MetalWorks Custom Capabilities

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METALWORKS

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Manufacturing Process

1 RAW MATERIAL FROM COIL

GALVANISED STEEL / OPTIONAL ALUMINIUM COIL WIDTH DEPENDING ON BLANK SIZE

2 PERFORATION

PERFORATED WITH PLAIN BORDER OR OVER BORDER PERFORATED BLANKS LEVELLED AFTERWARDS

3 NOTCHING

NOTCHING FOR STANDARD OR SPECIAL EXECUTIONS CUT-OUTS VENTILATION OR LOUDSPEAKER PERFORATIONS

4 BENDING

SQUARE & RECTANGULAR TILES FORMED BY FIXTOOL STANDARD RECTANGULAR PANELS BENT AUTOMATICAL SPECIAL PANELS BENT MANUAL

5 POWDER COATING

STANDARD PAINTED ON VISIBLE SIDE OPTIONAL ALL OVER PAINTED

6 GASKET & SPACERS

BLACK GASKET GLUED ON ONE, TWO OR THREE SIDES OPTIONAL PLASTIC SPACER

7 ACOUSTIC TREATMENT & FINISHING

STANDARD ACOUSTIC FLEECE GLUED IN / PRACOUSTIC PADS EMIUM B15 OR OP19 GLUED IN / ASSEMBLING (BRACKETS FOR SWING FUNCTION, ETC.)

8 PACKAGING

PANELS INTERLACED, TO REDUCE VOLUME PANELS WRAPPED INTO PLASTIC FOIL OR PACKAGED IN CARDBOARD BOXES

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Cut-outs for Service Integrations

TYPE 1

FLAT RECTANGULAR CUT-OUT

SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED

TYPE 2

BENT UP RECTANGULAR CUT-OUT

SERVICE INTEGRATION INSERTED FROM ABOVE AND SEPARATE SUSPENDED

TYPE 3

BENT UP RECTANGULAR CUT-OUT WITH WELDED REINFORCEMENT ANGLES

SERVICE INTEGRATION INSERTED FROM ABOVE

TYPE 4

FLAT ROUND CUT-OUT

SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED

PARAMETERS RECTANGULAR CUT-OUTS

ROUND CUT-OUTS

OPTIONAL MULTIPLE CUT-OUTS

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U-Profile Structure

SUSPENSION METHODS

SECONDARY PROFILES

U-PROFILE TYPICALLY INSTALLED AT 1200MM CENTRES AND SUSPENDED AT 1200MM ALONG LENGTH. REFER TO INSTALLATION GUIDE FOR DETAILS.

20X30X3750MM

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Ceiling System Range

SQUARE & RECTANGULAR TILES

RECTANGULAR PANELS

LINEAR GRID (ONE WAY)

TARTAN GRID

CORRIDOR CEILINGS

MODULAR

ISLAND CEILINGS

RADIAL CEILING

WALL CLADDING

VERTICAL BAFFLES

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MetalWorks Hook On Concealed Grid Systems

R-H 200 AND R-H 215

R-H 200

SECURITY BRACKET OPTION

OPTION ONLY AVAILABLE FOR PANELS WITH
STANDARD 3 MM GASKET
EXTRACTION TOOL AVAILABLE

EDGE DETAIL R-H 200

STANDARD LAYOUT

OPTIONAL LAYOUTS

RADIAL CEILING

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET)
MODULES CONFIGURABLE	1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH J-BAR
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	STAGGERED LAYOUT / RADIAL CEILINGS SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS CAN BE COMBINED WITH R-L 201
APPLICATION AREA	LARGE ROOMS

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R-H 215

OPTIONAL POWER SWING REVISION OPENING

SOLUTION FOR SINGLE SELECTED PANELS ONLY AVAILABLE WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE

STANDARD LAYOUT

SECURITY CLIP OPTION

EDGE DETAIL R-H 215

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET)
MODULES CONFIGURABLE	1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH H-PROFILE 35
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTION POWER SWING (AS REVISION OPENING ONLY) SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	LARGE ROOMS

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MetalWorks Linear Grid B-H 300, B-L 302

B-H 300

B-H 300

B-H 300 EASY

B-H 300 SWING

ONLY AVAILABLE
WITH 3 MM GASKET

STANDARD LAYOUT

OPTIONAL LAYOUT (CROSSING C-PROFILES)

C-PROFILE

EDGE DETAIL B-H 300

EDGE DETAIL
B-H 300 SWING

MAX. PANEL LENGTH
& WIDTH DEPENDING
ON MACHINE AND
PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH C-PROFILE 100 MM (OPTIONAL C-PROFILE 50 / 75 / 125 / 150 / 200 / 250 / 300 MM)
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTIONS EASY & SWING RADIAL CEILINGS
APPLICATION AREA	LARGE ROOMS

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B-L 302

STANDARD LAYOUT

OPTIONAL LAYOUT (CROSSING BANDRASTER PROFILES)

RADIAL CEILING

BANDRASTER PROFILE

EDGE DETAIL B-L 302

MAX. PANEL LENGTH & WIDTH
DEPENDING ON MACHINE AND PLANT

SYSTEM	LAY-IN RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH BANDRASTER PROFILE 100 MM
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	RADIAL CEILINGS
APPLICATION AREA	LARGE ROOMS

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MetalWorks Tartan Grid System

K-H 400

K-H 400

STANDARD LAYOUTS

1X MEGAPANEL | 2X PANELS | 2X PANELS & LIGHT | 3X PANELS | 4X SQUARE TILES | 2X TRIANGULAR PANELS

CROSSING-BOX

C-PROFILE

EDGE DETAIL K-H 400

EDGE DETAIL
K-H 400 SWING

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

SYSTEM	HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	CROSSING-BOXES WITH C-PROFILES 100 MM (OPTIONAL WIDTH 70 / 75 / 125 / 150 / 200 / 250 / 300 MM)
PERIMETER	RANGE OF STANDARD TRIMS AND BULKHEADS
OPTIONS	HINGE-DOWN OPTIONS EASY & SWING
APPLICATION AREA	LARGE ROOMS

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Metalworks Acoustic Baffles V-P 500

V-P 500

METAL BAFFLE HANGING KIT

FACE COVER OPTION

STANDARD LAYOUT

SYSTEM	VERTICAL BAFFLES DIRECT SUSPENDED	
PANEL MATERIAL	GALVANISED STEEL	
DIMENSIONS	HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM	HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM
SUSPENSION METHOD	METAL BAFFLE HANGING KIT SEPARATE ORDERED 2 x SUSPENSION POINTS PER BAFFLE	
COLOUR	RAL 9010 STANDARD WHITE	
PATTERN	Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE	
ACOUSTIC TREATMENT	ACOUSTIC PSAD 25 MM / 25 KG/M³ WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES	
APPLICATION AREA	OPEN SPACES	

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V-P 500

FACE COVER OPTION

STANDARD LAYOUT

BAFFLES

GEMAGRID U-PROFILE

CONNECTOR

DISTANCE HOLDER PLACED ON THE TOP OF THE BAFFLE MIN. 2 PCS. PER BAFFLE

SYSTEM	HOOK-ON VERTICAL BAFFLES PARALLEL ALIGNED INSTALLED ON SEMI-EXPOSED GRID	
PANEL MATERIAL	GALVANISED STEEL	
DIMENSIONS	HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM	HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM
GRID SYSTEM	U-PROFILE	
COLOUR	RAL 9010 STANDARD WHITE	
PATTERN	Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE	
ACOUSTIC TREATMENT	ACOUSTIC PSAD 25 MM / 25 KG/M³ WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES	
APPLICATION AREA	LARGE ROOMS	

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MetalWorks Corridor Ceilings

F-H 600
F-L 601

F-H 600

F-H 600

F-H 600 SWING

STANDARD LAYOUT

OPTIONAL LAYOUT F-H 600 SWING

J-BAR

G-PROFILE

SECURITY CLIP OPTION

EDGE DETAIL F-H 600

EDGE DETAIL F-H 600 SWING

SYSTEM	HOOK-ON RECTANGULAR PANELS FIXED TO WALL
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	0 MM GAP, WITHOUT GASKET ON LONG SIDE SHADOW GAP TO WALL ON SHORT SIDE
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
GRID SYSTEM	J-BAR FIXED BY WALL BRACKET TO WALL SWING OPTION: G-PROFILE FIXED BY WALL BRACKET TO WALL
PERIMETER	VARIABLE SHADOW GAP
OPTIONS	HINGE-DOWN OPTION SWING INSTALLED ON G-PROFILE SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	CORRIDORS

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

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F-L 601

WITH PERIMETER TRIM

WITH PERIMETER SHADOWLINE TRIM

STANDARD LAYOUT

EDGE DETAIL F-L 601

SYSTEM	LAY-IN RECTANGULAR PANELS
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET)
CONFIGURABLE	LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM
PERIMETER	RANGE OF PERIMETER TRIMS
APPLICATION AREA	CORRIDORS

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MetalWorks Island Ceilings

D-CLIP D-H 700

D-CLIP

EDGE DETAIL D-CLIP

CLAMPING
RAIL DP12

EXTRACTION TOOL

SECURITY CLIP OPTION

STANDARD LAYOUT

MULTIPLE ELEMENTS

DOUBLE ELEMENTS

SINGLE ELEMENT

SYSTEM	CLIP-IN ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	0 MM GAP, WITHOUT GASKET
CONFIGURABLE	LENGTH (A): 600-2500 MM / WIDTH (B): 250-600 MM
GRID SYSTEM	U-PROFILE IN COMBINATION WITH CLAMPING RAIL DP12
PERIMETER	VARIABLE SHADOW GAP
OPTIONS	SWING-DOWN OPTION ACCESS (ADDITIONAL BRACKET) SECURITY CLIP, TO AVOID EXTRACTION OF PANELS
APPLICATION AREA	OPEN SPACES

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D-H 700

D-H 700 SPECIAL

FOR CHILLED CEILINGS

WITH ACOUSTIC PAD

STANDARD LAYOUT

MULTIPLE ELEMENTS

DOUBLE ELEMENTS

SINGLE ELEMENT

EDGE DETAIL D-H 700

U-PROFILE

SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE
GAP DETAIL	0 MM GAP, WITHOUT GASKET
CONFIGURABLE	LENGTH (A): 600-2750 MM (IN STEPS OF 25 MM) / WIDTH (B): 250-600 MM (IN STEPS OF 25 MM)
GRID SYSTEM	U-PROFILE CROSS-CONNECTED
OPTIONS	SPECIAL HEIGHT OF 65 MM FOR CHILLED CEILINGS OR ADDITIONAL ACOUSTIC PADS
APPLICATION AREA	OPEN SPACES

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MetalWorks Wall Cladding W-H 1000, W-H 1100

W-H 1000

OPTIONAL

DIRECT FIXED TO WALL

STANDARD LAYOUT

UPRIGHT

RECLINED

C-WALL PROFILE

EDGE DETAIL W-H 1000

SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	5 MM GAP, WITH 5 MM GASKET AND SPACERS
CONFIGURABLE	LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS)
GRID SYSTEM	C-WALL PROFILE FIXED BY WALL ANCHOR TO WALL
OPTIONS	COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS DIRECT FIXING TO WALL WITHOUT WALL BRACKET
APPLICATION AREA	LARGE ROOMS / OPEN SPACES / CORRIDORS

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W-H 1100

STANDARD LAYOUT

UPRIGHT

RECLINED

C-WALL PROFILE

HORIZONTAL SECTION

EDGE DETAIL W-H 1100

SYSTEM	HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID
PANEL MATERIAL	GALVANISED STEEL (OPTIONAL ALUMINIUM)
EDGE DETAIL	SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS
GAP DETAIL	5 MM GAP, WITH 5 MM GASKET AND SPACERS
CONFIGURABLE	LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS)
GRID SYSTEM	U-WALL PROFILE FIXED BY WALL ANCHOR TO WALL
OPTIONS	COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS
APPLICATION AREA	LARGE ROOMS / OPEN SPACES / CORRIDORS

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Curved Panels

PARAMETERS

CONCAVE SHAPE

CONVEX SHAPE

LONG SIDE EXECUTION

NON VISIBLE

VISIBLE OPTION
WITH ADDITIONAL COVER

SHORT SIDE EXECUTIONS

FALL 1

HOOK-ON

FALL 2

ISLAND SOLUTION

FALL 4

HOOK-ON

FALL 4A

HOOK-ON

FALL 5

HOOK-ON

FALL 9

HOOK-ON

MATERIAL	GALVANISED STEEL
CONFIGURABLE	LENGTH (s): UP TO 3000 MM / WIDTH (B): UP TO 800 MM* *DEPENDING ON LENGTH (s) AND ARC HEIGHT (h)
STANDARD COLOUR	RAL 9010 STANDARD WHITE
OPTIONAL COLOURS	GLOBAL WHITE / RAL 9006 / RAL 9007 FURTHER RAL & NCS COLOURS ON REQUEST

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