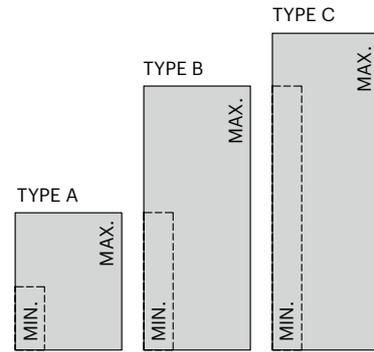
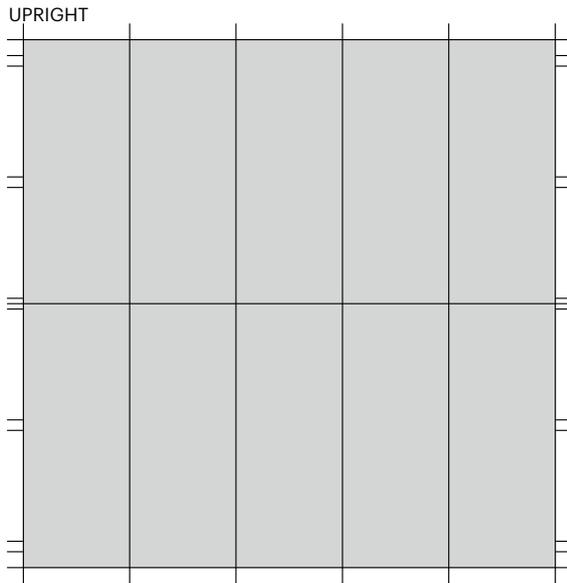
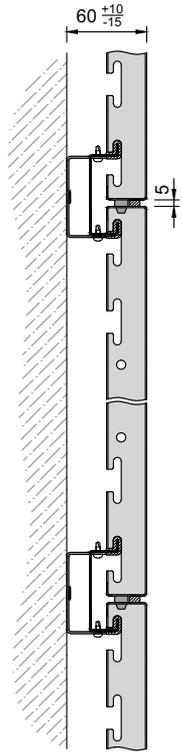
SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	0 MM GAP, WITHOUT GASKET
CONFIGURABLE	LENGTH (A): 600-2750 MM (IN STEPS OF 25 MM) / WIDTH (B): 250-600 MM (IN STEPS OF 25 MM)
GRID SYSTEM	U-PROFILE CROSS-CONNECTED
OPTIONS	SPECIAL HEIGHT OF 65 MM FOR CHILLED CEILINGS OR ADDITIONAL ACOUSTIC PADS
APPLICATION AREA	OPEN SPACES

MetalWorks Wall Cladding W-H 1000, W-H 1100



W-H 1000

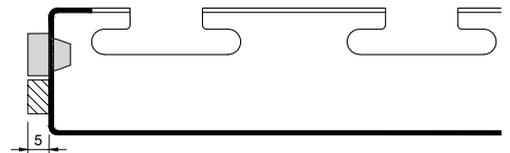
STANDARD LAYOUT



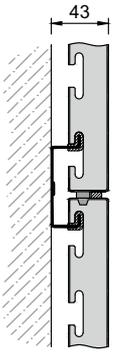
C-WALL PROFILE



EDGE DETAIL W-H 1000



OPTIONAL

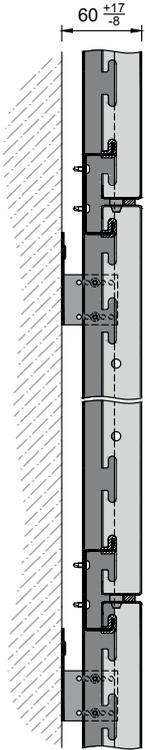


DIRECT FIXED TO WALL

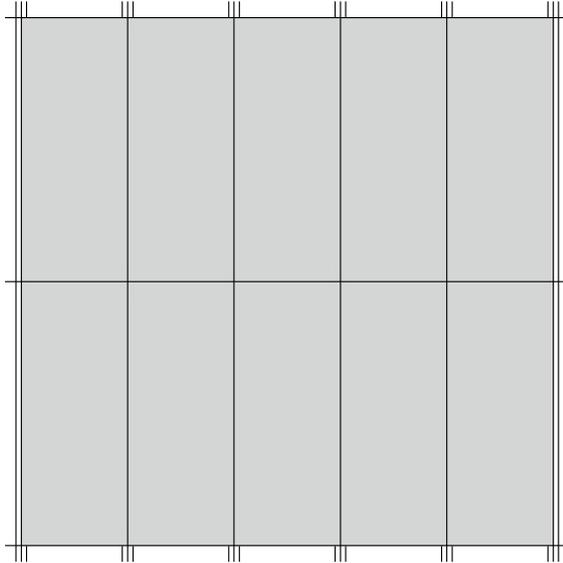
SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	5 MM GAP, WITH 5 MM GASKET AND SPACERS
CONFIGURABLE	LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS)
GRID SYSTEM	C-WALL PROFILE FIXED BY WALL ANCHOR TO WALL
OPTIONS	COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS DIRECT FIXING TO WALL WITHOUT WALL BRACKET
APPLICATION AREA	LARGE ROOMS / OPEN SPACES / CORRIDORS

W-H 1100

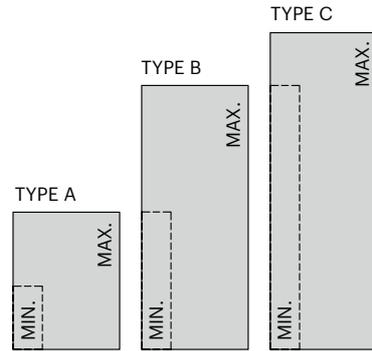
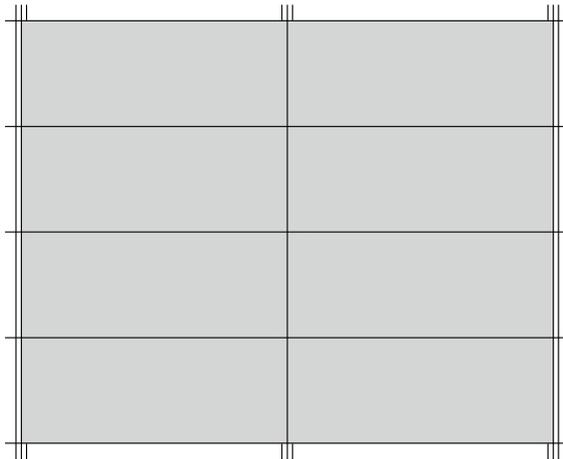
STANDARD LAYOUT



UPRIGHT



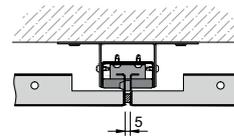
RECLINED



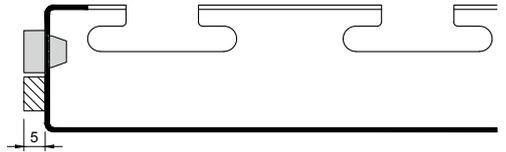
C-WALL PROFILE



HORIZONTAL SECTION

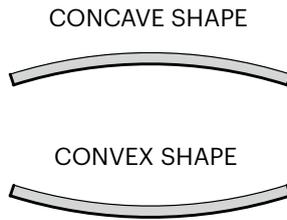
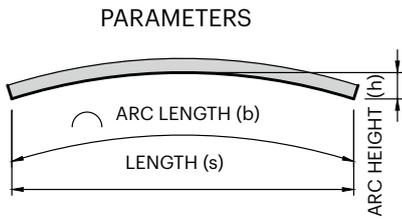


EDGE DETAIL W-H 1100



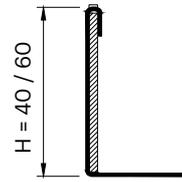
SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	5 MM GAP, WITH 5 MM GASKET AND SPACERS
CONFIGURABLE	LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS)
GRID SYSTEM	U-WALL PROFILE FIXED BY WALL ANCHOR TO WALL
OPTIONS	COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS
APPLICATION AREA	LARGE ROOMS / OPEN SPACES / CORRIDORS

Curved Panels

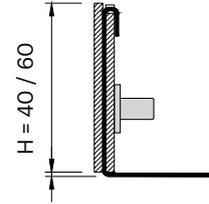


LONG SIDE EXECUTION

NON VISIBLE

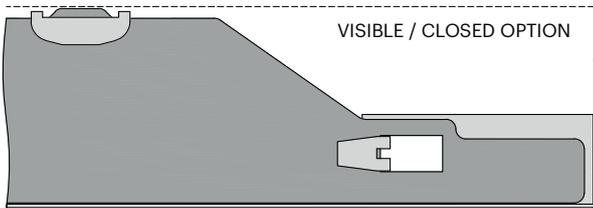


VISIBLE OPTION WITH ADDITIONAL COVER



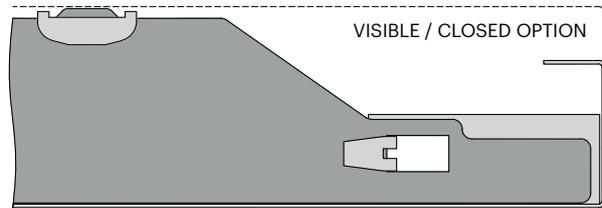
SHORT SIDE EXECUTIONS

FALL 1



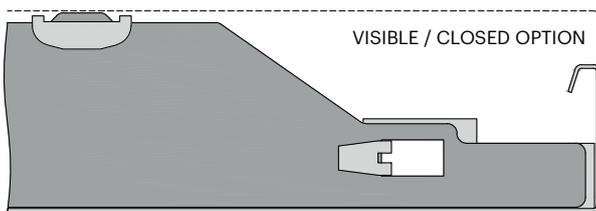
HOOK-ON

FALL 2



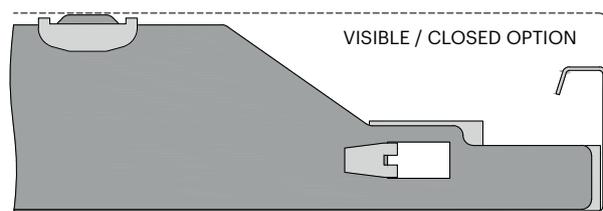
ISLAND SOLUTION

FALL 4



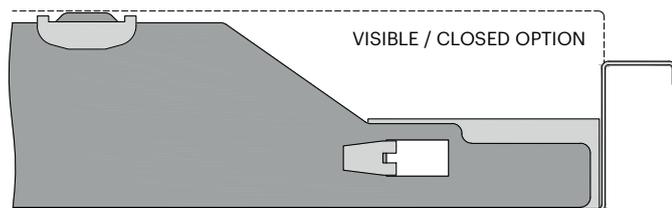
HOOK-ON

FALL 4A



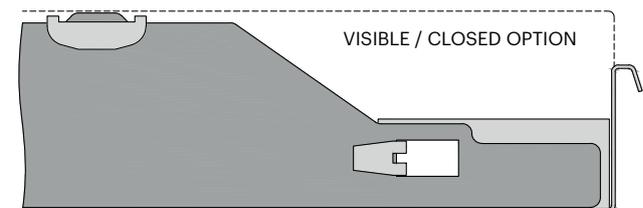
HOOK-ON

FALL 5



HOOK-ON

FALL 9



HOOK-ON

MATERIAL	GALVANISED STEEL
CONFIGURABLE	LENGTH (s): UP TO 3000 MM / WIDTH (B): UP TO 800 MM* *DEPENDING ON LENGTH (s) AND ARC HEIGHT (h)
STANDARD COLOUR	RAL 9010 STANDARD WHITE
OPTIONAL COLOURS	GLOBAL WHITE / RAL 9006 / RAL 9007 FURTHER RAL & NCS COLOURS ON REQUEST



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