

MetalWorks Custom Capabilities

Armstrong®
CEILING SOLUTIONS

METALWORKS



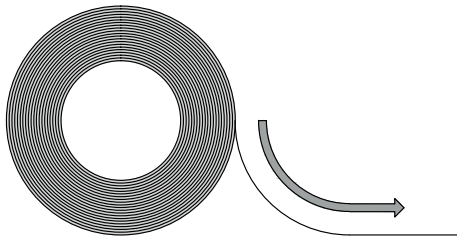
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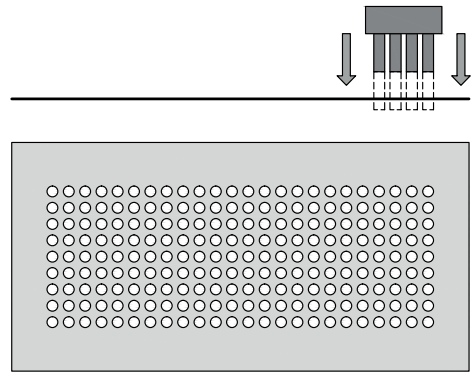
Manufacturing Process

1 RAW MATERIAL FROM COIL



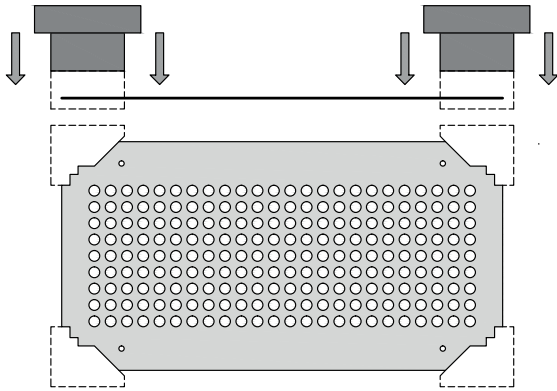
GALVANISED STEEL / OPTIONAL ALUMINIUM COIL WIDTH DEPENDING ON BLANK SIZE

2 PERFORATION



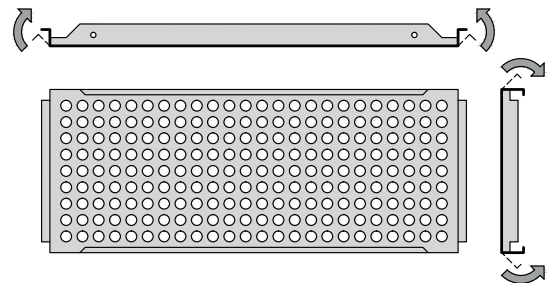
PERFORATED WITH PLAIN BORDER OR OVER BORDER PERFORATED BLANKS LEVELLED AFTERWARDS

3 NOTCHING



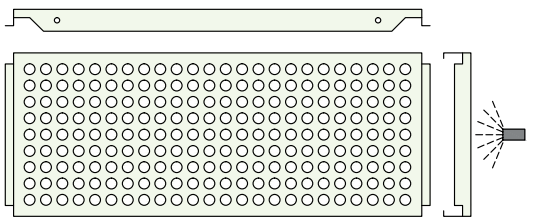
NOTCHING FOR STANDARD OR SPECIAL EXECUTIONS CUT-OUTS VENTILATION OR LOUDSPEAKER PERFORATIONS

4 BENDING



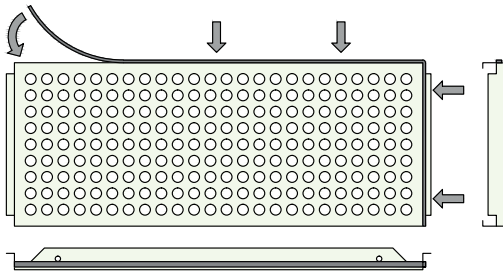
SQUARE & RECTANGULAR TILES FORMED BY FIXTOOL STANDARD RECTANGULAR PANELS BENT AUTOMATIC SPECIAL PANELS BENT MANUAL

5 POWDER COATING



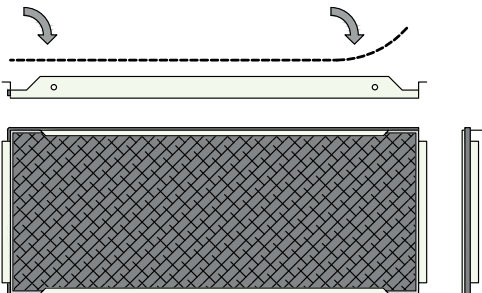
STANDARD PAINTED ON VISIBLE SIDE OPTIONAL ALL OVER PAINTED

6 GASKET & SPACERS



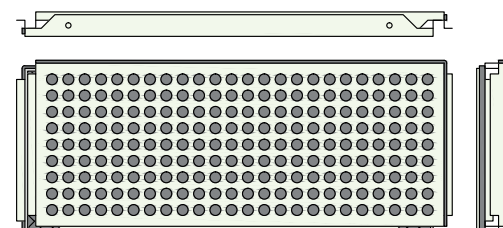
BLACK GASKET GLUED ON ONE, TWO OR THREE SIDES OPTIONAL PLASTIC SPACER

7 ACOUSTIC TREATMENT & FINISHING



STANDARD ACOUSTIC FLEECE GLUED IN / PRACOUSTIC PADS EM100 B15 OR OP19 GLUED IN / ASSEMBLING (BRACKETS FOR SWING FUNCTION, ETC.)

8 PACKAGING



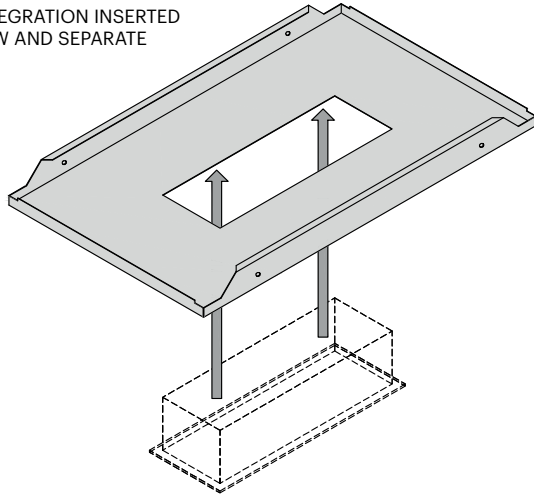
PANELS INTERLACED, TO REDUCE VOLUME PANELS WRAPPED INTO PLASTIC FOIL OR PACKAGED IN CARDBOARD BOXES

Cut-outs for Service Integrations

TYPE 1

FLAT RECTANGULAR CUT-OUT

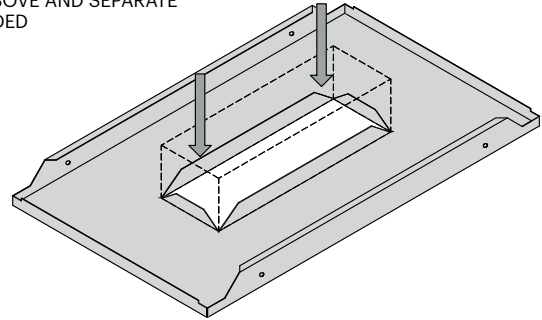
SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED



TYPE 2

BENT UP RECTANGULAR CUT-OUT

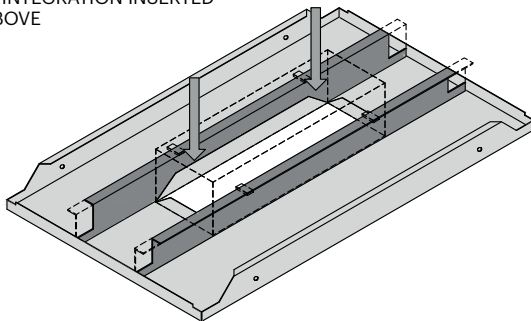
SERVICE INTEGRATION INSERTED FROM ABOVE AND SEPARATE SUSPENDED



TYPE 3

BENT UP RECTANGULAR CUT-OUT WITH WELDED REINFORCEMENT ANGLES

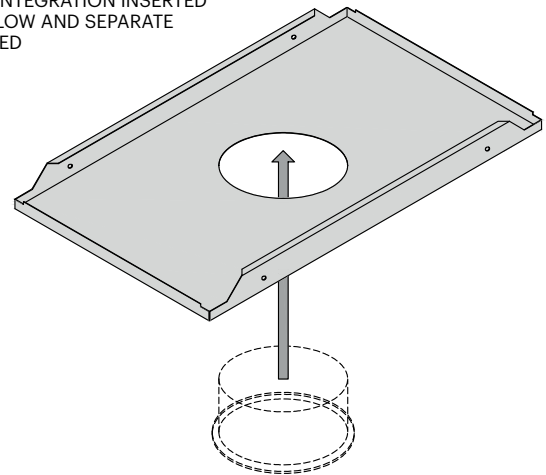
SERVICE INTEGRATION INSERTED FROM ABOVE



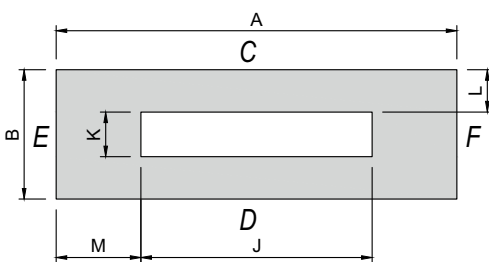
TYPE 4

FLAT ROUND CUT-OUT

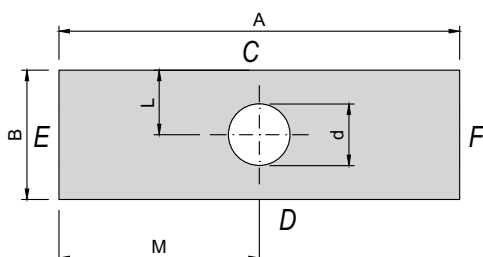
SERVICE INTEGRATION INSERTED FROM BELOW AND SEPARATE SUSPENDED



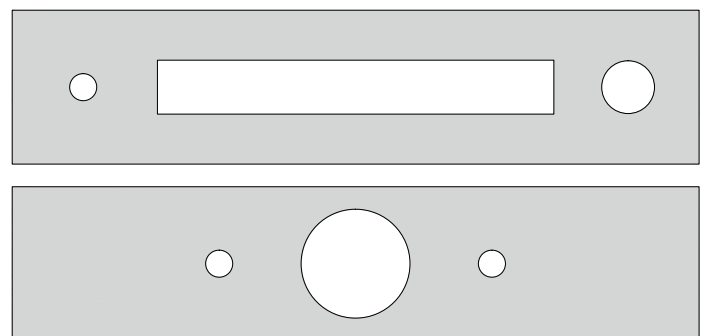
PARAMETERS RECTANGULAR CUT-OUTS



ROUND CUT-OUTS

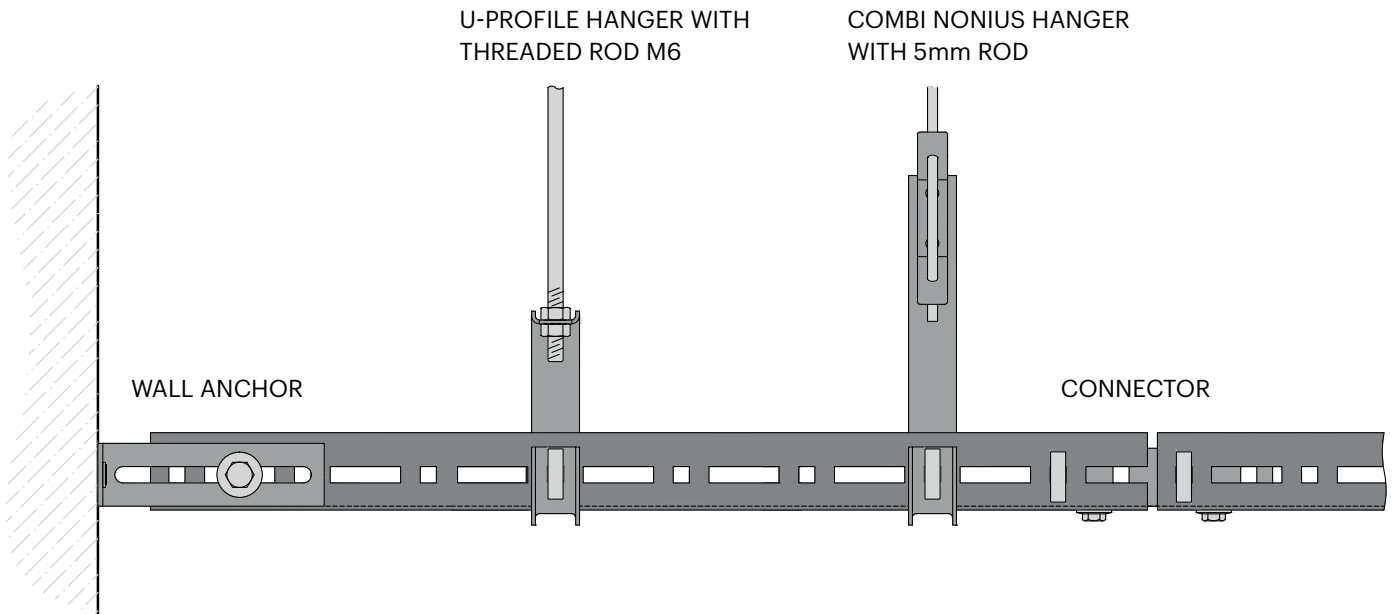


OPTIONAL MULTIPLE CUT-OUTS

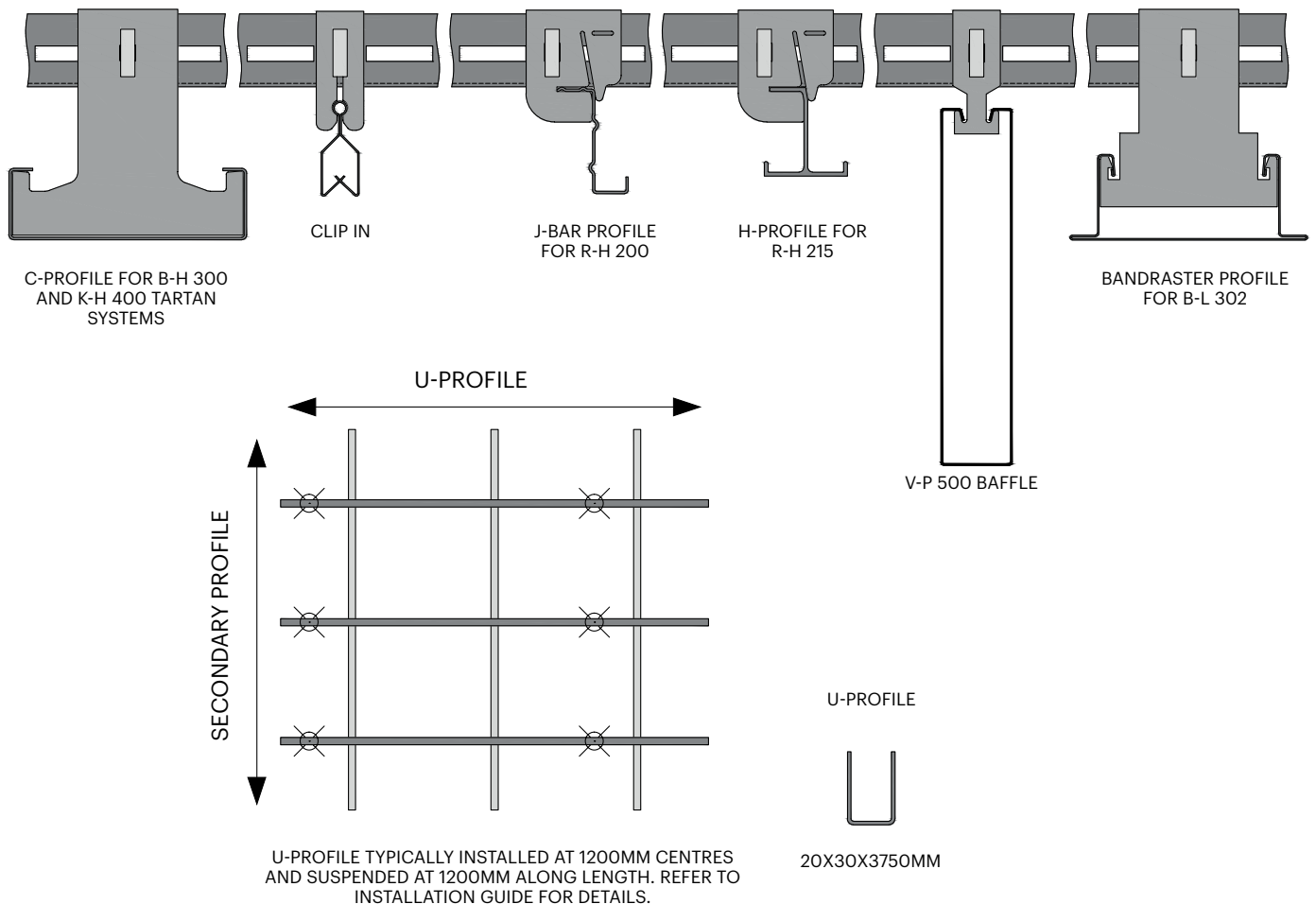


U-Profile Structure

SUSPENSION METHODS

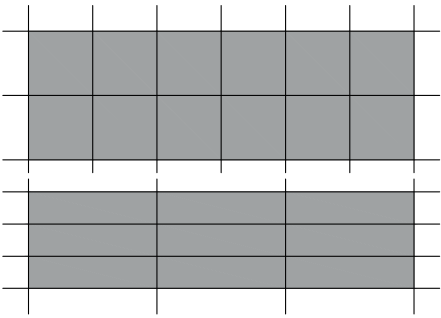


SECONDARY PROFILES

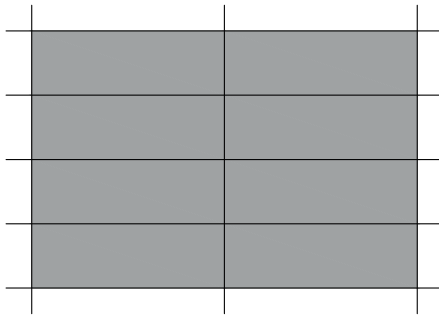


Ceiling System Range

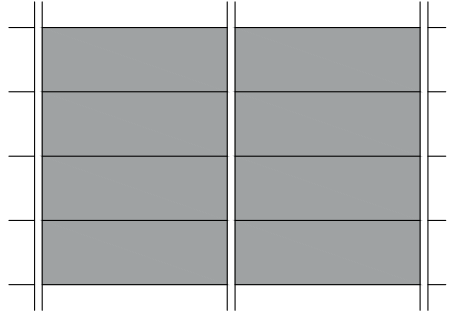
SQUARE & RECTANGULAR TILES



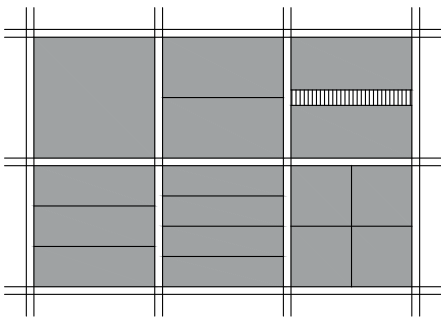
RECTANGULAR PANELS



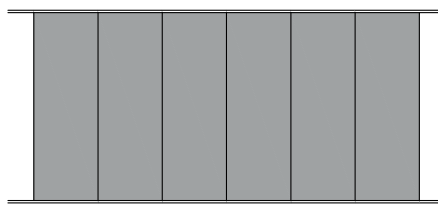
LINEAR GRID (ONE WAY)



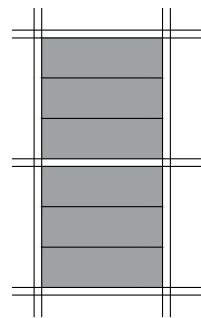
TARTAN GRID



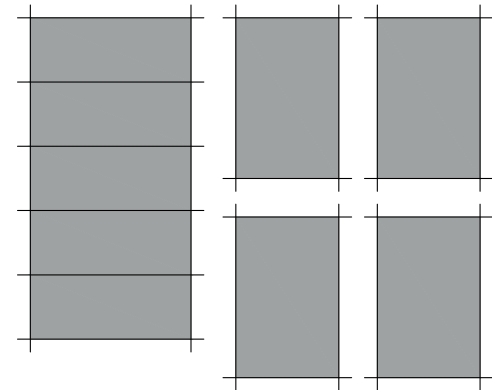
CORRIDOR CEILINGS



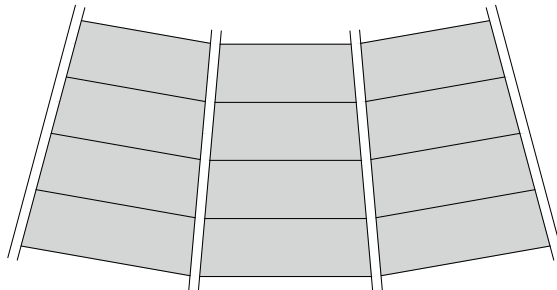
MODULAR



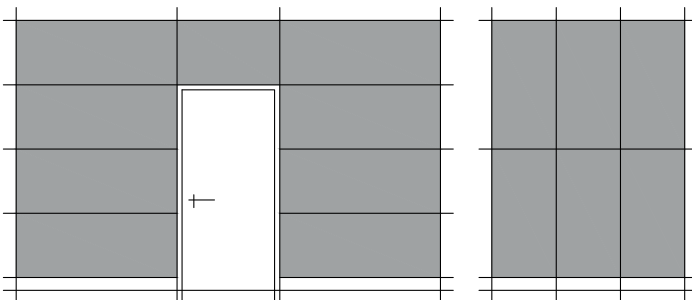
ISLAND CEILINGS



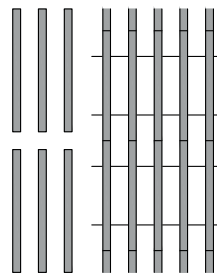
RADIAL CEILING

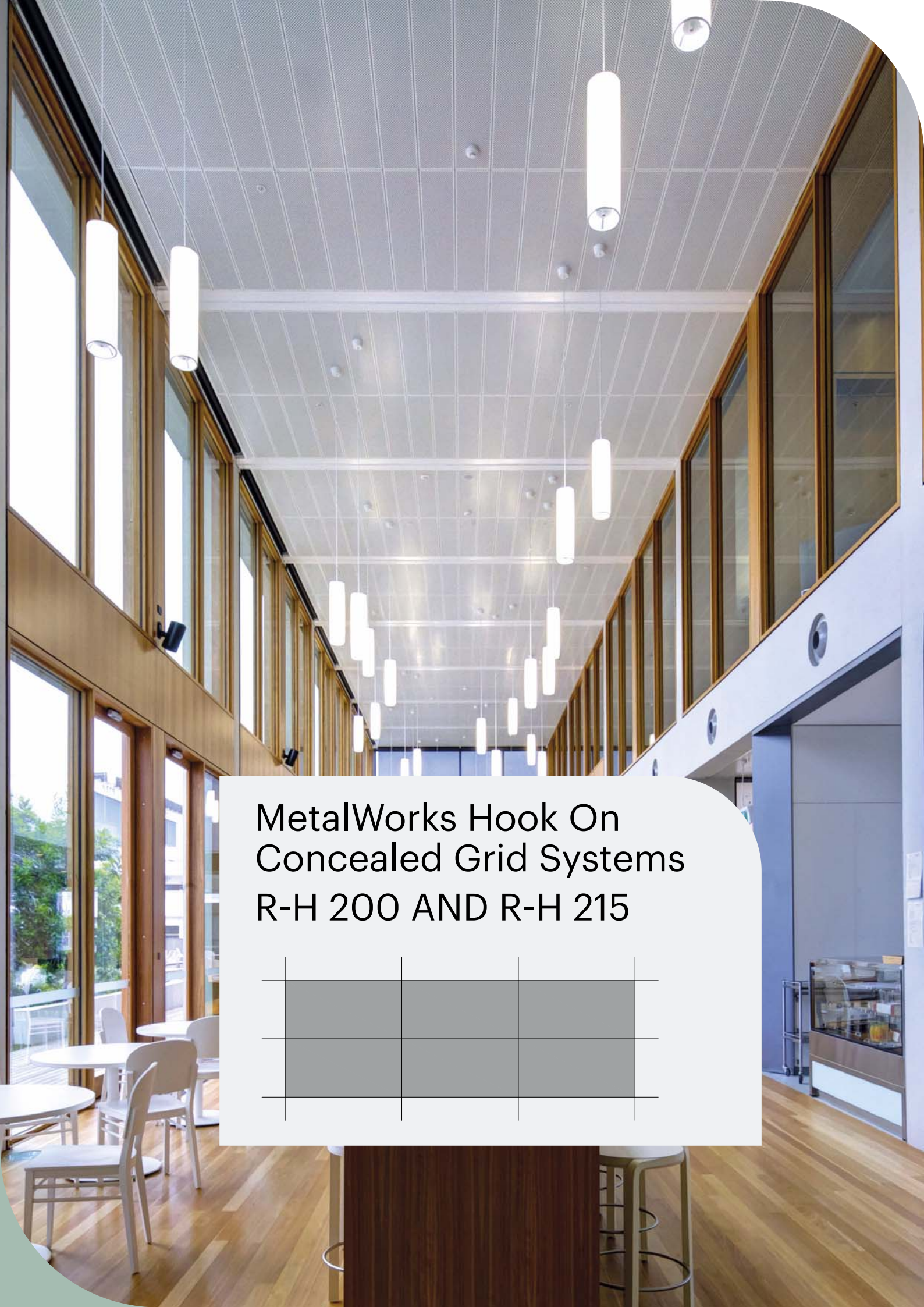


WALL CLADDING

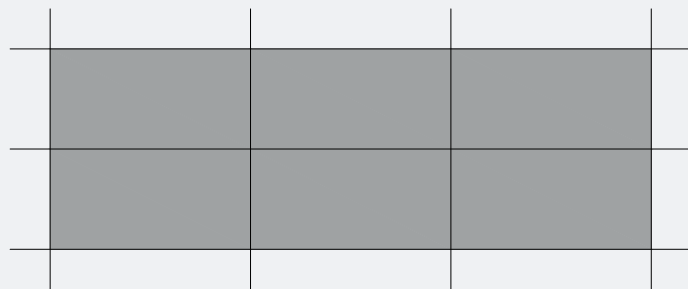


VERTICAL BAFFLES

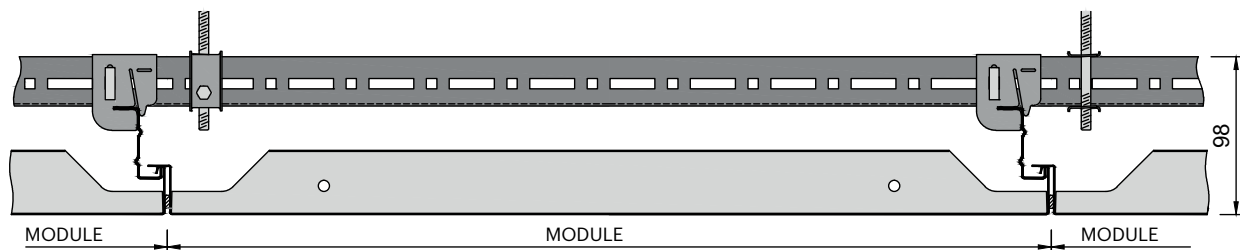




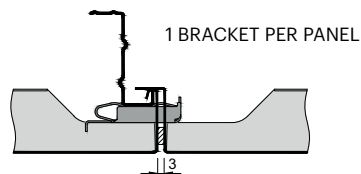
MetalWorks Hook On Concealed Grid Systems R-H 200 AND R-H 215



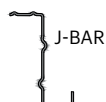
R-H 200



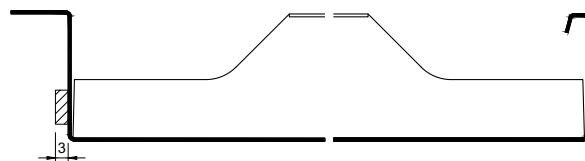
SECURITY BRACKET OPTION



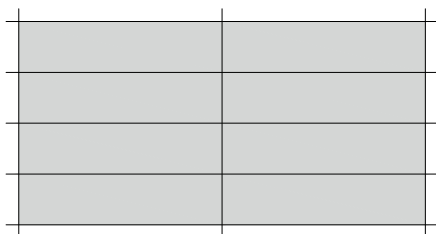
OPTION ONLY AVAILABLE FOR PANELS WITH
STANDARD 3 MM GASKET
EXTRACTION TOOL AVAILABLE



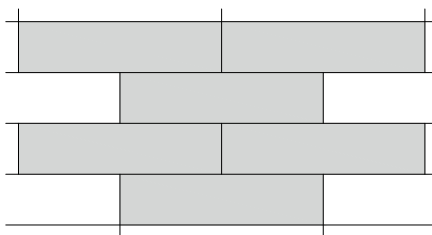
EDGE DETAIL R-H 200



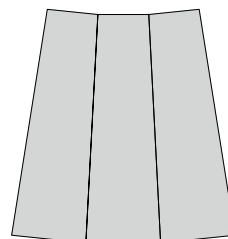
STANDARD LAYOUT



OPTIONAL LAYOUTS



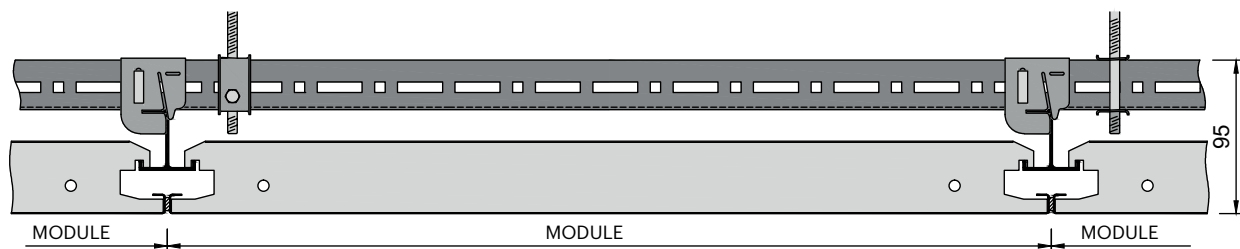
RADIAL CEILING



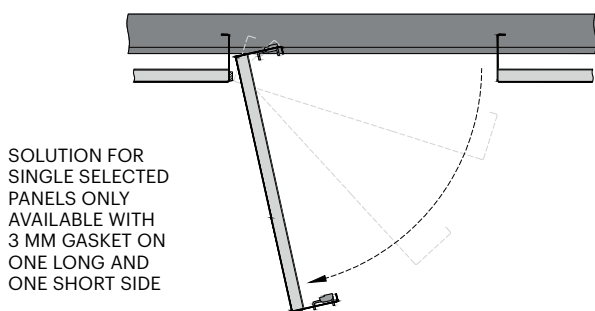
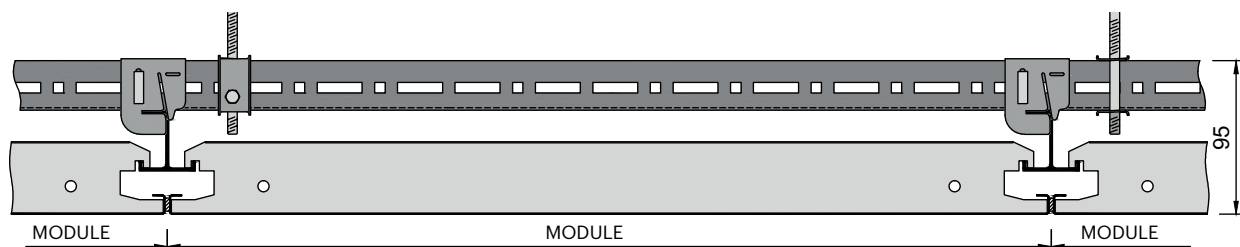
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

| | |
|------------------|---|
| SYSTEM | HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET) |
| MODULES | 1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| GRID SYSTEM | U-PROFILE IN COMBINATION WITH J-BAR |
| PERIMETER | RANGE OF STANDARD TRIMS AND BULKHEADS |
| OPTIONS | STAGGERED LAYOUT / RADIAL CEILINGS SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS CAN BE COMBINED WITH R-L 201 |
| APPLICATION AREA | LARGE ROOMS |

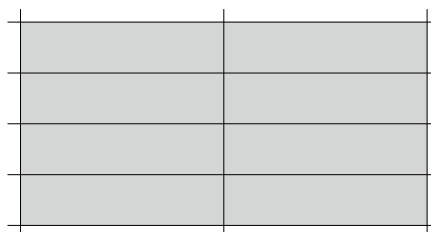
R-H 215



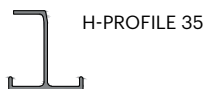
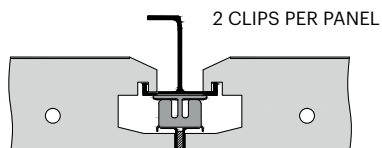
OPTIONAL POWER SWING REVISION OPENING



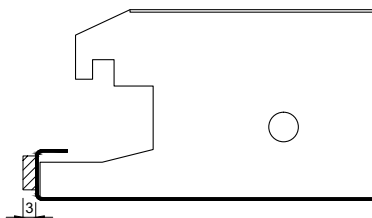
STANDARD LAYOUT



SECURITY CLIP OPTION



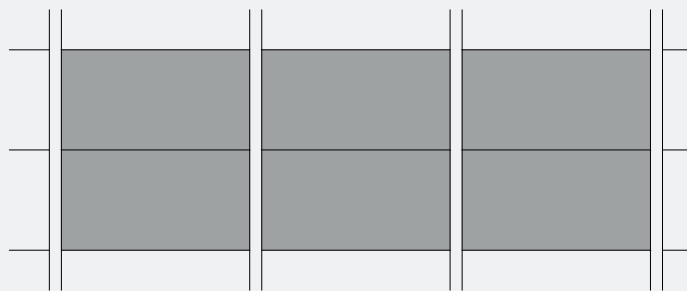
EDGE DETAIL R-H 215



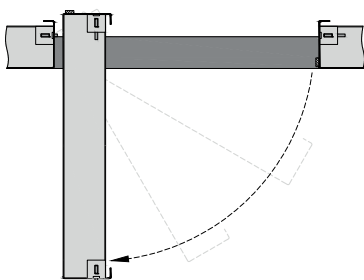
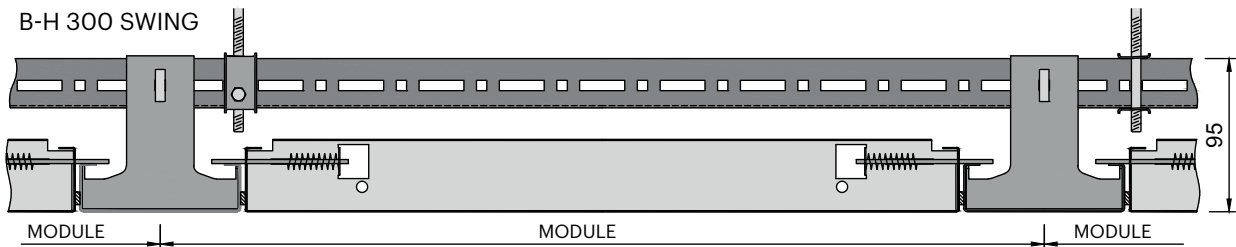
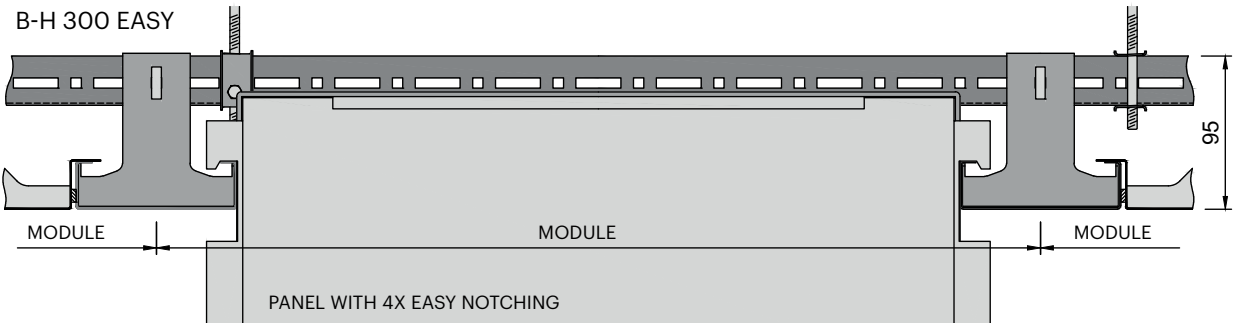
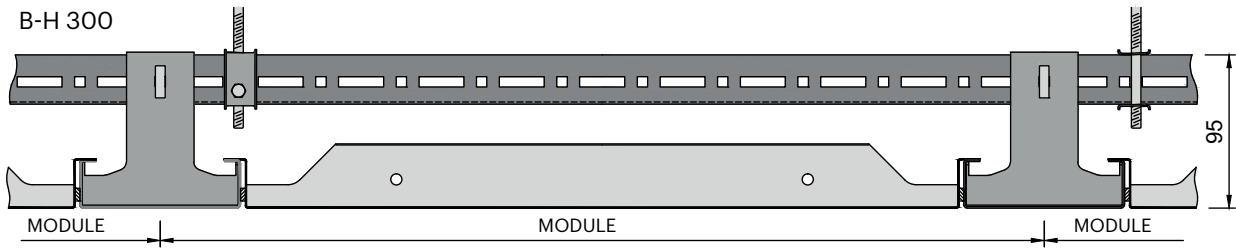
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

| | |
|------------------|---|
| SYSTEM | HOOK-ON RECTANGULAR PANELS INSTALLED ON CONCEALED GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND ONE SHORT SIDE (OPTIONAL WITHOUT GASKET) |
| MODULES | 1800x400 / 2100x400 / 2400x400 / 2700x400 / 3000x400 MM |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| GRID SYSTEM | U-PROFILE IN COMBINATION WITH H-PROFILE 35 |
| PERIMETER | RANGE OF STANDARD TRIMS AND BULKHEADS |
| OPTIONS | HINGE-DOWN OPTION POWER SWING (AS REVISION OPENING ONLY) SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS |
| APPLICATION AREA | LARGE ROOMS |

MetalWorks Linear Grid
B-H 300, B-L 302



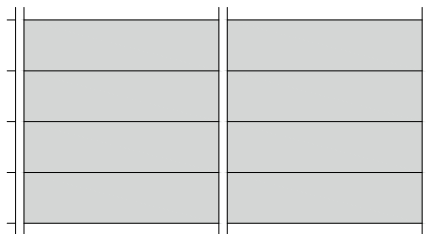
B-H 300



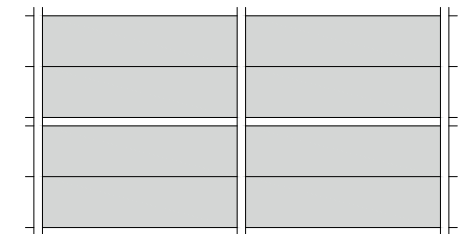
ONLY AVAILABLE
WITH 3 MM GASKET

C-PROFILE

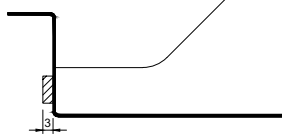
STANDARD LAYOUT



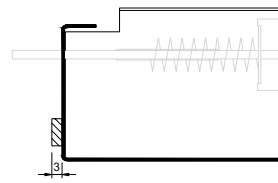
OPTIONAL LAYOUT (CROSSING C-PROFILES)



EDGE DETAIL B-H 300



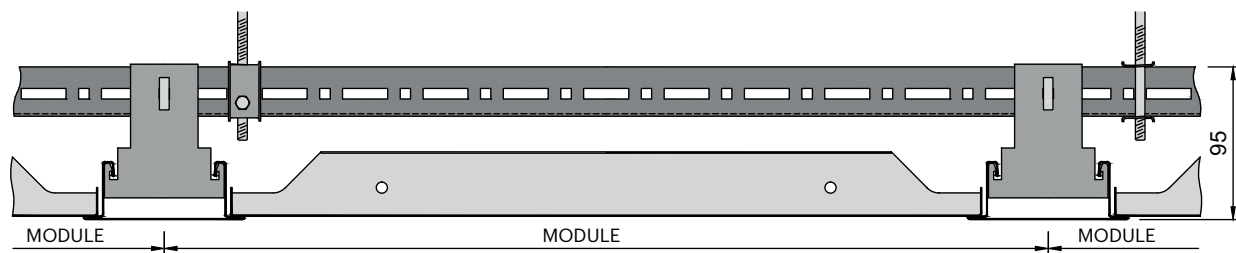
EDGE DETAIL B-H 300 SWING



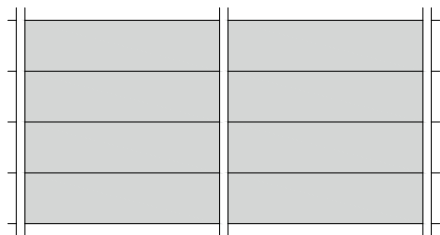
MAX. PANEL LENGTH
& WIDTH DEPENDING
ON MACHINE AND
PLANT

| | |
|------------------|--|
| SYSTEM | HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET) |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| GRID SYSTEM | U-PROFILE IN COMBINATION WITH C-PROFILE 100 MM (OPTIONAL C-PROFILE 50 / 75 / 125 / 150 / 200 / 250 / 300 MM) |
| PERIMETER | RANGE OF STANDARD TRIMS AND BULKHEADS |
| OPTIONS | HINGE-DOWN OPTIONS EASY & SWING RADIAL CEILINGS |
| APPLICATION AREA | LARGE ROOMS |

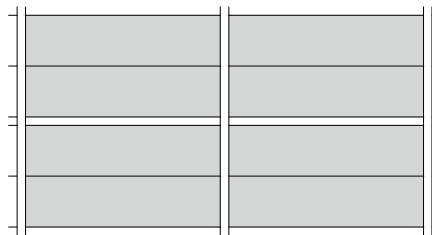
B-L 302



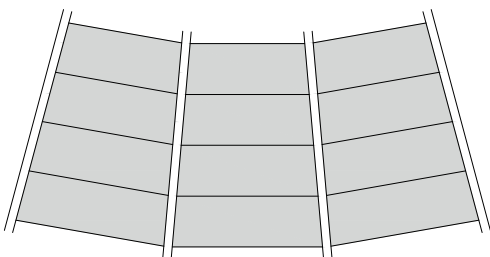
STANDARD LAYOUT



OPTIONAL LAYOUT (CROSSING BANDRASTER PROFILES)



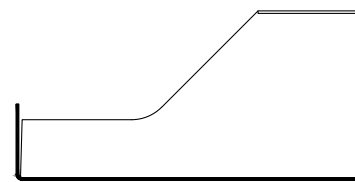
RADIAL CEILING



BANDRASTER PROFILE



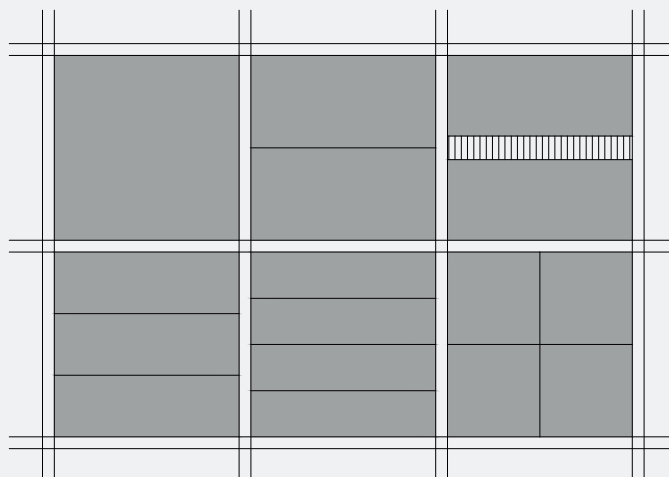
EDGE DETAIL B-L 302



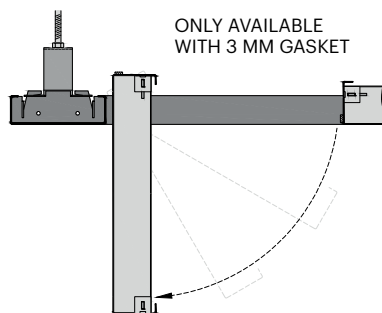
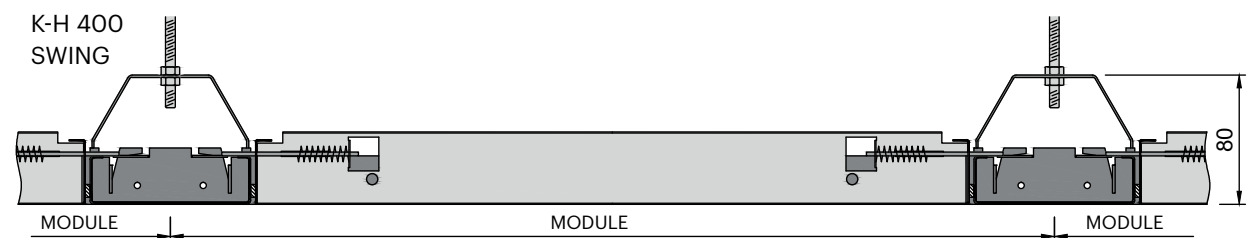
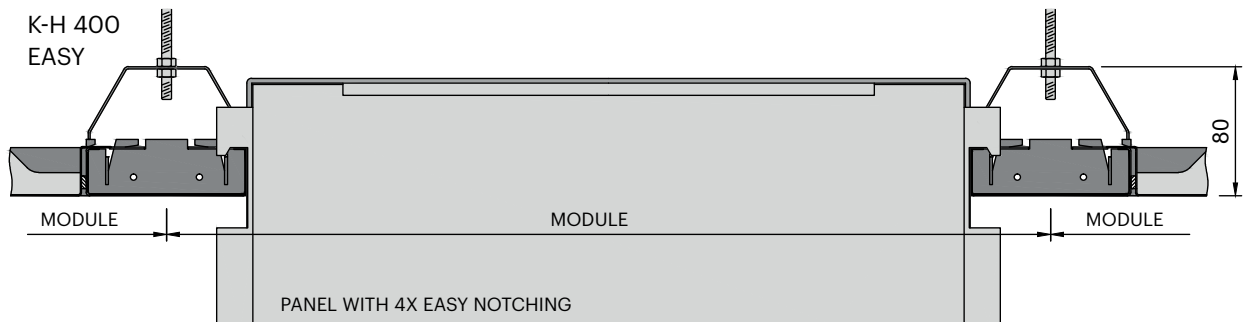
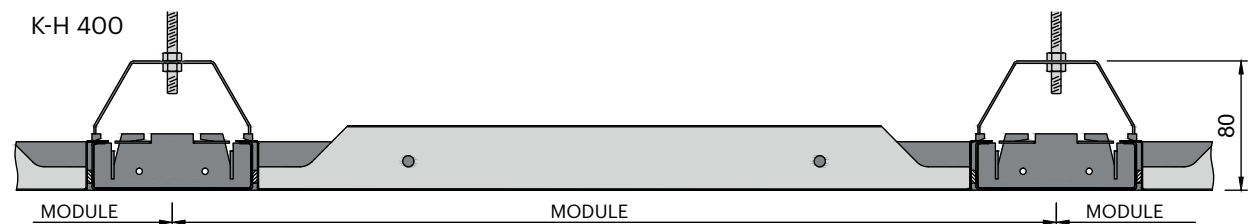
MAX. PANEL LENGTH & WIDTH
DEPENDENT ON MACHINE AND PLANT

| | |
|------------------|---|
| SYSTEM | LAY-IN RECTANGULAR PANELS INSTALLED ON VISIBLE GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET) |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| GRID SYSTEM | U-PROFILE IN COMBINATION WITH BANDRASTER PROFILE 100 MM |
| PERIMETER | RANGE OF STANDARD TRIMS AND BULKHEADS |
| OPTIONS | RADIAL CEILINGS |
| APPLICATION AREA | LARGE ROOMS |

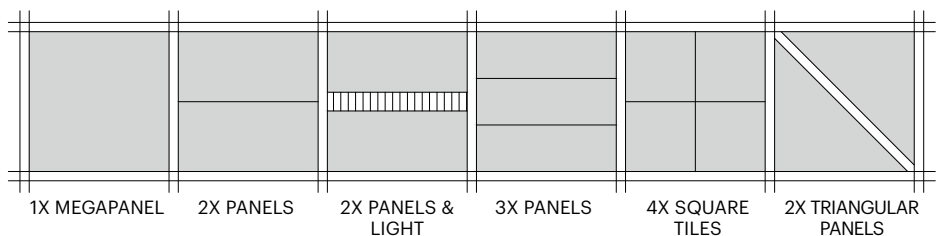
MetalWorks Tartan Grid System K-H 400



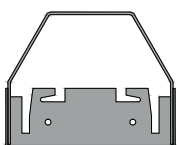
K-H 400



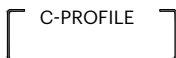
STANDARD LAYOUTS



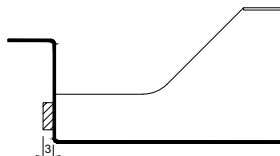
CROSSING-BOX



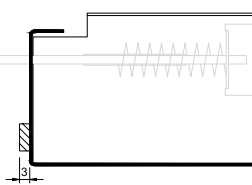
C-PROFILE



EDGE DETAIL K-H 400



EDGE DETAIL K-H 400 SWING



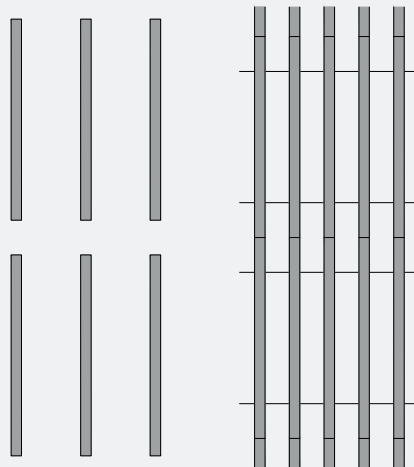
MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

| | |
|------------------|---|
| SYSTEM | HOOK-ON RECTANGULAR PANELS INSTALLED ON VISIBLE GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 3 MM GAP, WITH 3 MM GASKET ON ONE LONG AND TWO SHORT SIDES (OPTIONAL WITHOUT GASKET) |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| GRID SYSTEM | CROSSING-BOXES WITH C-PROFILES 100 MM (OPTIONAL WIDTH 70 / 75 / 125 / 150 / 200 / 250 / 300 MM) |
| PERIMETER | RANGE OF STANDARD TRIMS AND BULKHEADS |
| OPTIONS | HINGE-DOWN OPTIONS EASY & SWING |
| APPLICATION AREA | LARGE ROOMS |

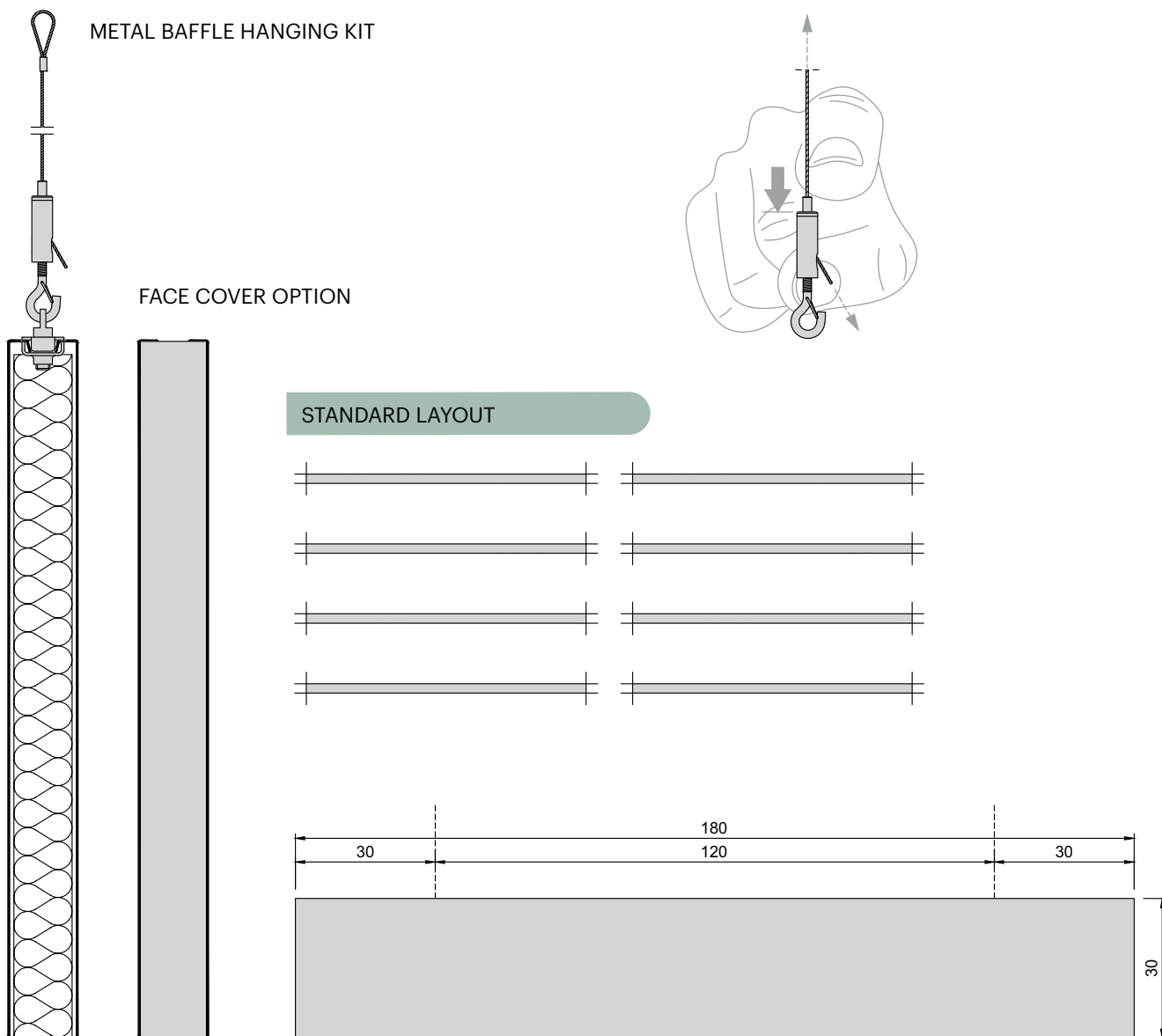


B

Metalworks
Acoustic
Baffles
V-P 500

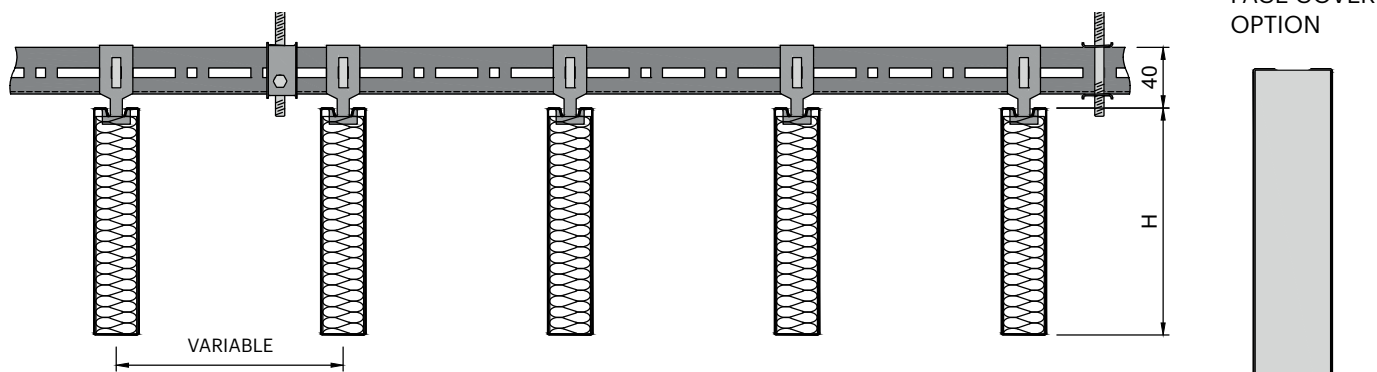


V-P 500

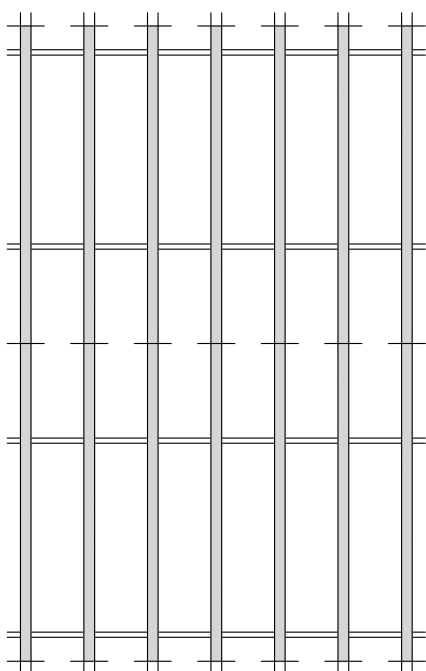


| | | |
|--------------------|--|---|
| SYSTEM | VERTICAL BAFFLES DIRECT SUSPENDED | |
| PANEL MATERIAL | GALVANISED STEEL | |
| DIMENSIONS | HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM | HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM |
| SUSPENSION METHOD | METAL BAFFLE HANGING KIT SEPARATE ORDERED 2 x SUSPENSION POINTS PER BAFFLE | |
| COLOUR | RAL 9010 STANDARD WHITE | |
| PATTERN | Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE | |
| ACOUSTIC TREATMENT | ACOUSTIC PSAD 25 MM / 25 KG/M ³ WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES | |
| APPLICATION AREA | OPEN SPACES | |

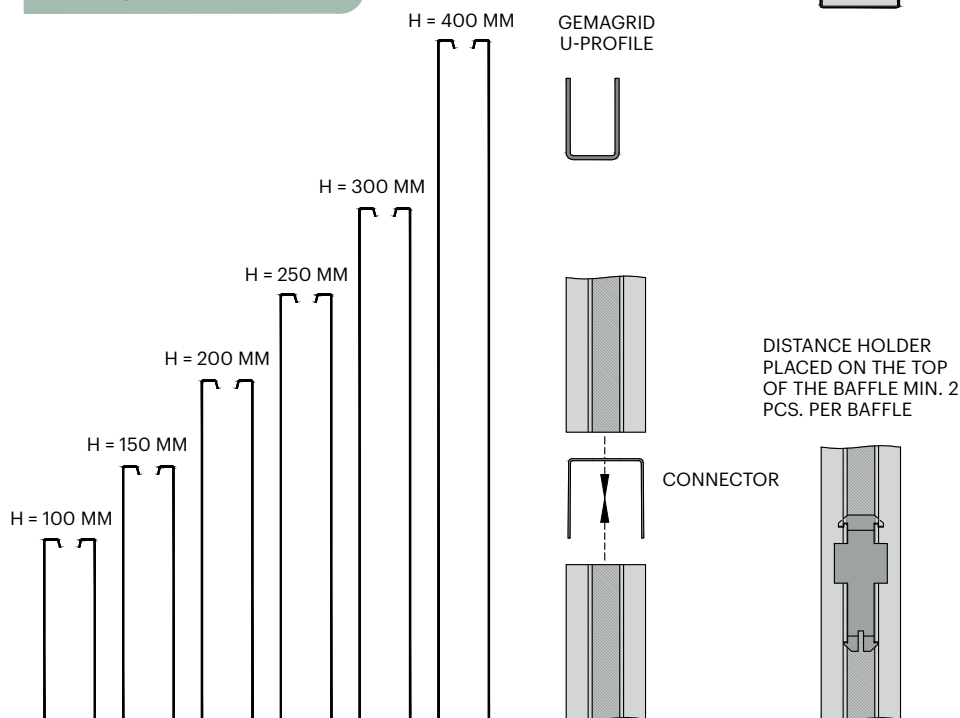
V-P 500



STANDARD LAYOUT



BAFFLES



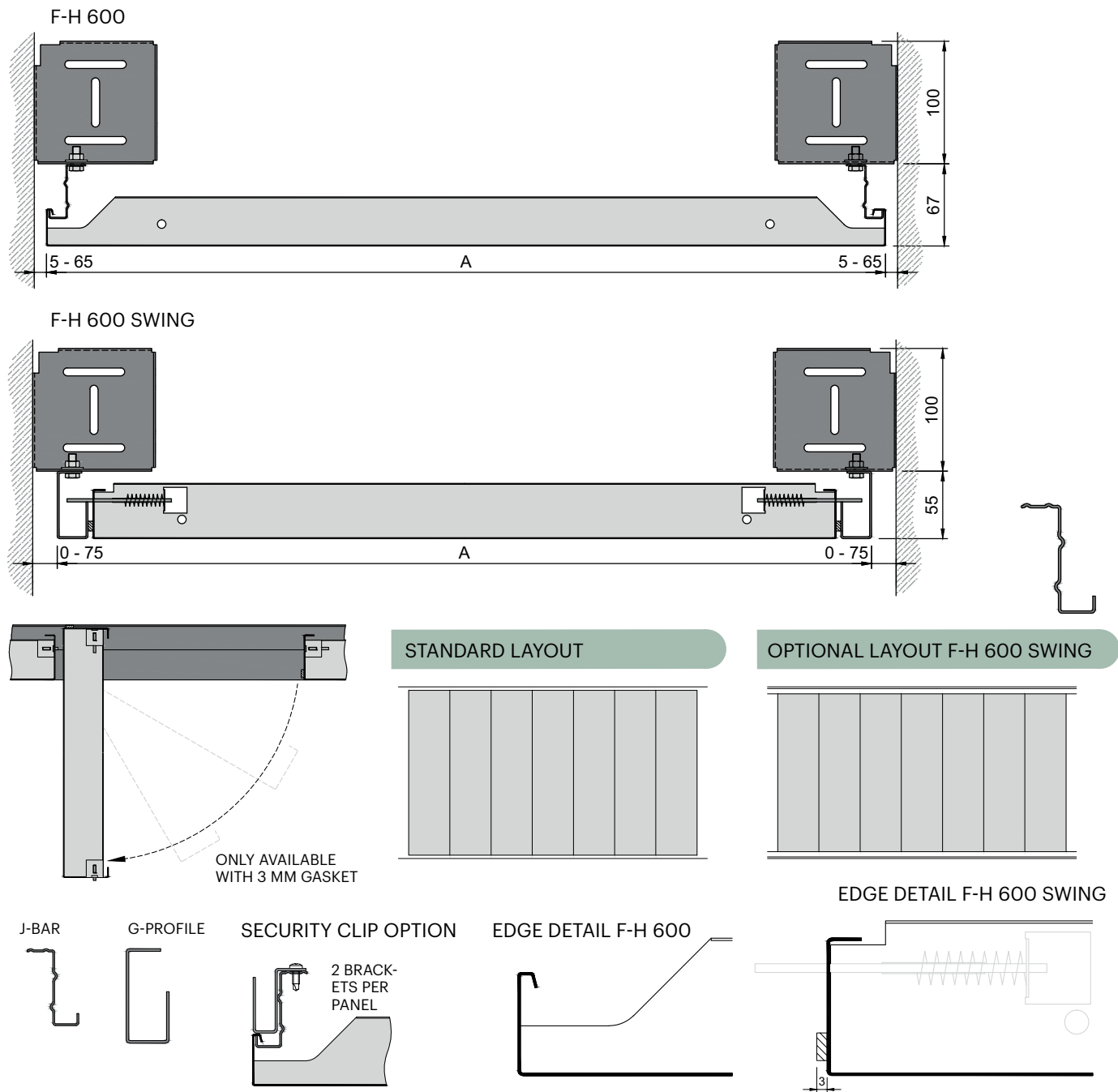
| | | |
|--------------------|--|---|
| SYSTEM | HOOK-ON VERTICAL BAFFLES PARALLEL ALIGNED INSTALLED ON SEMI-EXPOSED GRID | |
| PANEL MATERIAL | GALVANISED STEEL | |
| DIMENSIONS | HEIGHT (H): 100 / 150 / 200 / 300 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 30 MM | HEIGHT (H): 250 / 400 MM LENGTH (A): MAX 3000 MM WIDTH (B): 50 MM |
| GRID SYSTEM | U-PROFILE | |
| COLOUR | RAL 9010 STANDARD WHITE | |
| PATTERN | Rd 1522 PERFORATED ON BOTH VERTICAL SIDES NON PERFORATED ALSO AVAILABLE | |
| ACOUSTIC TREATMENT | ACOUSTIC PSAD 25 MM / 25 KG/M ³ WITH ACOUSTIC FLEECE GLUED ON BOTH VERTICAL SIDES | |
| APPLICATION AREA | LARGE ROOMS | |



MetalWorks
Corridor
Ceilings
F-H 600
F-L 601



F-H 600



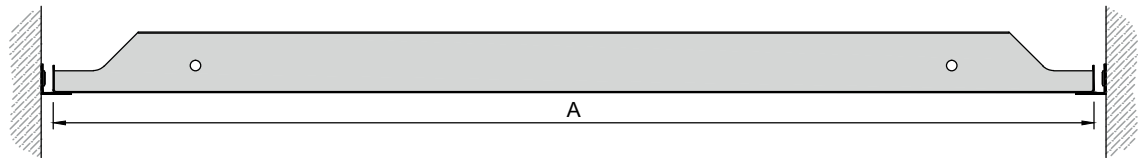
| | |
|------------------|---|
| SYSTEM | HOOK-ON RECTANGULAR PANELS FIXED TO WALL |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 0 MM GAP, WITHOUT GASKET ON LONG SIDE SHADOW GAP TO WALL ON SHORT SIDE |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| GRID SYSTEM | J-BAR FIXED BY WALL BRACKET TO WALL SWING OPTION: G-PROFILE FIXED BY WALL BRACKET TO WALL |
| PERIMETER | VARIABLE SHADOW GAP |
| OPTIONS | HINGE-DOWN OPTION SWING INSTALLED ON G-PROFILE SECURITY BRACKET, TO AVOID EXTRACTION OF PANELS |
| APPLICATION AREA | CORRIDORS |

MAX. PANEL LENGTH & WIDTH DEPENDING ON MACHINE AND PLANT

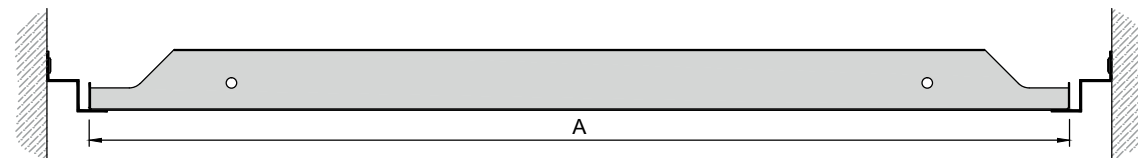
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F-L 601

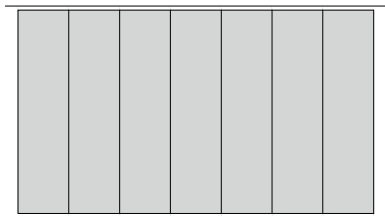
WITH PERIMETER TRIM



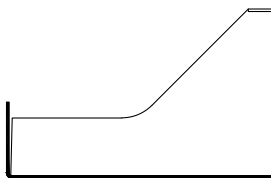
WITH PERIMETER SHADOWLINE TRIM



STANDARD LAYOUT



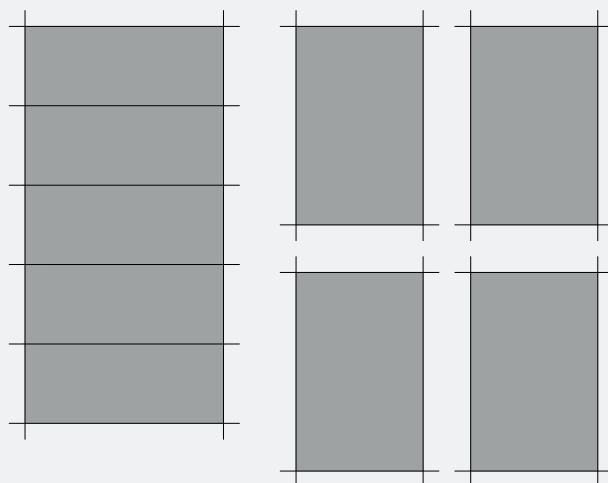
EDGE DETAIL F-L 601



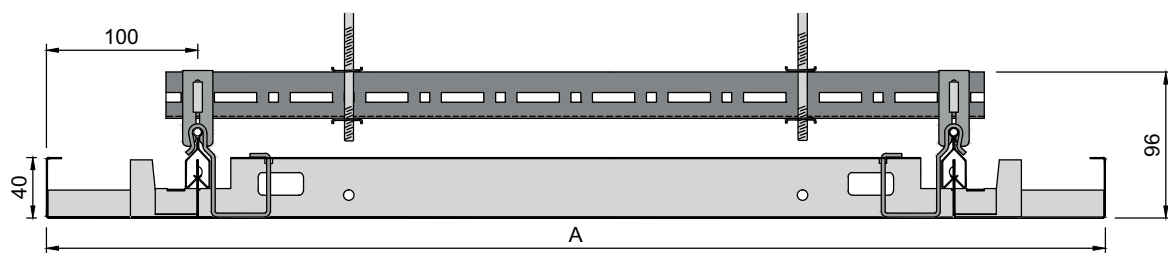
| | |
|------------------|---|
| SYSTEM | LAY-IN RECTANGULAR PANELS |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 3 MM GAP, WITH 3 MM GASKET ON ONE LONG SIDE (OPTIONAL WITHOUT GASKET) |
| CONFIGURABLE | LENGTH (A): 600-3300 MM / WIDTH (B): 247-1350 MM |
| PERIMETER | RANGE OF PERIMETER TRIMS |
| APPLICATION AREA | CORRIDORS |



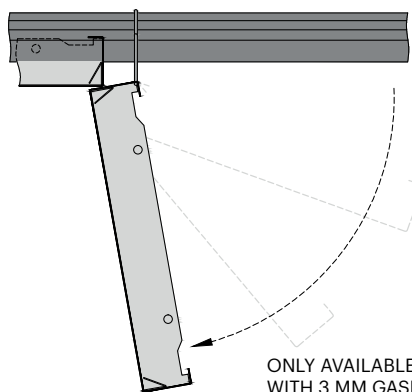
MetalWorks
Island
Ceilings
D-CLIP
D-H 700



D-CLIP

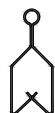


EDGE DETAIL D-CLIP

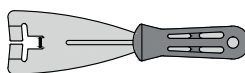


ONLY AVAILABLE
WITH 3 MM GASKET

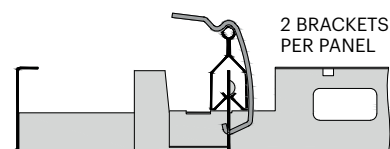
CLAMPING
RAIL DP12



EXTRACTION TOOL

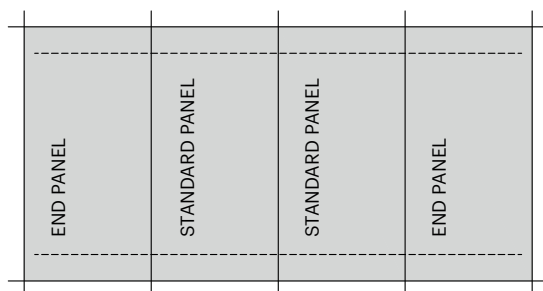


SECURITY CLIP OPTION

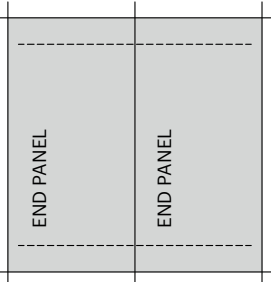


STANDARD LAYOUT

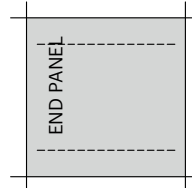
MULTIPLE ELEMENTS



DOUBLE ELEMENTS

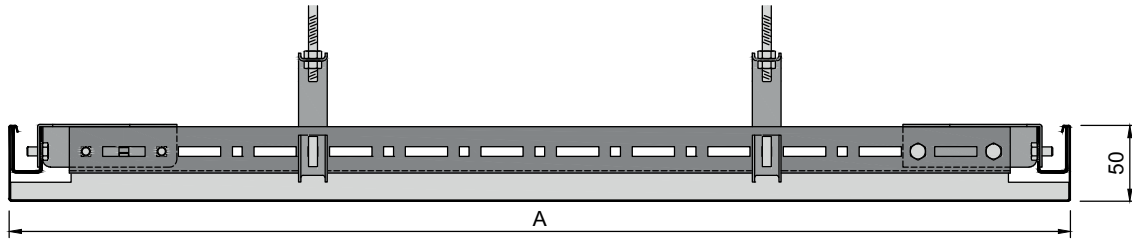


SINGLE ELEMENT

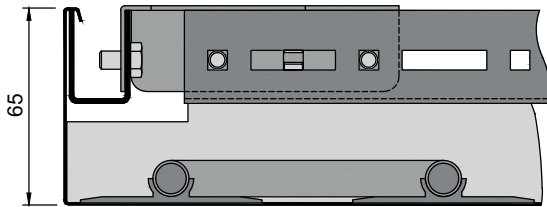


| | |
|------------------|---|
| SYSTEM | CLIP-IN ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS |
| GAP DETAIL | 0 MM GAP, WITHOUT GASKET |
| CONFIGURABLE | LENGTH (A): 600-2500 MM / WIDTH (B): 250-600 MM |
| GRID SYSTEM | U-PROFILE IN COMBINATION WITH CLAMPING RAIL DP12 |
| PERIMETER | VARIABLE SHADOW GAP |
| OPTIONS | SWING-DOWN OPTION ACCESS (ADDITIONAL BRACKET) SECURITY CLIP, TO AVOID EXTRACTION OF PANELS |
| APPLICATION AREA | OPEN SPACES |

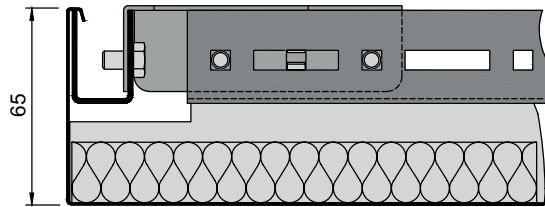
D-H 700



D-H 700 SPECIAL



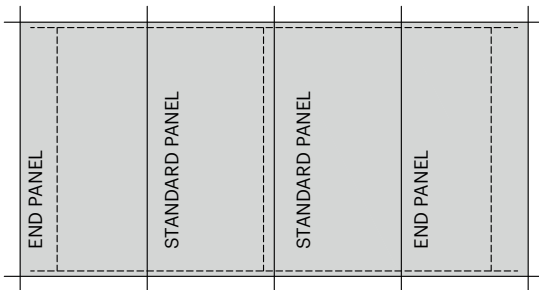
FOR CHILLED CEILINGS



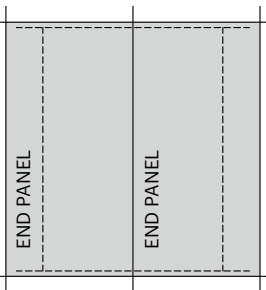
WITH ACOUSTIC PAD

STANDARD LAYOUT

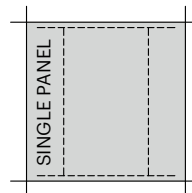
MULTIPLE ELEMENTS



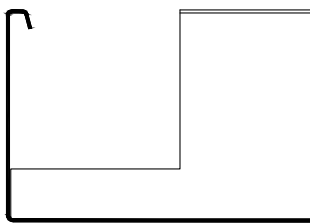
DOUBLE ELEMENTS



SINGLE ELEMENT



EDGE DETAIL D-H 700

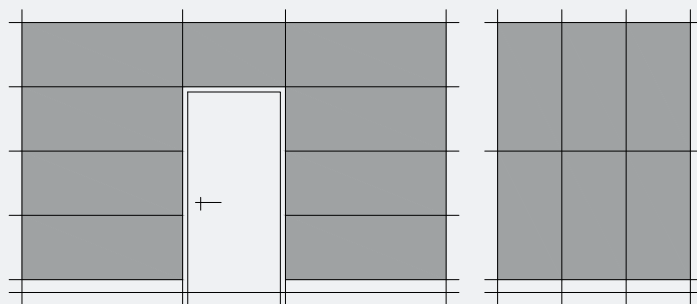


U-PROFILE

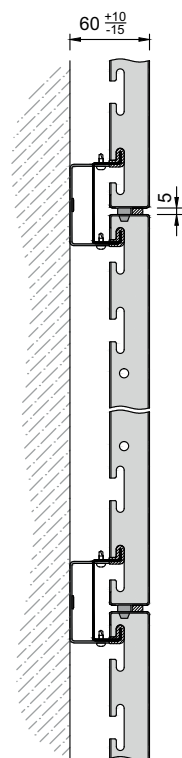


| | |
|------------------|---|
| SYSTEM | HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS INSTALLED ON CONCEALED GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE |
| GAP DETAIL | 0 MM GAP, WITHOUT GASKET |
| CONFIGURABLE | LENGTH (A): 600-2750 MM (IN STEPS OF 25 MM) / WIDTH (B): 250-600 MM (IN STEPS OF 25 MM) |
| GRID SYSTEM | U-PROFILE CROSS-CONNECTED |
| OPTIONS | SPECIAL HEIGHT OF 65 MM FOR CHILLED CEILINGS OR ADDITIONAL ACOUSTIC PADS |
| APPLICATION AREA | OPEN SPACES |

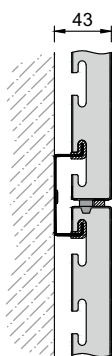
MetalWorks Wall Cladding W-H 1000, W-H 1100



W-H 1000



OPTIONAL

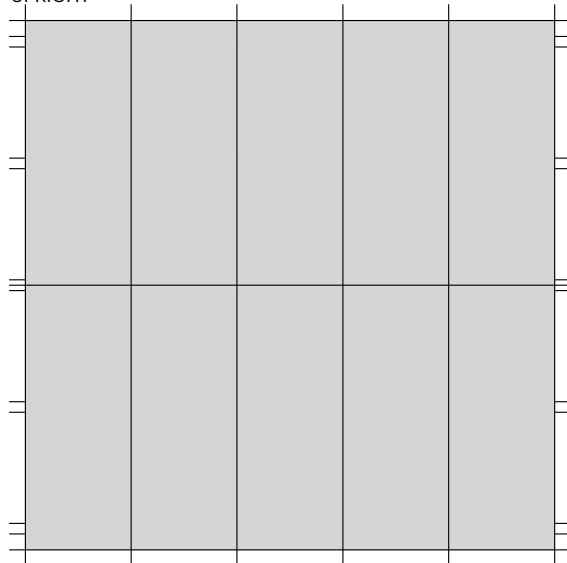


DIRECT FIXED TO WALL

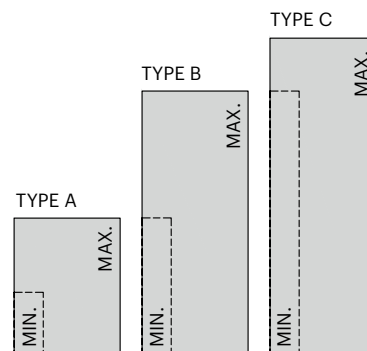
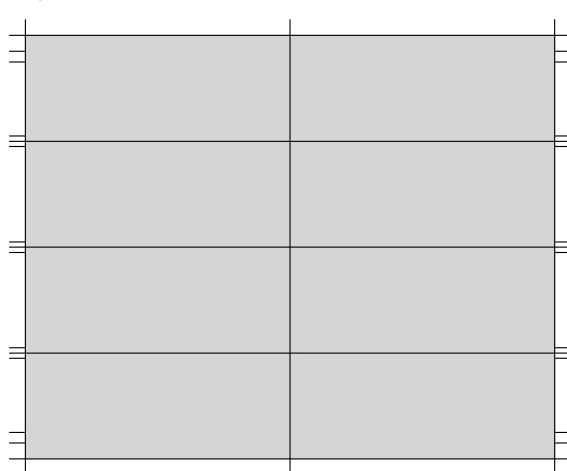


STANDARD LAYOUT

UPRIGHT



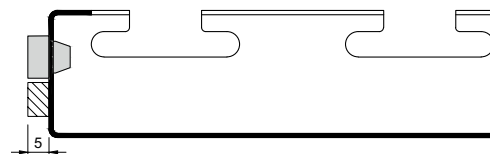
RECLINED



C-WALL PROFILE

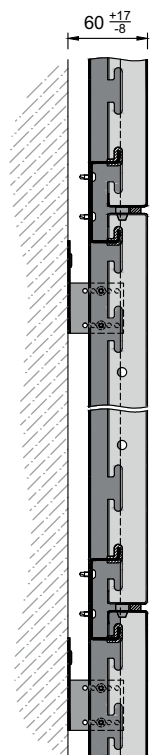


EDGE DETAIL W-H 1000



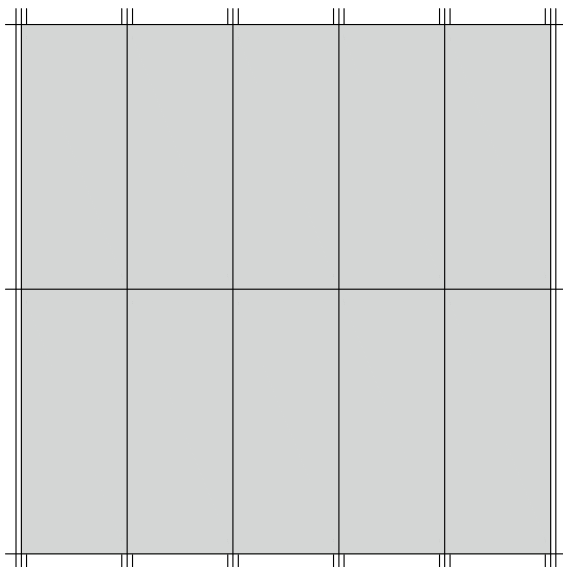
| | |
|------------------|--|
| SYSTEM | HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS |
| GAP DETAIL | 5 MM GAP, WITH 5 MM GASKET AND SPACERS |
| CONFIGURABLE | LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS) |
| GRID SYSTEM | C-WALL PROFILE FIXED BY WALL ANCHOR TO WALL |
| OPTIONS | COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS DIRECT FIXING TO WALL WITHOUT WALL BRACKET |
| APPLICATION AREA | LARGE ROOMS / OPEN SPACES / CORRIDORS |

W-H 1100

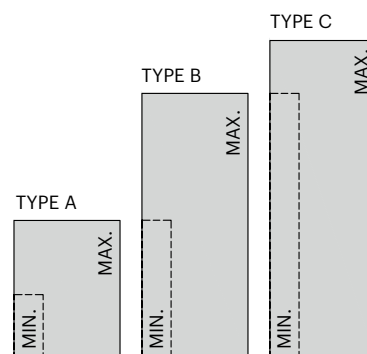
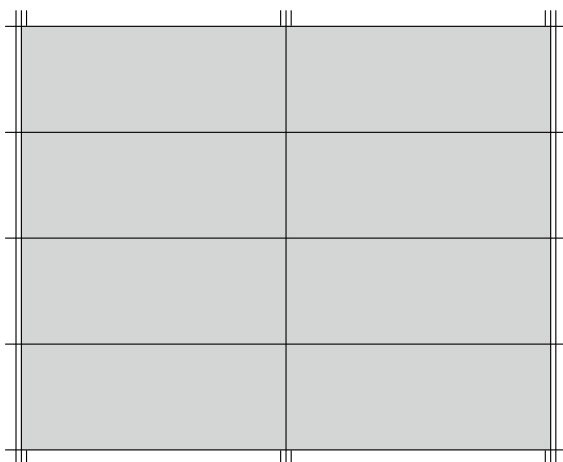


STANDARD LAYOUT

UPRIGHT



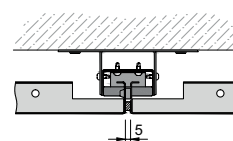
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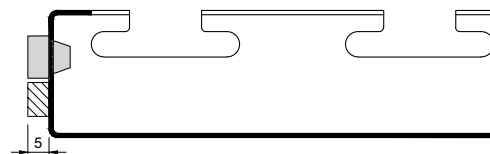
C-WALL PROFILE



HORIZONTAL SECTION

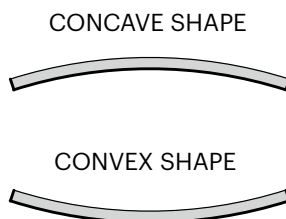
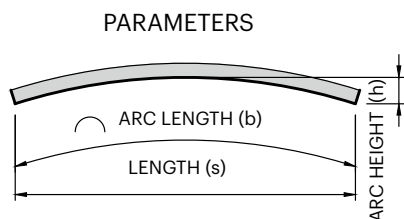


EDGE DETAIL W-H 1100



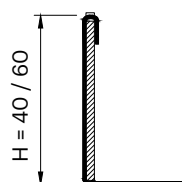
| | |
|------------------|--|
| SYSTEM | HOOK-ON ISLAND SOLUTION WITH RECTANGULAR PANELS FIXED TO WALL BY CONCEALED GRID |
| PANEL MATERIAL | GALVANISED STEEL (OPTIONAL ALUMINIUM) |
| EDGE DETAIL | SQUARE EDGE WITH ADDITIONAL CLIP-IN SEGMENTS |
| GAP DETAIL | 5 MM GAP, WITH 5 MM GASKET AND SPACERS |
| CONFIGURABLE | LENGTH (A): 600-3000 MM / WIDTH (B): 250 - 1000 MM TYPE A: LENGTH (A) 600 – 1300 MM (4 SUSPENSION POINTS) TYPE B: LENGTH (A) 1301 – 2500 MM (6 SUSPENSION POINTS) TYPE C: LENGTH (A) 2501 – 3000 MM (8 SUSPENSION POINTS) TYPE D: LENGTH (A) 600 – 3000 MM (4 SUSPENSION POINTS) |
| GRID SYSTEM | U-WALL PROFILE FIXED BY WALL ANCHOR TO WALL |
| OPTIONS | COLUMN CLADDING / LARGE RANGE OF CORNER AND CONNECTION DETAILS |
| APPLICATION AREA | LARGE ROOMS / OPEN SPACES / CORRIDORS |

Curved Panels

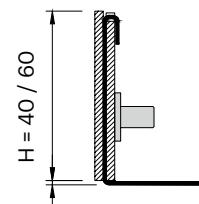


LONG SIDE EXECUTION

NON VISIBLE

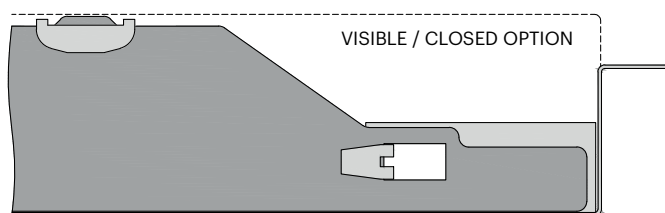


VISIBLE OPTION WITH ADDITIONAL COVER



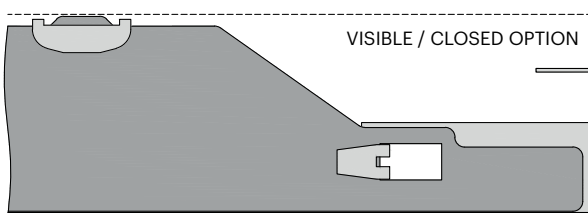
SHORT SIDE EXECUTIONS

FALL 1



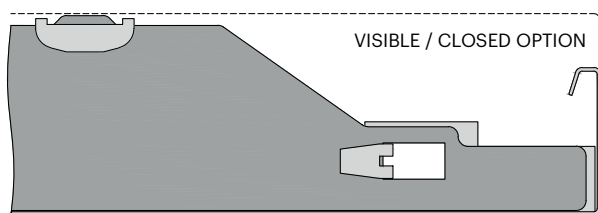
HOOK-ON

FALL 2



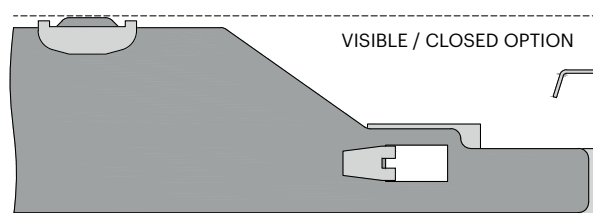
ISLAND SOLUTION

FALL 4



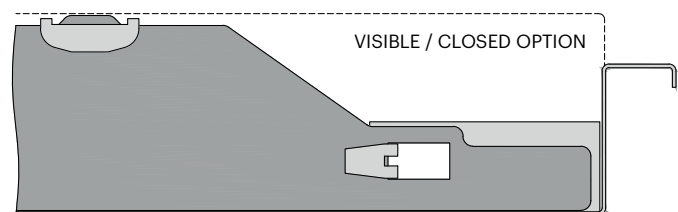
HOOK-ON

FALL 4A



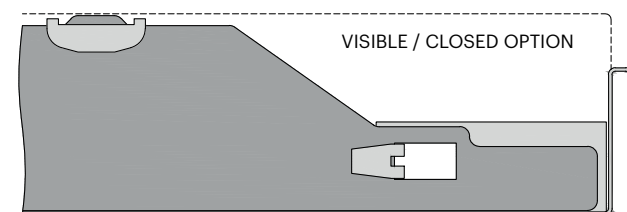
HOOK-ON

FALL 5



HOOK-ON

FALL 9



HOOK-ON

| | |
|------------------|--|
| MATERIAL | GALVANISED STEEL |
| CONFIGURABLE | LENGTH (s): UP TO 3000 MM / WIDTH (B): UP TO 800 MM* *DEPENDING ON LENGTH (s) AND ARC HEIGHT (h) |
| STANDARD COLOUR | RAL 9010 STANDARD WHITE |
| OPTIONAL COLOURS | GLOBAL WHITE / RAL 9006 / RAL 9007 FURTHER RAL & NCS COLOURS ON REQUEST |



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